

Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Beetle	2013 - 2014	All	All	AT_DM649629	AT_EM645977
Beetle Convertible	2013 - 2014	All	All	AT_DM808849	AT_EM813132
Jetta (Kern Production Line)	2013	All	All	AJ_DM251824	AJ_DM349999
Jetta (West Production Line)	2013	All	All	AJ_DM410000	AJ_DM500000
Jetta (Kern Production Line)	2014	All	All	AJ_EM200001	AJ_EM273347
Jetta (West Production Line)	2014	All	All	AJ_EM350000	AJ_EM420943

Condition

46 16 02 January 20, 2016 **2038230** Supersedes Technical Bulletin V461503 dated May 4, 2015 to update labor operations due to labor catalog and Saga updates.

Rear Disc Brakes, Replacing Rear Brake Pads and Rotors for Squeal



Read this bulletin in its entirety before performing any repairs.

Customer concerns for rear brake squeal can be serviced up to 12,000 miles or 1 year from the in service date (whichever comes first) by installing improved rear brake pads and new brake rotors.



Technical Background

Rear brake pad composition may result in a squeal from the rear braking system. Condition as described <u>DOES NOT</u> affect brake performance.

Production Solution

Improved rear brake pads.

Service

Install new rear brake pad kit, part number 5Q0698451E and rear brake rotors, part number 5C0615601. See Repair Manual Group 46 Brakes Mechanical in ELSA for the proper repair procedure.



Warranty

To determine if this procedure is covered under Warranty, always refer to the Warranty Policies and Procedures Manual ¹⁾							
Model(s)	Ye	ear	Eng. Code	Trans. Code	VIN Range	From	VIN Range To
Beetle	2013	- 2014	All	All	AT_DM64	9629	AT_EM645977
Beetle Convertible	2013	- 2014	All	All	AT_DM80	8849	AT_EM813132
Jetta (Kern Production Line)	20)13	All	All	AJ_DM25	1824	AJ_DM349999
Jetta (West Production Line)	20)13	All	All	AJ_DM41	0000	AJ_DM500000
Jetta (Kern Production Line)	20)14	All	All	AJ_EM20	0001	AJ_EM273347
Jetta (West Production Line)	20)14	All	All	AJ_EM35	60000	AJ_EM420943
SAGA Coding							
Claim Type:		Use applicable Claim Type ¹⁾					
Service Number:		Damage Code	нѕ	т		Damage Location Depends on Service No.)	
4638 0020					Use applicable when indicated in Elsa (L/R)		



Parts Manufacturer	Beetle, Beetle Convertible, Jetta		3ME ²⁾	
Labor Operation 3): Remove and Ins	stall Rear Wheels	44052000 = 30 TU		
Labor Operation 3): Remove and Ins Carriers (includes rear pad replace		46152050 = 90 TU		
Labor Operation 3): Remove and Install Rear Rotors		46532050 = 10 TU		
Causal Part:		5Q0698451E		
Diagnostic Time 4)				
GFF Time expenditure	01500000 = 00 TU max.		NO	
Road Test	01210002 = 10 TU 01210004 = 10 TU		YES	
Technical Diagnosis	01320000 = 00 TU max.		NO	
Claim Comment: Input "As per Technical Bulletin 2038230" in comment section of Warranty Claim.				

Required Parts and Tools

Part No:	Part Description	Quantity	
5Q0 698 451 E	Rear Brake Pad Kit	1	
5C0 615 601	Rear Brake Rotor	2	

No Special Tools are required.

Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

¹⁾ Vehicle may be outside any Warranty in which case this Technical Bulletin is informational only

²⁾ Code per warranty vendor code policy.

³⁾ Labor Time Units (TUs) are subject to change with ELSA updates.

⁴⁾ Documentation required per Warranty Policies and Procedures Manual.