

9/7/2016

MY1998-2017 All D Trucks - Cummins Equipped

## GPOP - Issue Review System

**Part Number:** 68332810A\$, 68321609A\$

**Part Description:** Service - Four Piece Oil Pan Gasket

**Issue Description:** Cummins Equipped Vehicles ONLY - The replacement oil pan gasket can be a four piece gasket rather than a single piece gasket. This applies to Cummins 5.9L and 6.7L engines only.

Installation:

1. Clean the oil pan T-joints.~
2. Fill the T-joint between the pan rail/gear housing and pan rail/rear seal retainer with sealant. Use Mopar® Silicone Rubber Adhesive Sealant or equivalent.
3. Apply a 2-mm [0.063-in] bead of Mopar Engine Sealant RTV Silicone Rubber Adhesive, to the oil pan flange.~
4. The four piece gasket will need to be assembled to make a complete oil pan gasket.
5. Lay the oil pan gasket(s) onto the oil pan flange.~
6. Ensure the oil pan gasket segment joints are properly aligned.
7. Apply a 2-mm [0.063-in] bead of Mopar Engine Sealant RTV Silicone Rubber Adhesive, to the top of the oil pan gasket.~
8. Install the oil pan. Starting from the center and working outward, tighten the oil pan bolts to 28 N·m [21 ft. lbs.]. ~

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Contact us at [CAGRIS@Chrysler.com](mailto:CAGRIS@Chrysler.com) for feedback related ONLY to this GPOP Tech Tip. Please include the Part Number(s) and Tech Tip Part Description of the Tech Tip you are referencing for our tracking system.