



SERVICE BULLETIN

009-1

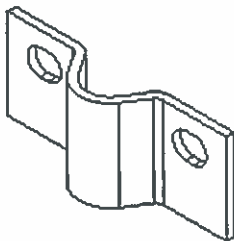
PURPOSE

TO DESCRIBE THE PROCEDURE FOR INSTALLING THE PART 5351601 ON 15XT-08 UTILITY TRAILERS.

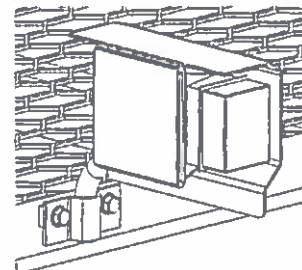
Parts required for install:

Part number	Description	Qty
5351601	LIGHT BRACKET REINFORCEMENT	2
7030066	BOLT, 3/8" USS X 1-1/2" GRADE 5	4
7030064	NUT, LOCK 3/8" USS	4

1. If the light bracket is already damaged, then a new light bracket needs to be acquired before the part 5351601 can be installed.
2. Replace the existing quantity 4, grade 5, 1" long x 3/8" diameter bolts that are used to secure the light bracket with 4 Big Tex part number 7030066 grade 5, 1-1/2" long 3/8" bolts to compensate for the additional 10 gauge thick bracket.
3. The 4 Nylon lock nuts that are currently with or on the trailer need to be replaced with 4 of Big Tex part number 7030064. **Nylon lock nuts are not reusable.**
4. Verify that the 5351601 is oriented as shown in image "15XT-08 LIGHT BRACKET"
5. Install the bolts, washers, and nut included as shown.
6. Tighten the bolts so that the light bracket is not loose inside 5351601.
7. Tighten the bolts another quarter to half turn, but not enough to bend the reinforcement bracket 5351601 enough for it to sit flush against the thicker light bracket connection. The applied torque needs to be under 20 ft- lbs, which is the maximum torque for the nuts 7030064. There should be a small gap at location A.
8. Over tightening the bolts can result in compressing the tube and in 5351601 sitting flush on the thicker light bracket, which can allow the tube to become loose inside the 5351601.



5351601 BRACKET



15XT-08 LIGHT BRACKET

