

Firewall grommet on assembly partition wall leaky

Topic number	LI54.18-P-064682
Version	1
Design group	54.18 Cable harnesses
Date	08-17-2016
Validity	Model 213. 1. Clean point: 07/19/2016; firewall grommet bonded on assembly line. 2. Clean point: Expected at 08/30/2016; implementation of optimized standard tool.
Reason for change	
Reason for block	

Complaint:

Moisture ingress into interior, additional detailed complaints have not been reported.

Cause:

Using a standard tool from the supplier for the foamed grommet, 2 of the 12 cavities (the cavity to be filled-out) may not be within specified dimensions.

Remedy:

Tool optimization currently being analyzed (expected by 08/30/2016).

In event of a complaint, install the firewall grommet using adhesive sealant (A 003 989 01 71).

Symptoms
Overall vehicle / Wiring / Cable damaged/faulty

Parts						
Part number	ES1	ES2	Designation	Quantity	Note	EPC
A 003 989 01 71			Adhesive sealant	1	Adhesive	X

Operation numbers/damage codes				
Op. no.	Operation text	Time	Damage code	Note
			54882 04	Grommet on firewall leaky