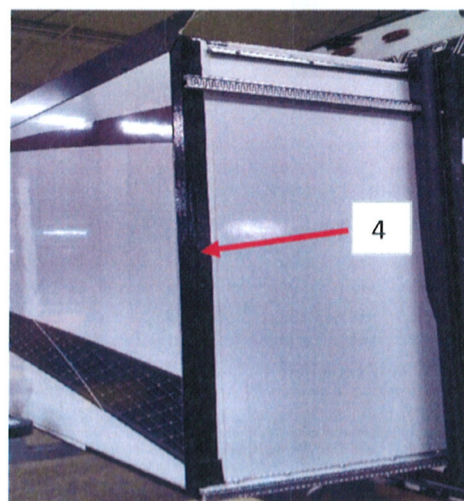
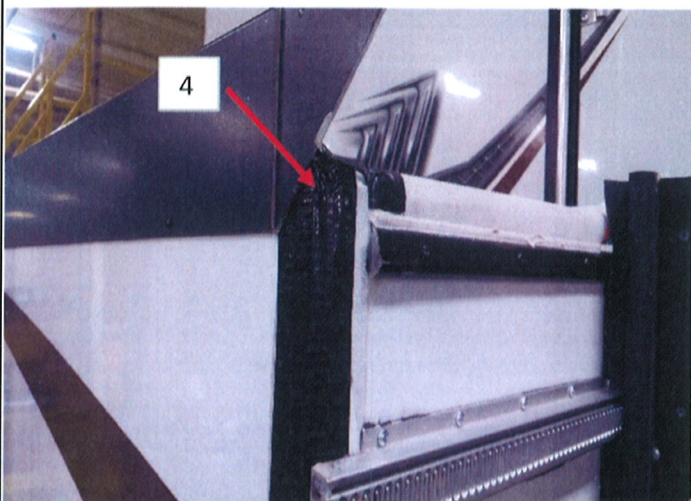
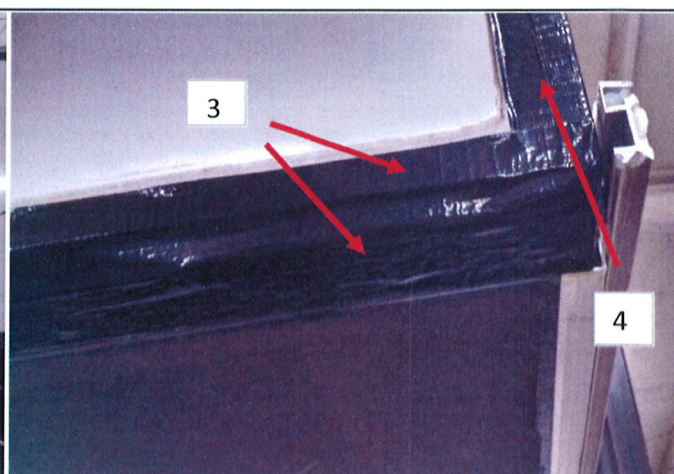
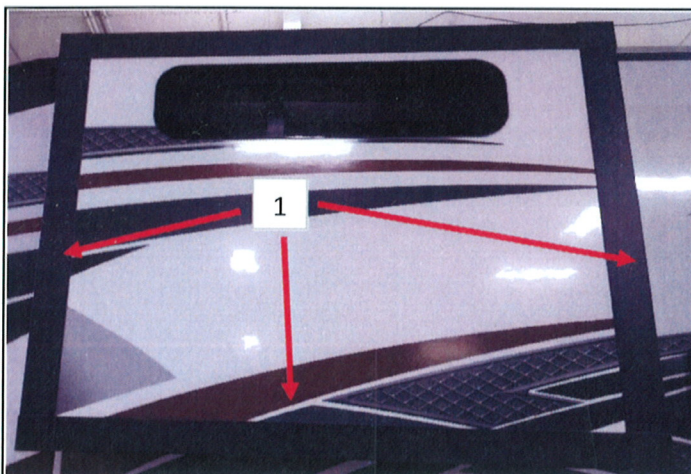


Subject: Slide Out Box Seal page 1 of 2					Number	16-001
					Date	4/4/2016
					Model	
					Build Date	
Circulate To:	x	Service Manager		Parts Manager	Technician	
		Warranty Processor		Sales Manager		

Concern:	Water intrusion may pass through seal along the t-rail.
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Remedy :	1. Remove lower and vertical t-rails. 2. Inspect the edges of the slide floor for any damages. (if needed, sand the edges of the floor and seal with kilz primer) 3. Install darco tape to the lower side of the slide out main wall and wrap to the bottom of the slide out floor 4. From the top t-rail go down the side to the slide floor, wrap the edge of the main wall and the end wall then wrap to the bottom of the slide floor. Silicone the top corner where the tape begins
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If you have any further questions or need assistance please contact our technical service team at 574- 825-9679

Technical Service Bulletin

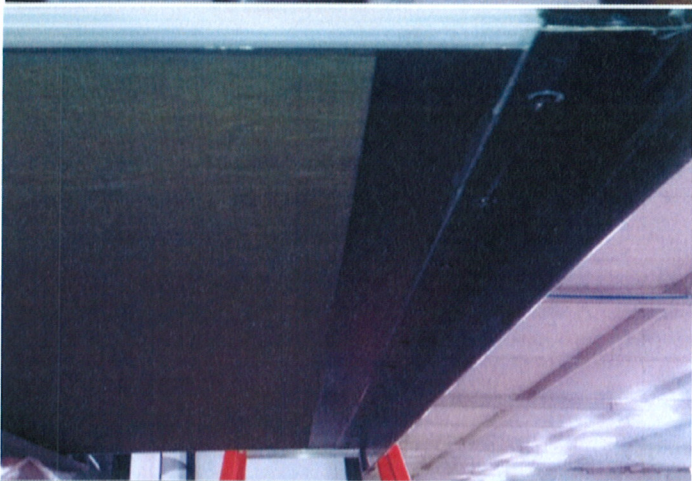
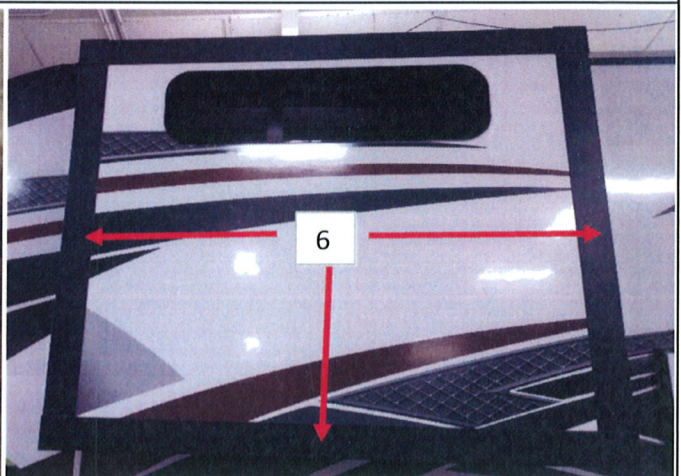
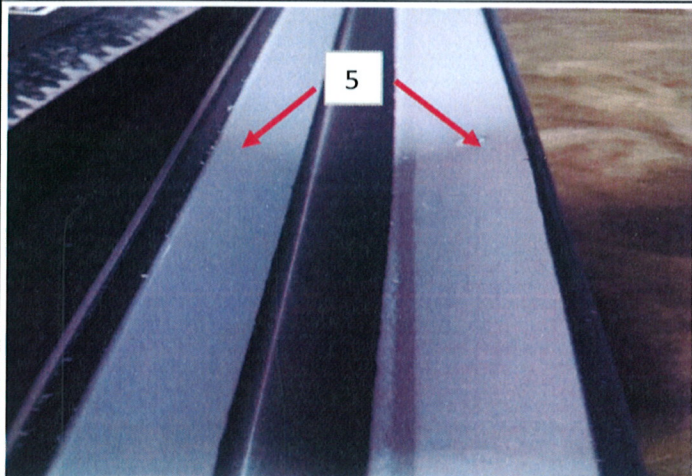
Subject: Slide Out Box Seal Page 2 of 2					Number	16-001
					Date	4/4/2016
					Model	
					Build Date	
Circulate To:	x	Service Manager		Parts Manager	Technician	
		Warranty Processor		Sales Manager		

Concern:	Water intrusion may pass through seal along the t-rail.
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Remedy :	5. Remove old foam tape and add new foam tape to t-rail as photo shows 6. Reinstall all t-rails and capseal.
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Flat Rate Code:	Use flat rate code 550021, Time allowed for this repair is 2.5 hr.
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Parts	4" Darco Tape part number 960193 Foam seal for t-rail 960708
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