



Maserati Tech Tips 70

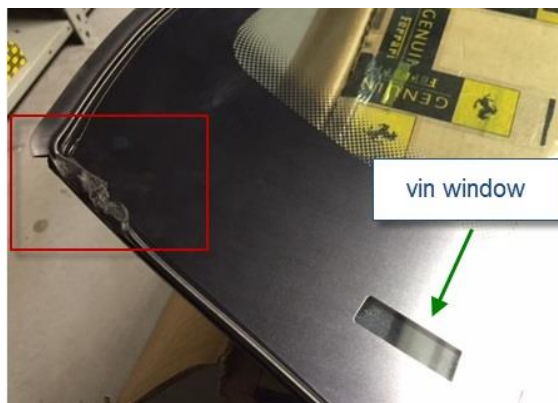
Date: August 22, 2016
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Quattroporte (M139)
Windshield Seal

MASERATI

Model Type: M139

Subject: Correct the deformation of the windshield glass seal.

Description: Some windshields being ordered for replacement may have a deformation of the seal and are being refused claiming it is damaged. A repair procedure has been developed and is outlined with the pictures below.



Step 1 : Lift the extrusion lip to correctly identify the point at which cutting the seal is necessary.



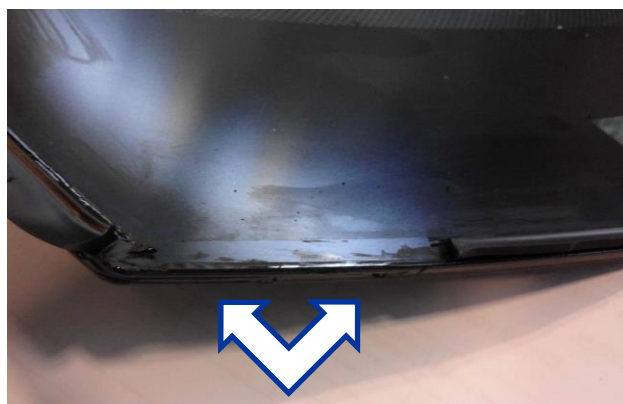
Step 2 : Using a suitable cutting tool (i.e. scissors) carefully remove a small portion of the damaged seal to prep for step 3.



Step 3 : Using wire or a razor blade, remove the damaged portion of the extrusion lip. Once completed check and remove any burrs left under the lip using a razor blade.



INTERNAL SURFACE



INTERNAL SURFACE

Step 4 : Just before installation of the windshield apply suitable urethane windshield sealant where the seal was previously removed in step 3. This additional urethane is to ensure air and water tightness.

