



## WESTERN STAR CAE DEALER LETTER #139

---

**DATE:** May 3, 2016

**TO:** U.S. / Canadian Dealer Principals, General & Sales Managers, Salespeople  
U.S. / Canadian General, Regional, District Sales & Service Managers  
Select Daimler Personnel

**FROM:** Customer Application Engineering

As part of Daimler, Western Star is committed to high ethical standards in all business transactions through compliance with the Daimler Integrity Code and our company's policies and guidelines. Western Star does not tolerate unethical or corrupt business practices by its employees or its business partners.

**TOPIC: WHEELS** - Alcoa *Ultra ONE*™ Wheels Replace Certain Current Wheels

Effective: Chassis Starts on June 6, 2016

As an incremental design improvement, Alcoa has replaced certain current wheels with the new *Ultra ONE*™ disc wheels. The new *Ultra ONE*™ wheels offer the following per-wheel weight savings:

- 22.5" x 9" wheels save approximately 3 lbs
- 22.5" x 14" wheels save approximately 2 lbs
- 24.5" x 8.25" wheels save approximately 3 lbs

Truck Change Orders will be issued; vehicles in the backlog will be price protected to the option originally ordered.

A Data Code crossover table is on the following page.

(CD708)

**WHEELS  
(Cont.)**

| DISCONTINUED (89365X)           |                                                                                                        | REPLACED BY (89U63X)   |                                                                                             |
|---------------------------------|--------------------------------------------------------------------------------------------------------|------------------------|---------------------------------------------------------------------------------------------|
| XXX-1M2                         | ALCOA 89365X 22.5X9.00 10-HUB PILOT 3.12 INSET 10-HAND ALUMINUM DISC WHEELS                            | XXX-664                | ALCOA ULTRA ONE 89U63X 22.5X9.00 10-HP 3.12 INSET 10-HD ALUM WHLS                           |
| XXX = 502, 509, 511, & 51A      |                                                                                                        |                        |                                                                                             |
| DISCONTINUED (89465X)           |                                                                                                        | REPLACED BY (89U64X)   |                                                                                             |
| XXX-1M3                         | ALCOA 89465X 22.5X9.00 10-HUB PILOT 5.96 INSET ALUMINUM DISC WHEELS                                    | XXX-356                | ALCOA ULTRA ONE 89U64X 22.5X9.00 10-HP 5.99 INSET ALUMINUM WHEELS                           |
| XXX = 502, 505, 509, 511, & 51A |                                                                                                        |                        |                                                                                             |
| DISCONTINUED (89465XDF)         |                                                                                                        | REPLACED BY (89U64XDF) |                                                                                             |
| XXX-1M4                         | ALCOA 89465XDF 22.5X9.00 10-HUB PILOT 5.96 INSET DURAFLANGE ALUMINUM DISC WHEELS                       | XXX-357                | ALCOA ULTRA ONE 89U64XDF 22.5X9.00 10-HP 5.99 INSET DURAFLANGE ALUM WHLS                    |
| XXX = 502, 505, 509, 511, & 51A |                                                                                                        |                        |                                                                                             |
| DISCONTINUED (84360X)           |                                                                                                        | REPLACED BY (84U60X)   |                                                                                             |
| XXX-1M5                         | ALCOA LVL ONE 84360X 22.5X14.00 10-HUB PILOT 0.00 OUTSET 10-HAND ALUMINUM DISC WHEELS                  | XXX-660                | ALCOA ULTRA ONE 84U60X 22.5X14.00 10-HP 0.00 OUTSET 10-HAND ALUMINUM WHEELS                 |
| XXX = 505, 509, 511, & 51A      |                                                                                                        |                        |                                                                                             |
| DISCONTINUED (84360XDF)         |                                                                                                        | REPLACED BY (84U60XDF) |                                                                                             |
| XXX-1M6                         | ALCOA LVL ONE 84360XDF 22.5X14.00 10-HUB PILOT 0.00 OUTSET DURAFLANGE ALUMINUM DISC WHEELS             | XXX-661                | ALCOA ULTRA ONE 84U60XDF 22.5X14.00 10-HP 0.00 OUTSET DURAFLANGE ALUMINUM WHEELS            |
| XXX = 505, 509, 511, & 51A      |                                                                                                        |                        |                                                                                             |
| DISCONTINUED (84362X)           |                                                                                                        | REPLACED BY (84U62X)   |                                                                                             |
| XXX-1M7                         | ALCOA LVL ONE 84362X 22.5X14.00 10-HUB PILOT 2.00 OUTSET 10-HAND ALUMINUM DISC WHEELS                  | XXX-662                | ALCOA ULTRA ONE 84U62X 22.5X14.00 10-HP 2.00 OUTSET 10-HAND ALUM WHLS                       |
| XXX = 505, 509, 511, & 51A      |                                                                                                        |                        |                                                                                             |
| DISCONTINUED (84362XDF)         |                                                                                                        | REPLACED BY (84U62XDF) |                                                                                             |
| XXX-1M8                         | ALCOA LVL ONE 84362XDF 22.5X14.00 10-HUB PILOT 2.00 OUTSET DURAFLANGE ALUMINUM DISC WHEELS             | XXX-663                | ALCOA ULTRA ONE 84U62XDF 22.5X14.00 10-HP 2.00 OUTSET DURAFLNG ALUM WHLS                    |
| XXX = 505, 509, 511, & 51A      |                                                                                                        |                        |                                                                                             |
| DISCONTINUED (98363XDF)         |                                                                                                        | REPLACED BY (98U63XDF) |                                                                                             |
| XXX-1N2                         | ALCOA LVL ONE 98363XDF 24.5X8.25 10-HUB PILOT 5.73 INSET DURAFLANGE ALUMINUM DISC WHEELS               | XXX-359                | ALCOA ULTRA ONE 98U63XDF 24.5X8.25 10-HP 5.77 INSET DURAFLANGE ALUM DISC WHLS               |
| XXX = 502, 505, 509, 511, & 51A |                                                                                                        |                        |                                                                                             |
| DISCONTINUED (98363X)           |                                                                                                        | REPLACED BY (98U63X)   |                                                                                             |
| XXX-1N3                         | ALCOA LVL ONE 98363X 24.5X8.25 10-HUB PILOT 5.73 INSET ALUMINUM DISC WHEELS                            | XXX-358                | ALCOA ULTRA ONE 98U63X 24.5X8.25 10-HP 5.77 INSET ALUMINUM DISC FRONT WHEELS                |
| XXX = 502, 505, 509, 511, & 51A |                                                                                                        |                        |                                                                                             |
| DISCONTINUED (98363X)           |                                                                                                        | REPLACED BY (98U63X)   |                                                                                             |
| 505-1DJ                         | ALCOA LVL ONE 98363X ALUMINUM OUTSIDE, ACCURIDE 50409 STEEL INSIDE; 24.5X8.25 10-HUB PILOT DISC WHEELS | 505-665                | ALCOA ULTRA ONE 98U63X ALUMINUM OUTSIDE ACCURIDE 50409 STEEL INSIDE; 24.5X8.25 10-HP WHEELS |