

WG13 - Checking Tailpipe Covers and Adjusting if Necessary (Workshop Campaign)

Vehicle type: **911 Turbo (991)**

Model Year: **2017**

Subject: **Tailpipe covers on exhaust system**

Issue: **There is a possibility that the gap between the tailpipe covers and rear apron on the affected vehicles was not set correctly.**

If this is the case, the different gap may be regarded by the customer as a visual defect.

Remedial action: Check tailpipe covers on the exhaust system and adjust them if necessary.

Affected Vehicles: Only the vehicles assigned to the campaign (see also PIWIS Vehicle information).

Tools:

- Torque wrench, 6 – 50 Nm (4.5 – 37 ftlb.), e.g. **V.A.G 1331 - Torque wrench, 6-50 Nm (4.5-37 ftlb.)**
- Steel rule (commercially available)
- Calliper gauge (commercially available)

Checking tailpipe covers on exhaust system and adjusting them if necessary



Hot components

- **Risk of burns**

⇒ **Let hot components cool down.**

⇒ **Wear personal protective gear.**



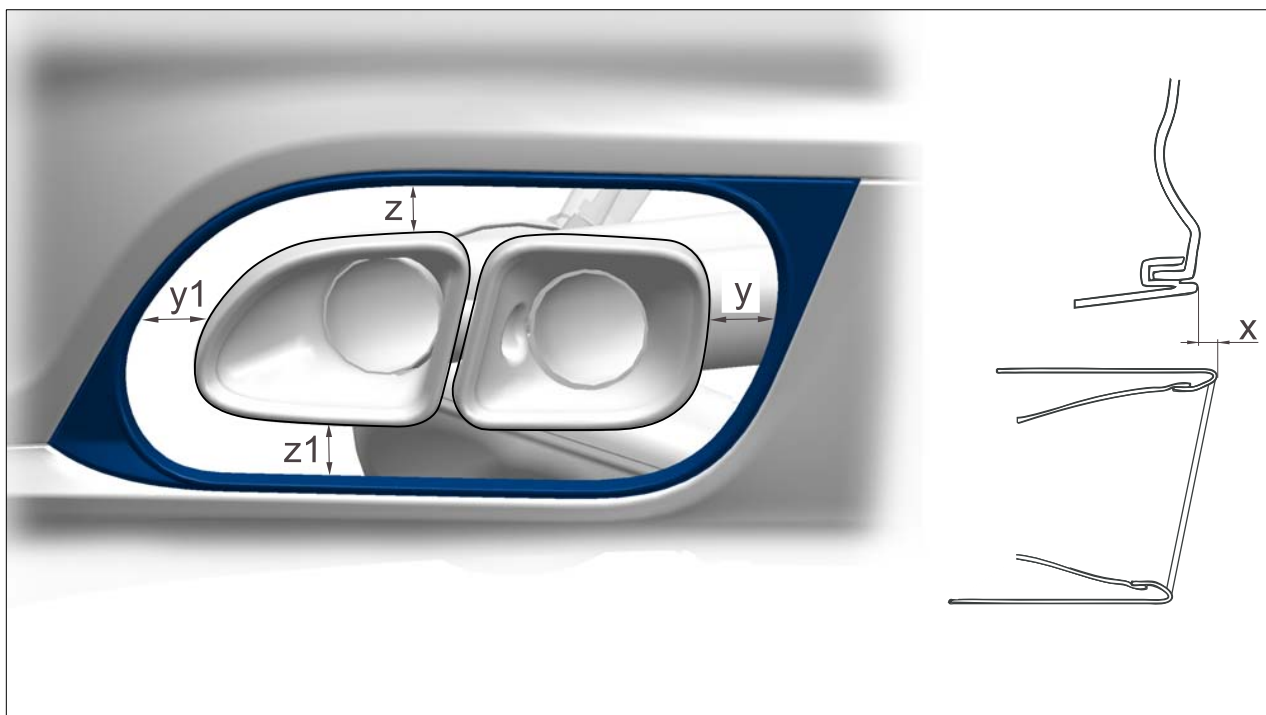
Information

The procedure described here for checking the tailpipe cover on the left-hand side of the vehicle must always be carried out on the **left and right tailpipe cover**.

**Information**

- The vehicle must never be on the lifting platform when checking the adjustment values.
- The specified adjustment values between the tailpipe cover and rear apron must always be observed.

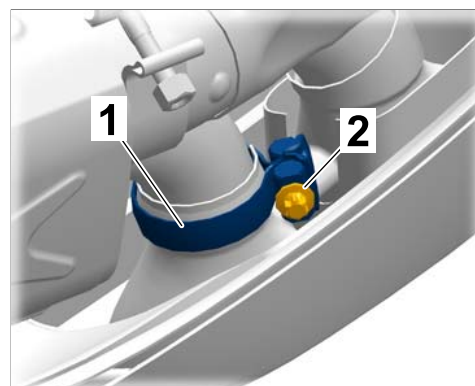
Procedure: 1 Check adjustment values of the tailpipe covers with respect to the rear apron.



Adjustment values for tailpipe cover

- Z** – Gap with respect to top of rear apron: **Nominal value 20 mm +/- 2 mm**
Z1 – Gap with respect to bottom of rear apron: **Nominal value 20 mm +/- 2 mm**
Y – Gap with respect to inside of rear apron: **Nominal value 23.5 mm +/- 2 mm**
Y1 – Gap with respect to outer part of rear apron: **Nominal value 25.5 mm +/- 2 mm**
X – Projection with respect to rear apron: **Nominal value 9 mm +/- 2 mm**

- 2 If required: Loosen clamp $\Rightarrow$ *Clamp for tailpipe cover -1-* by unscrewing the M8 fastening screw $\Rightarrow$ *Clamp for tailpipe cover -2-* slightly.



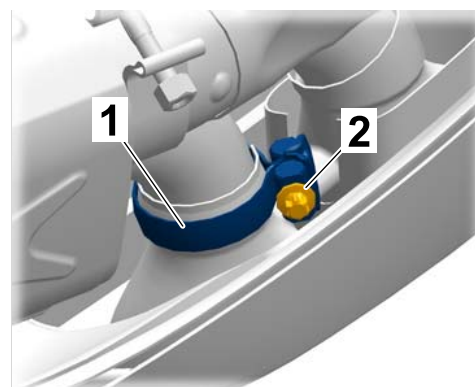
Clamp for tailpipe cover

- 3 Align tailpipe cover according to the adjustment values with respect to the rear apron.
- 4 Tighten M8 fastening screw on the clamp for the tailpipe cover.

The tailpipe cover must be secured so that it does not hit against the free-standing exhaust pipe!

Tightening torque 30 Nm (22 ftlb.)

- 5 Enter the campaign in the Warranty and Maintenance booklet.



Clamp for tailpipe cover

Warranty Invoicing



Information

The working time specified below was determined specifically for carrying out this campaign and may differ from the working times published in the Labor Operation List in PIWIS.

Scope 1:

Working time:

Checking tailpipe covers on the exhaust system - no adjustment required

Labor time: **10 TU**

Warranty Invoicing: ⇒ Damage Code WG13 66 000, Repair Code 1

Scope 2:

Working time:

Checking and adjusting tailpipe covers on the exhaust system

Labor time: **20 TU****Warranty Invoicing: ⇒ Damage Code WG13 66 000, Repair Code 1**

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