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Service Information Bulletin

SUBJECT	DATE
SPN 4334/FMI 4 (ACM) (GHG14) SPN 4334/FMI 4 (ACM) (GHG17)	January 2016

Additions, Revisions, or Updates

Publication Number / Title	Platform	Section Title	Change
DDC-SVC-MAN-0084	DD Platform GHG14	SPN 4334/FMI 4 - GHG14	Updated section. Five steps were deleted.
DDC-SVC-MAN-0191	DD Platform GHG17	SPN 4334/FMI 4 - GHG17	Same changes as the GHG14 but new title.



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2 SPN 4334/FMI 4 - GHG14

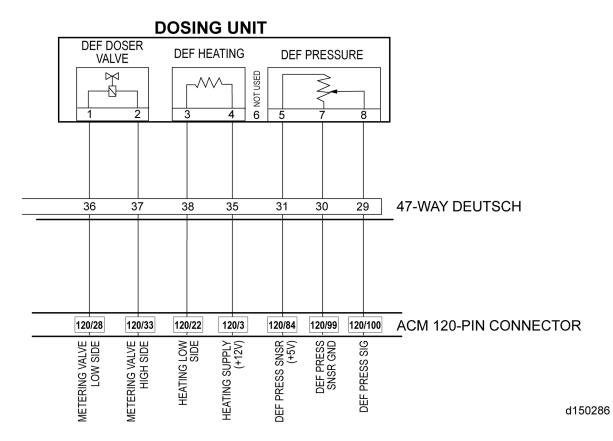
Diesel Exhaust Fluid Pressure Sensor Circuit Failed Low

Table 1.

SPN 4334/FMI 4			
Description	Diesel Exhaust Fluid (DEF) Pressure Sensor Circuit Voltage Below Normal, or Shorted to Low Source		
Monitored Parameter	Diesel Exhaust Fluid (DEF) Pressure Sensor		
Typical Enabling Conditions	Always Enabled		
Monitor Sequence	None		
Execution Frequency	Always Enabled		
Typical Duration	2 Seconds		
Dash Lamps	MIL, CEL		
Engine Reaction	Derate 25%		
Verification	Engine Idle (1 minute)		

Table 2.

8-Pin	Circuit	ACM-Pin	Connector
1	Metering Valve Low Side	28	
2	Metering Valve High Side	33	
3	Heating Low Side	22	
4	Heating Supply	3	
5	Sensor Supply 5V	84	660 880 880 880 880 880 880 880 880 880
6	Not Used	Not Used	
7	Sensor Ground	99	
8	DEF Pressure Signal	100	d150162



Check as follows:

- 1. Check for multiple codes.
 - a. If SPN 4334/FMI 4, and SPN 3510/FMI 4 are present, repair short to ground between pin 5 of the DEF dosing unit and pin 84 of the Aftertreatment Control Module (ACM).
 - b. If only SPN 4334/FMI 4 is present, Go to step 2.
- 2. Turn the ignition OFF.
- 3. Disconnect the DEF dosing unit harness connector.
- 4. Inspect the DEF dosing unit connector and the DEF dosing unit harness side connector for signs of damage, bent, spread, broken, pushed out (unseated) or corroded pins or wire damage near the connector. Is any damage found?
 - a. Yes; repair as needed. Verify repairs.
 - b. No; Go to step 5.
- 5. Disconnect the ACM 120-pin connector.
- 6. Inspect the ACM 120-pin connector and 120-pin harness connector for signs of damage, bent, spread, broken, pushed out (unseated) or corroded pins or wire damage near the connector. Is any damage found?
 - a. Yes; repair as needed. Verify repairs.
 - b. No; Go to step 7.
- 7. Measure the resistance between pin 7 and pin 8 on the DEF dosing unit connector, harness side. Is the resistance greater than 10K ohms?
 - a. Yes; Go to step 8.
 - b. No; repair the short in the wire harness between pin 7 and pin 8 of the DEF dosing unit. Check intermediate connections in chassis wiring; refer to OEM wiring diagrams for exact routing. Verify repairs.
- 8. Measure the resistance between pin 8 on the DEF dosing unit connector, harness side and chassis ground. Is the resistance greater than 10K ohms?
 - a. Yes; Go to step 9.
 - b. No; repair the short in the wire harness between pin 8 of the DEF dosing unit and ground. Check intermediate connections in chassis wiring; refer to OEM wiring diagrams for exact routing. Verify repairs.
- **9**. Measure the resistance between pin 8 of the DEF dosing unit connector, harness side, and pin 100 of the ACM 120-pin connector, harness side. Is the resistance less than five ohms?

- a. Yes; Go to step 10.
- b. No; repair the open wire between pin 8 of the DEF dosing unit connector and pin 100 of the ACM 120-pin connector. Check intermediate connections in chassis wiring; refer to OEM wiring diagrams for exact routing. Verify repairs.
- **10.** Measure the resistance between pin 5 of the DEF dosing unit connector, harness side and pin 84 of the ACM 120-pin connector, harness side. Is the resistance less than five ohms?
 - a. Yes; Go to step 11.
 - b. No; repair the open wire between pin 5 of the DEF dosing unit connector and pin 84 of the ACM 120-pin connector. Check intermediate connections in chassis wiring; refer to OEM wiring diagrams for exact routing. Verify repairs.
- 11. Turn the ignition ON (key ON, engine OFF).



WARNING: ENGINE EXHAUST

To avoid injury from inhaling engine exhaust, always operate the engine in a well-ventilated area. Engine exhaust is toxic.

- 12. Measure the voltage between pin 84 of the ACM 120-pin connector, component side, and ground. Is the voltage between 4.5 and 5.5 volts?
 - a. Yes; replace the DEF dosing unit. Refer to section "Removal of the GHG14 Dosing System Doser". Verify repairs.
 - b. No; replace ACM. Refer to section "Removal of the Aftertreatment Control Module". Verify repairs.

3 SPN 4334/FMI 4 - GHG17

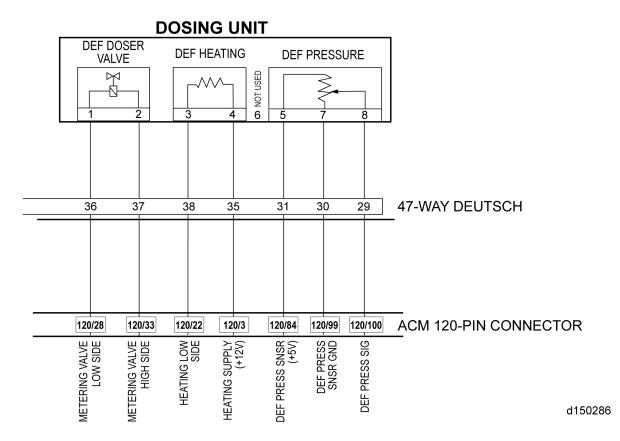
Diesel Exhaust Fluid Pressure Sensor Circuit Failed Low

Table 3.

SPN 4334/FMI 4			
Description	Diesel Exhaust Fluid (DEF) Pressure Sensor Circuit Voltage Below Normal, or Shorted to Low Source		
Monitored Parameter	Diesel Exhaust Fluid (DEF) Pressure Sensor		
Typical Enabling Conditions	Always Enabled		
Monitor Sequence	None		
Execution Frequency	Always Enabled		
Typical Duration	2 Seconds		
Dash Lamps	MIL, CEL		
Engine Reaction	Derate 25%		
Verification	Engine Idle (1 minute)		

Table 4.

8-Pin	Circuit	ACM-Pin	Connector
1	Metering Valve Low Side	28	
2	Metering Valve High Side	33	
3	Heating Low Side	22	
4	Heating Supply	3	5 1 6 1 8 1 8 1 9
5	Sensor Supply 5V	84	
6	Not Used	Not Used	
7	Sensor Ground	99	
8	DEF Pressure Signal	100	d150162



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- 1. Check for multiple codes.
 - a. If SPN 4334/FMI 4, and SPN 3510/FMI 4 are present, repair short to ground between pin 5 of the DEF dosing unit and pin 84 of the Aftertreatment Control Module (ACM).
 - b. If only SPN 4334/FMI 4 is present, Go to step 2.
- 2. Turn the ignition OFF.
- 3. Disconnect the DEF dosing unit harness connector.
- 4. Inspect the DEF dosing unit connector and the DEF dosing unit harness side connector for signs of damage, bent, spread, broken, pushed out (unseated) or corroded pins or wire damage near the connector. Is any damage found?
 - a. Yes; repair as needed. Verify repairs.
 - b. No; Go to step 5.
- 5. Disconnect the ACM 120-pin connector.
- 6. Inspect the ACM 120-pin connector and 120-pin harness connector for signs of damage, bent, spread, broken, pushed out (unseated) or corroded pins or wire damage near the connector. Is any damage found?
 - a. Yes; repair as needed. Verify repairs.
 - b. No; Go to step 7.
- 7. Measure the resistance between pin 7 and pin 8 on the DEF dosing unit connector, harness side. Is the resistance greater than 10K ohms?
 - a. Yes; Go to step 8.
 - b. No; repair the short in the wire harness between pin 7 and pin 8 of the DEF dosing unit. Check intermediate connections in chassis wiring; refer to OEM wiring diagrams for exact routing. Verify repairs.
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- 12. Measure the voltage between pin 84 of the ACM 120-pin connector, component side, and ground. Is the voltage between 4.5 and 5.5 volts?
 - a. Yes; replace the DEF dosing unit. Refer to section "Removal of the Diesel Exhaust Fluid Dosing Unit". Verify repairs.
 - b. No; replace ACM. Refer to section "Removal of the 1-BOXTM Aftertreatment Control Module". Verify repairs.