



Technical Information Bulletin

02-136



Section

Cab - 02

Subject

T680/T880 76 Inch Mid-roof Sleeper Headliner Separation

Release Date

9/22/2016

Condition

Sleeper roof panels separating.

Chassis Affected

657 (507 U.S. and 150 Canada) T680 and T880 MY2016 and MY2017 built from 7/27/2015 through 2/2/2016 with the 76 inch Mid-roof Sleeper

Action

FIX-AS-FAIL

If a customer comes into your dealership and demonstrates the condition above, replace the sleeper headliners. Use the procedure below.

Warranty

Through Standard Warranty (includes Extended Warranty) Kenworth will pay for parts at dealer net plus applicable mark-up and labor:

- 2.0 hours labor to R&R the center, right hand, and left hand sleeper headliner panels, including all necessary parts to R&R to access the headliner panels.
- A photograph of the headliner issue must be provided with warranty claim.
- File a long form claim for this repair. No quick claim is available due to multiple part variations involved in this repair.
- File an additional claim for extraordinary circumstances. A claim for standard labor must be filed first.

CLAIM CODING			
Failure Location:	002-050-180	Work Accomplished:	35
Failure Type:	100	Responsibility Code:	01
SRT Code:	002-705	Claim Type:	C

Take-Off Parts Disposition – Destroy Take-Off Parts

Parts

Parts are available from PACCAR Parts.

Quantity	Part Number	Description
1	U89-1671-*****	LINING - HDLNR ASSY, CTR
1	U89-1672-*****	LINING - HDLNR ASSY, LH
1	U89-1673-*****	LINING - HDLNR ASSY, RH

Locate the chassis number on the "Chassis List" document attached below to get the chassis specific part numbers. Using Web ECAT, verify that all part numbers are current and have not been superseded.

Additional parts required to complete this repair must also be ordered.

Quantity	Part Number	Description
17	M38-1030-02	Low - Force Tree (Large Grey)
26	S34-6003-0835RH0B	Fastener - Screw NGP (13mm bolt)
26	M72-0950-02	Pin and Grommet
7	S34-6003-0445TP00B	Fastener - Screw NGP (Sleeper Curtain Screw)
2	U84-1041-19	Bolt, M12-1.75 x 65 (buckle bolt)
2	U84-1041-17	Retainer (buckle bolt)
2	U84-1041-18	Bolt, M6 x 50 Flange (buckle bolt)

2	U84-1041-23	Retainer (clip bolt)
30	36-0630-07	Tree - XMAS Reusable (black push-clips)
8	S34-6003-0619RXL0B	Fastener - Screw NGP (Torx Screw)

Procedure



[Headliner Replacement Procedure](#)

Additional information and diagrams can be found on Kenworth ServiceNet

[KM811314](#) – Sleeper Interior – T680

Attachments



[Chassis List With Headliner Part Numbers](#)

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