



Scrambler Urban Enduro Pre-delivery Operation Update
Models; Scrambler Urban Enduro (all country versions)
Service Bulletin SRV-TTB-16-001

Date: February 5, 2016
To: Dealer Principal, General Manager, Service Manager, and Service Technician
From: Richard Kenton, Technical Director; Jonathan LaForte, Technical Manager

Dear Ducati Dealer,

As a follow-up to the instructions you previously received in SVC-15-003 (Model Year 2015 Scrambler Introduction), please find the below further instructions regarding the correct assembly of additional components: headlight protection grille and handlebar crosspiece. These instructions are specific to the Urban Enduro version.

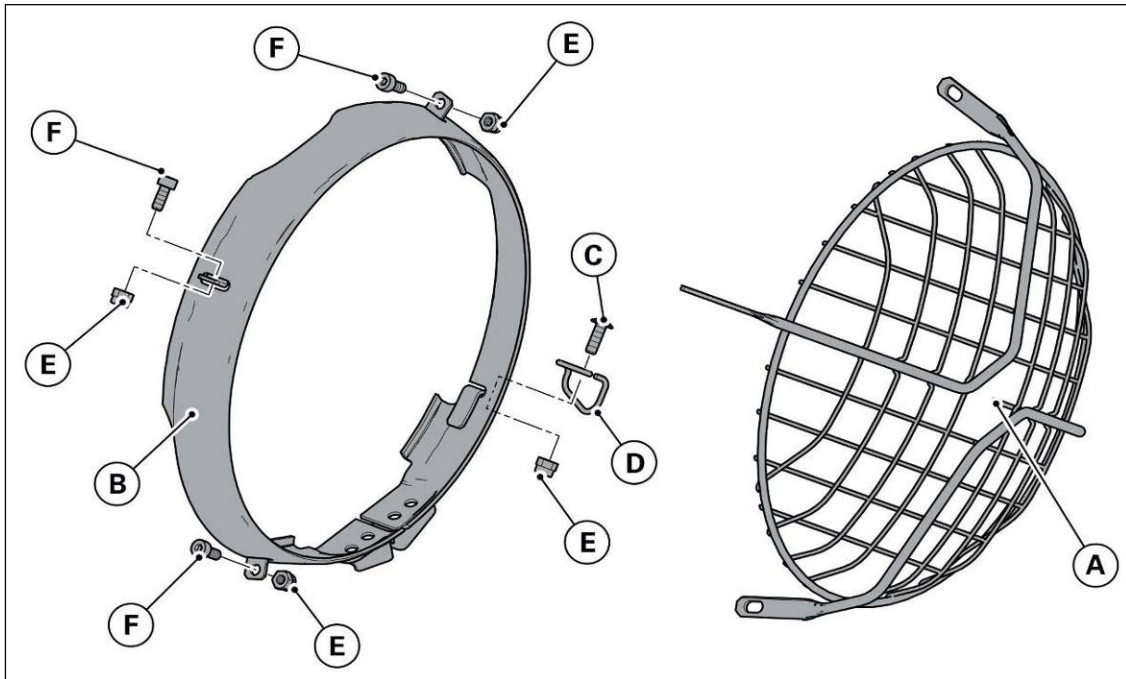
These components are the original equipment of this version and must be installed during pre-delivery operations. In addition, please be reminded that these components are also available as Ducati Performance accessories for the other versions of the Scrambler model.





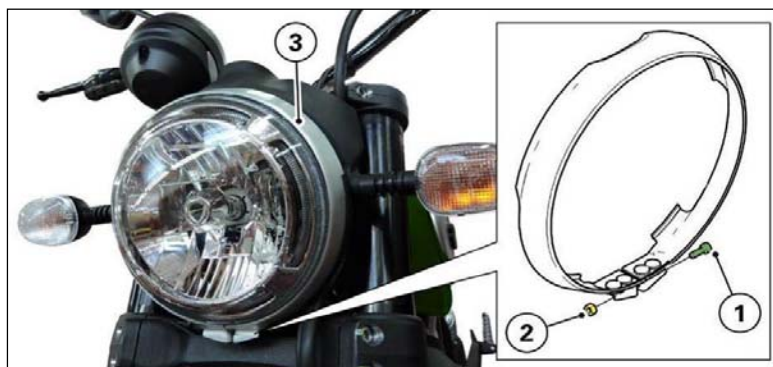
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- **Headlight protection grille installation**



Position	Description	Part no.	Quantity
A	Headlight protection grille	97380181A	1
B	Headlight frame	97380381A	1
C	Screw M4X12	77240133C	1
D	Cable ring	75811061A	1
E	Self-locking nut	74950011B	4
F	Screw M4X10	77354623B	3

- 1) Remove the **screw (1)** M3X13 and the **self-locking nut (2)** that fasten the **headlight frame (3)**.





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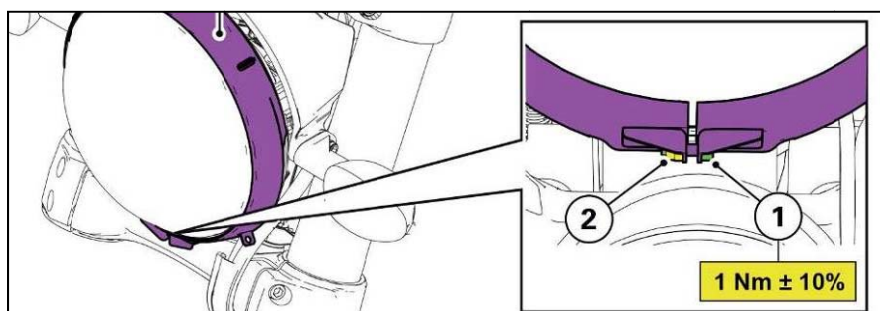
2) Install the **headlight frame (B)** by starting the **screw (1)** and screwing on the opposite side the **self-locking nut (2)**.

Tighten the **screw (1)** M3X13 to a torque of **$1 \text{ Nm} \pm 10\%$** .



NOTE

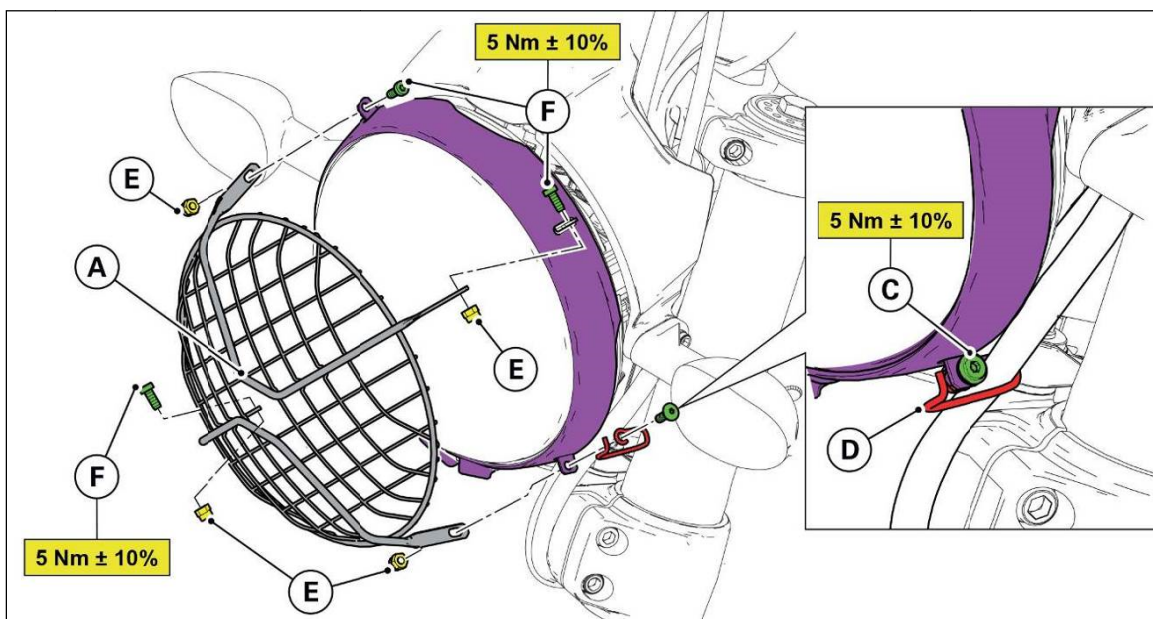
Make sure that the frame perfectly matches the headlight around its whole circumference.



3) Install the **headlight protection grille (A)** on the headlight frame (B) and the **cable ring (D)** by inserting the front brake hose inside it as shown in the figure.

Start the **screw (C)** M4X12 and the **3 screws (F)** M4X10 and screw on the opposite side the **self-locking nuts (E)**.

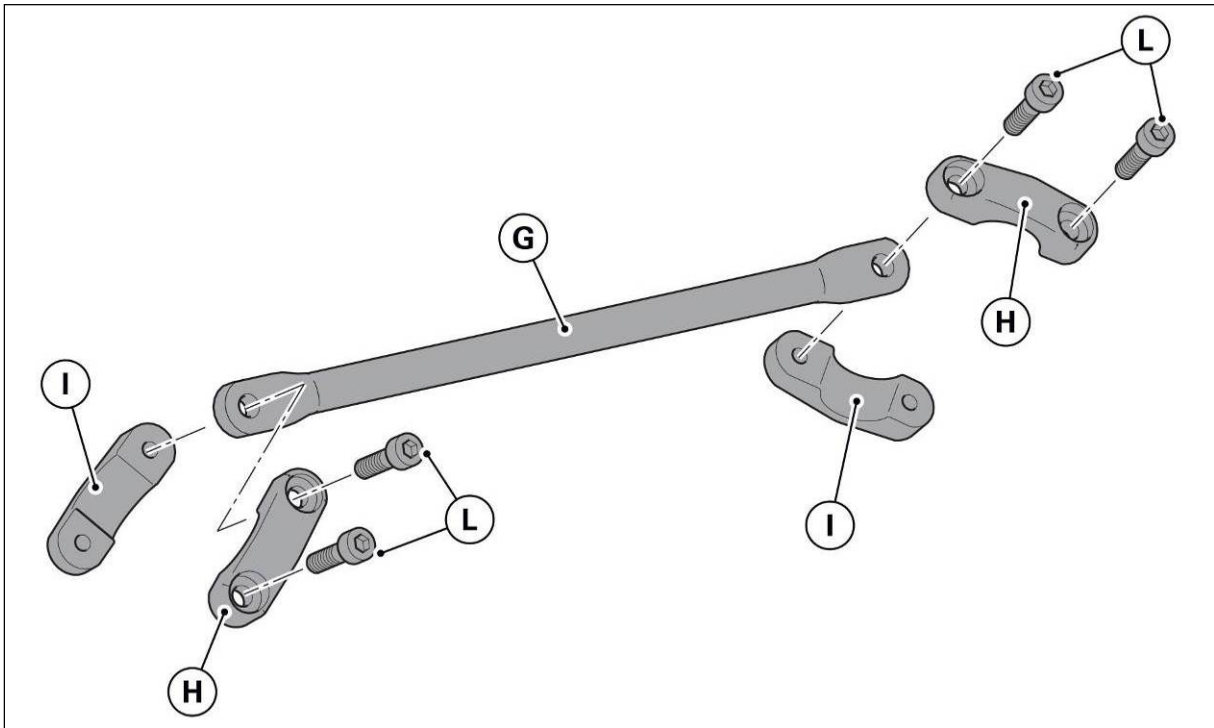
Tighten the **screw (C)** and the **3 screws (F)** to a torque of **$5 \text{ Nm} \pm 10\%$** .





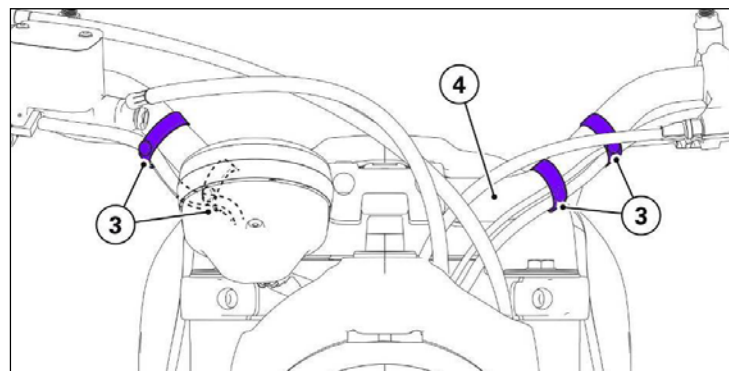
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- **Handlebar crosspiece installation**



Position	Description	Part no.	Quantity
G	Handlebar crosspiece	36015411AA	1
H	Upper clamp	36015421AA	2
I	Lower clamp	36015431AA	2
L	Screw M6X20	77110264A	4

- 1) Remove the **4 button ties (3)** to free the cables from the **handlebar (4)**.





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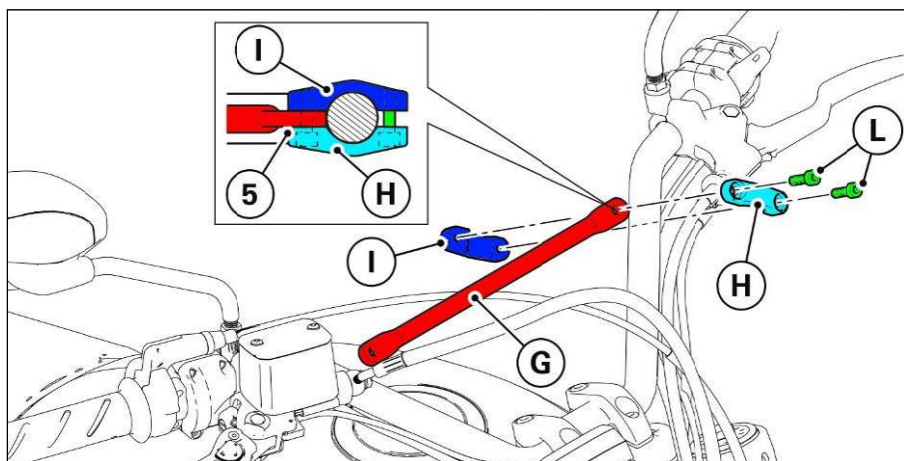
2) Position the **upper clamp (H)** and the **lower clamp (I)** on the left side of the handlebar (4).

Insert one end of the **crosspiece (G)** between the two clamps and start the **2 screws (L)**.



NOTE

Make sure that the longer **part (5)** of the clamps is aimed inwards, where the crosspiece (G) will be installed, as shown in the figure.



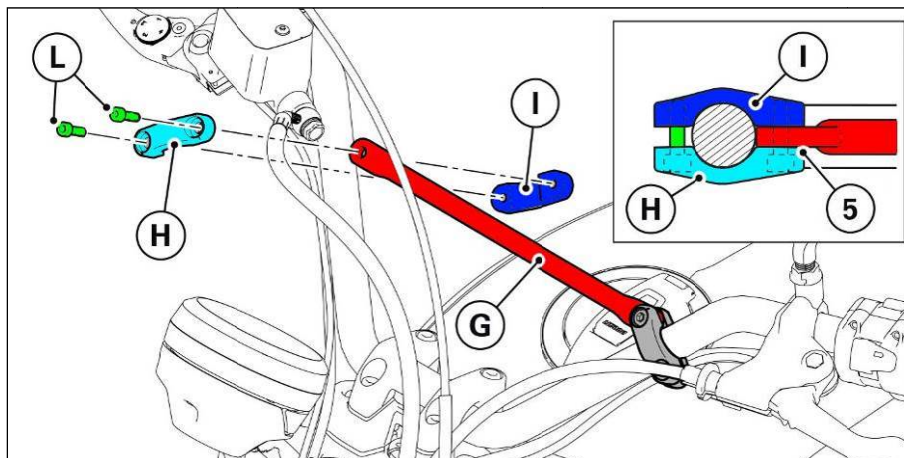
3) Position the **upper clamp (H)** and the **lower clamp (I)** on the right side of the handlebar (4).

Insert the other end of the **crosspiece (G)** between the two clamps and start the **2 screws (L)**.



NOTE

Make sure that the longer **part (5)** of the clamps is aimed inwards, where the crosspiece (G) will be installed, as shown in the figure.

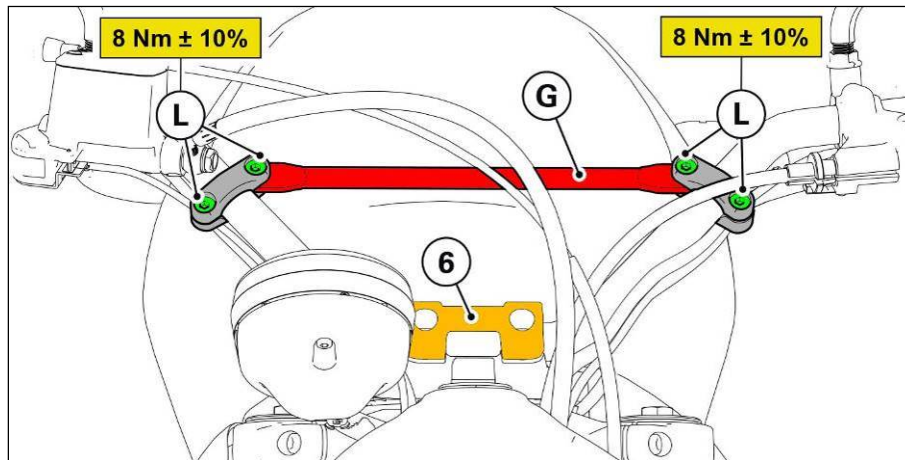




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4) Align the **crosspiece (G)** parallel to the **steering U-bolt (6)**.

Tighten the **4 screws (L)** to a torque of **$8 \text{ Nm} \pm 10\%$** .



5) Install the **4 button ties (3)** as shown in the figure.



We thank you in advance for your attention and cooperation.

Ducati North America Service Department