



SI M51 02 16
Body Equipment

February 2016
Technical Service

SUBJECT

Rear Door Is Difficult to Open

MODEL

F54 (Cooper Clubman, Cooper S Clubman)

SITUATION

Rear door is difficult to open and the cover strip may have come off.


CAUSE

Cold temperatures

CORRECTION

Reinstall cover strip, unless damaged or the securing clip(s) are broken, then replace.

PROCEDURE


 <p>GRUSB5116-02</p>	<p>1. Inspect the dislodged cover strip.</p> <p>Is the cover strip damaged or the securing clip broken?</p> <p>YES- replace the cover strip.</p> <p>NO- go to step 2.</p>
	<p>2. View of broken securing clip.</p>



3. This close up picture shows the defect.



4. Clean the affected area between the B and C-pillar.
5. Prepare a piece of double sided adhesive tape (83 19 0 445 309) to a dimension of (50mm x 10mm x 1.2mm) and apply between the cover strip and body frame.

	<p>6. Use the lubricant specified below and cover the entire cover strip to prevent the door frame from sticking to the cover strip. When work is completed, wipe off the excessive lubricant.</p> <p>(The close up picture shows a proper installation of the cover strip.)</p>
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PARTS INFORMATION

Part Number	Description	Quantity
83 23 9 407 778	Lubricant SYNTHESO GLEP (100g)	As needed

WARRANTY INFORMATION

Covered under the terms of the MINI New Passenger Car Limited Warranty.

Defect Code:	51 72 00 37 00	Edge Protector loose
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Reinstalling Cover Strip Only - One Side

Labor Operation:	Labor Allowance:	Description:
51 99 000	3 FRU	Work time to Clean affected surface, apply double faced tape then apply lubricating grease to entire cover strip (Main work)
Or:		
51 99 000	2 FRU	Work time to Clean affected surface, apply double faced tape then apply lubricating grease to entire cover strip (Plus work)

Or:

Reinstalling Cover Strips Only - Both Sides

Labor Operation:	Labor Allowance:	Description:

51 99 000	6 FRU	Work time to Clean affected surface, apply double faced tape then apply lubricating grease to entire cover strip, both sides (Main work)
Or:		
51 99 000	4 FRU	Work time to Clean affected surface, apply double faced tape then apply lubricating grease to entire cover strip, both sides (Plus work)

Or:

Replacing the Cover Strip – One Side (If damaged)

Labor Operation:	Labor Allowance:	Description:
51 13 270*	5 FRU	Removing and installing or replacing cover strip
And:		
51 99 000	1 FRU	Work time to Clean affected surface, apply double faced tape then apply lubricating grease to entire cover strip

Or:

Replacing the Cover Strips – Both Sides (If damaged)

Labor Operation:	Labor Allowance:	Description:
51 13 270*	5 FRU	Removing and installing or replacing cover strip
And:		
51 99 000	5 FRU	Work time for removing and installing or replacing the other cover strip (3 FRU). For both sides, clean affected surfaces, apply double faced tape then apply lubricating grease to entire cover strips (2 FRU) (5 FRU total)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 13 770* (3 FRU) instead.

***Note: Labor operation codes “51 13 270/51 13 770” will be available and valid with the**

release of the 02/2016 issue (version) KSD2.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowances.

In conjunction with replacing the cover strip(s), work time labor operation code 51 99 000 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.

And:

Sublet – Bulk Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair-related bulk materials (Please do not use the part numbers for claim submission)
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Sublet reimbursement calculation for claiming the “used quantities” of repair-related bulk materials (BMW part numbers) is at dealer net plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

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