

Installation and Conversion Instructions

Boxster (982)

21/16 ENU 6646

6

Model Designation on Door

Concern: **Retrofitting**

Model Year: **As of 2017**

Note: The model designation can be affixed as a logo on the doors of the new Boxster. The logo is available in Black or Silver and with different model designations. The logo of the “S” model variant is also used for the basic variant. The letter S is removed before affixing the logo.



Parts Info: **982.044.800.1X.XXX¹** ⇒ “Model designation” logo in Black/Silver, set

¹ See Porsche Electronic Parts Catalog – PET.

Materials:

— — — —	— —	Isopropanol (commercially available)
— — — —	— —	Cleaning cloths (commercially available)
— — — —	— —	Liquid soap (commercially available)

Tools: Plastic spatula with felt edging (manufactured by 3M, item number: MAV1000)

Work Procedure: 1 Raise the vehicle. ⇒ *Workshop Manual '4X00IN01 Lifting the vehicle'*

⚠ CAUTION

Logo not prepared / installed correctly

- Risk of damage to logo
 - Inadequate logo adhesion
- ⇒ Do not touch the bonding surfaces (logo and vehicle – following cleaning) with your fingers.
- ⇒ Only touch adhesive side of logo in the middle and not at the corners or along the edges (if contact is unavoidable).
- ⇒ The object (logo, vehicle, etc.) and ambient temperature must be at least 59° F. (15° C.). Maintain this or a higher temperature for approx. 24 hours.
- ⇒ Optimal adhesion of the logo to the vehicle is guaranteed after approx. 48 hours. During this period, do not apply excessive pressure on the logo, e.g. by washing the vehicle (either manually or in a car wash) or by checking adhesion by pulling or peeling off the logo, etc.

**Information**

Some of the repair illustrations show only one side of the vehicle. Naturally, some steps also have to be performed on the opposite side of the vehicle as well. These must be carried out as a mirror image of the steps shown.

2 Affix logos.

- 2.1 Clean dust and grease off the installation area for the logos ⇒ *Figure 3* on the vehicle using isopropanol.

**Information**

Tests have shown that the logos are best applied “wet”.

The following soap solution mixture is ideal: 3 drops of dish washing liquid mixed in 1 quart of tap water.

- 2.2 Spray fitting area for logo on the vehicle with the fluid mixture.

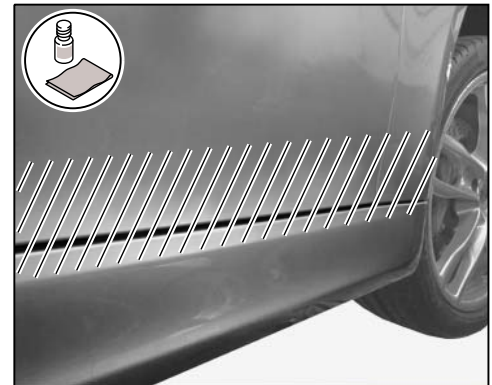


Figure 3

- 2.3 **Only** for Boxster:
Pull off backing sheet ⇒ *Figure 4 -1-* by about 10 cm.

Carefully pull the letter S ⇒ *Figure 4 -2-* off the protective film ⇒ *Figure 4 -3-*.

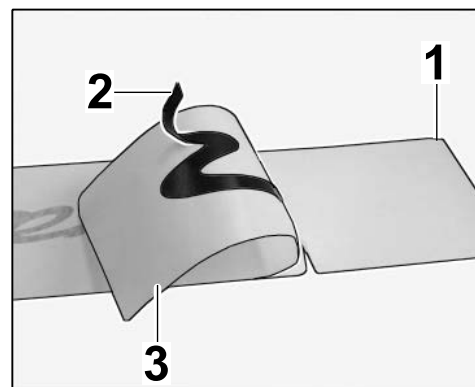


Figure 4

- 2.4 Pull backing sheet ⇒ *Figure 5 -1-* off completely and coat logo with soap solution mixture ⇒ *Figure 5 -2-*.



Information

Working temperature (object and ambient temperature) of 59° F. (15° C.) to 95° F. (35° C.).

- 2.5 Position logos on the vehicle as follows (shown on the Boxster 981).

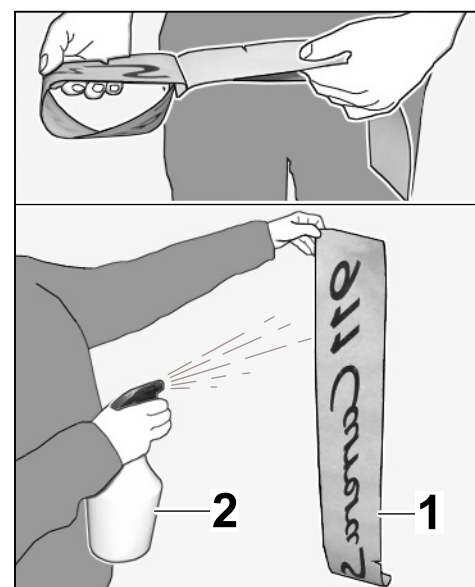


Figure 5

- 2.5.1 **Only** right side of Boxster:
Lower side of logo on bottom edge of door ⇒ *Figure 6 -arrows b-*.

Left part of cut-out on front edge of door ⇒ *Figure 6 -arrow a-*.

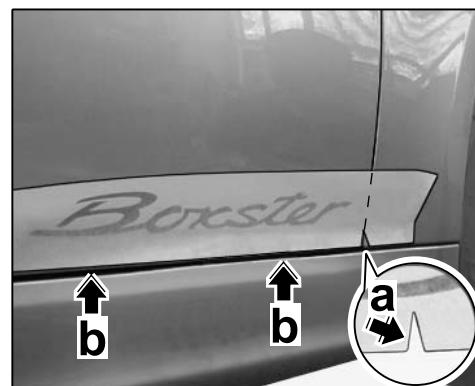


Figure 6

- 2.5.2 Lower side of logo on bottom edge of door ⇒ *Figure 7 -arrows b-*.

A – Left side
B – Right side

Left side and right side of logo on front edge of door ⇒ *Figure 7 -arrow a-*.

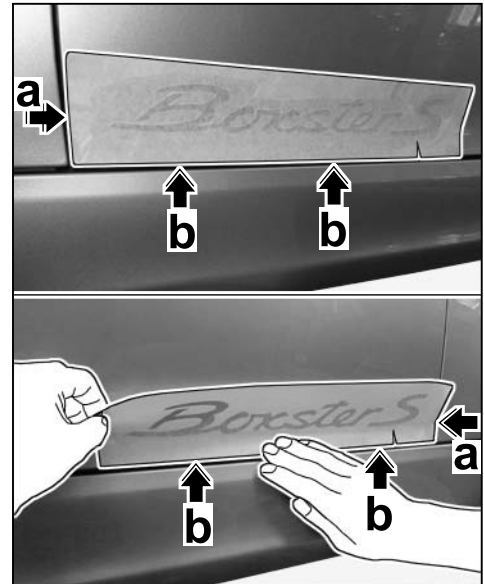


Figure 7

- 2.6 Spread out soap solution mixture ⇒ *Figure 8*.

- 2.6.1 Spread out soap solution mixture on the level surfaces first by rubbing the logo in overlapping strokes as far as the edge of the logo using a plastic spatula.

- 2.6.2 Remove any bubbles by rubbing with the plastic spatula.



Figure 8

- 2.7 Pull off protective film ⇒ *Figure 9* on the logo.

- 2.7.1 Carefully detach protective film from the logo and fold it over.
- 2.7.2 Carefully pull off protective film along the bonding surface of the logo.



Figure 9

- 3 Lower the vehicle.

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66462410: Model designation fitted on door

Labor time: **60 TU**

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