

NUMBER:	23-045-16
GROUP:	Body
DATE:	September 27, 2016

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SUBJECT:

Water In Either Left Or Right Front Floor Footwells

OVERVIEW:

This bulletin involves correcting a sealant void between the cowl plenum lower panel and dash crossmember.

MODELS:

2015 - 2016 (UF)

Chrysler 200

- NOTE: This bulletin applies to vehicles within the following markets/countries: NAFTA and APAC.
- NOTE: This bulletin applies to UF vehicles built on or before July 05, 2016 (MDH 0705XX).

SYMPTOM/CONDITION:

The customer may describe damp or wet carpet in either the left/right side or both front footwells. This condition may be due to a sealant void between the cowl plenum lower panel and dash crossmember or the seam behind the wheel well liner allowing water to enter the vehicle interior.

NOTE: All three areas must be checked and repaired.

DIAGNOSIS:

- 1. Open the hood.
- 2. Using a flash-light locate the horizontal weld behind hood's hinge (between the hinge and the fender as shown in (Fig. 1).



Fig. 1 Inspection of Beam

- 3. Remove the wheel house splash shield. Refer to the detailed service procedures available in DealerCONNECT> TechCONNECT under: Service Info>23 Body/Exterior/Shield, Splash, Front Wheelhouse/Removal.
- 4. Remove the cowl cover panel. Refer to the detailed service procedures available in DealerCONNECT> TechCONNECT under: Service Info>23 Body / Exterior / Cover, Cowl Panel/Removal.
- 5. Pressurize the cabin by rolling all the windows up turning the ignition on engine off and the blower on high with the recirculation button off and shut the doors.
- 6. Use soapy water spray the affected areas, check for bubbles showing air leaking out from the cabin compartment.
- 7. Proceed to the repair procedure.

If the customer describes the symptom, perform the Repair Procedure.

Qty.	Part No.	Description
1 (AR)	NPN	Lord Fusor 112B Structural Adhesive Or Equivalent

NOTE: Each Lord Fusor 112B structural adhesive tube will service approximately 3 vehicles.

REPAIR PROCEDURE:

- 1. Does the horizontal seam have a hole at the weld (Fig. 2)?
 - a. YES>>> Proceed to Step #2.
 - b. NO>>> Proper Sealant is applied and no further action needed at this location (Fig. 3). Proceed to Step #4.



Fig. 2 Insufficient Weld

1 - Hole At The Weld (BAD)

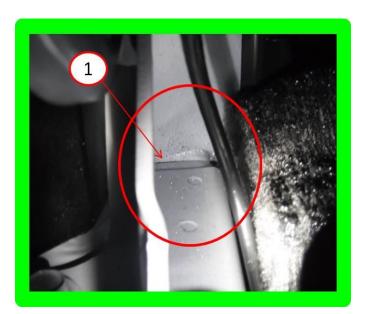


Fig. 3 Proper Amount Of Weld

- 1 Proper Amount Of Weld (GOOD)
- Apply the sealant to the affected area (Fig. 4).
 Allow the sealant/sealer to dry per the manufacturer's directions.



Fig. 4 Structral Adhesive At Weld Location

4. Inspect the wheel house opening (Fig. 5).

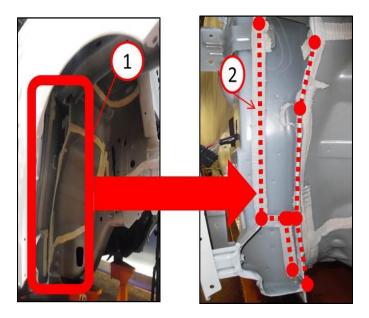


Fig. 5 Wheel House Sealant Location

- 1 Current Sealant On Vehicle
- 2 New Sealant To Be Applied To Exposed Locations Within The Dotted Lines
- 5. Is there air/bubbles leaking from the seam area behind the inner fender well (Fig. 6)? a. YES>>> Proceed to Step #6.
 - b. NO>>> Proper Sealant is applied and no further action needed at this location (Fig. 5). Proceed to Step #8.

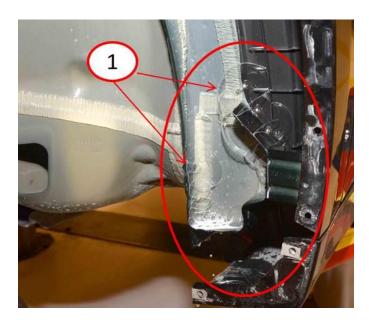


Fig. 6 Air Bubbles Behind Inner Fender Well Location

- 1 Air Bubbles AT Wheel House
- 6. Apply the sealant at the locations with the dotted lines to the affected area (Fig. 5).7. Allow the sealant/sealer to dry per the manufacturer's directions.

8. Locate seam of plenum to cowl side (Fig. 7).

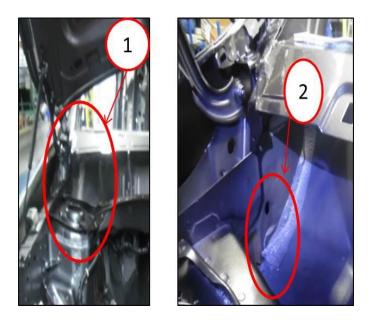


Fig. 7 Plenum Sealant

- 1 Location Behind Strut Tower
- 2 Location Of Sealant To Be Applied
- 9. Is there air/bubbles leaking from the plenum to cowl side (Fig. 8) or is there a seam showing that does not have sealant over it (Fig. 9)?
 - a. YES>>> Proceed to Step #11.
 - b. NO>>> Proper Sealant is applied and no further action needed at this location (Fig. 10). Proceed to Step #13.

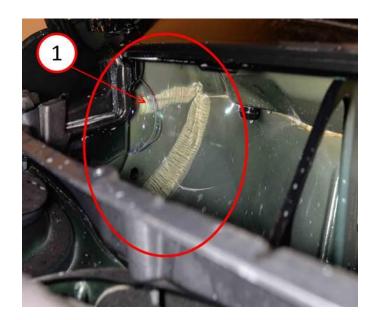


Fig. 8 Air Bubbles At Cowl

1 - Air Bubbles At Cowl



Fig. 9 Seam Not Sealed Correctly

1 - Exposed Seam

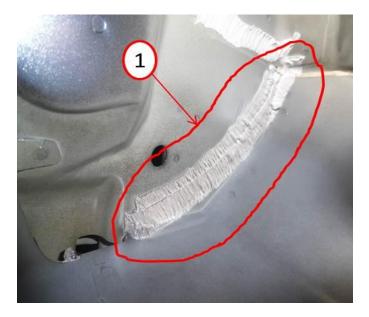


Fig. 10 Seam Sealed Correctly

- 1 Seam Sealed Properly
- (If needed for sealant repair). On the drivers side remove the wiper motor and arm assembly. Refer to the detailed service procedures available in DealerCONNECT> TechCONNECT under: Service Info> 08 - Electrical / 8R - Wipers/Washers / Linkage, Wiper Arm/Removal.
- 11. Apply the sealant to the affected area as shown in (Fig. 7).
- 12. After the sealant has been allowed to fully dry per manufacture's specs.
- 13. Spray soapy water in the areas of repair, inspect for any trace of air/bubbles coming from the repaired areas. If no air or bubbles are found, then the sealant process is complete.

- 14. Install the wheel house splash shield. Refer to the detailed service procedures available in DealerCONNECT> TechCONNECT under: Service Info> 23 Body/Exterior/Shield, Splash, Front Wheelhouse/Installation.
- (If removed). Install the wiper motor and arm assembly. Refer to the detailed service procedures available in DealerCONNECT> TechCONNECT under: Service Info> 08 -Electrical / 8R - Wipers/Washers / Linkage, Wiper Arm/Install.
- Install the cowl cover panel. Refer to the detailed service procedures available in DealerCONNECT> TechCONNECT under: Service Info>23 - Body / Exterior / Cover, Cowl Panel/Installation.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Skill Category	Amount
23-50-01-9L	Inspect for Water Leaks near Plenum/Cowl Area (2 - Skilled)	6 - Electrical and Body Systems	1.1 Hrs.
23-50-01-9M	Inspect for Water Leaks and Reseal One Side (2 - Skilled)	6 - Electrical and Body Systems	1.3 Hrs.
23-50-01-9N	3-50-01-9N Inspect for Water Leaks and Reseal Both Sides (2 - Skilled) 6 - Electrical and Body Systems 1.5 Hrs		1.5 Hrs.

FAILURE CODE:

	ZZ	Service Action
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PART REIMBURSEMENT DETAIL:

Part No:	Description
NPN	Lord Fusor 112B Structural Adhesive Or Equivalent

NOTE: This part number is for reimbursement only and will need to be claimed for the value of the Structural Adhesive or it will be rejected. If this is a non-MOPAR part or product, a copy of the invoice showing the purchase of the non-MOPAR part or product needs to be attached to the reimbursement claim.