

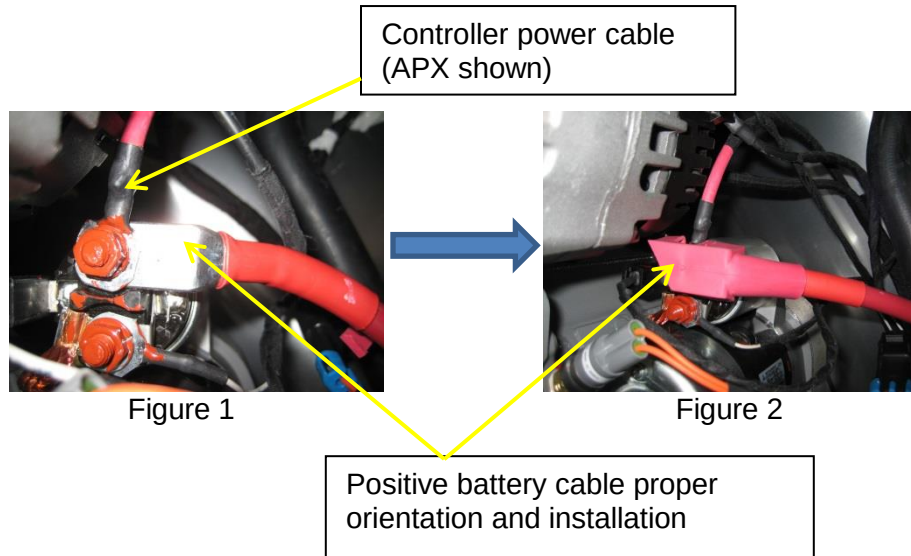


SER16-009
03/22/2016

SUBJECT: Solara™ Positive Battery Cable

Beginning with serial number RHT91445330, the positive battery cable used on Solara units with the APX™ Control System changed from part number 22-01633-12 to 22-03029-02. Also for legacy Solara units with the Summit™ control system, the positive battery cable changed from part number 22-01633-12 to 22-03029-03. It is important to properly install the new cable; therefore the following guidelines should be followed, all details are shown in figure 1 and figure 2.

1. The battery cable must be installed on the starter power stud first, with the flat portion of the battery cable terminal oriented towards the front of the unit, and the cable angled towards the rear of the unit.
2. Position the battery cable at the 4:00 position.
3. Install all other power wire(s) on top of the battery cable, positioned perpendicular to the battery cable.
4. The starter power stud nut should be torqued to 9 ft.-lbs.
5. The threaded connection should then be coated with Glyptol™ brand anti-corrosion compound part number 07-00479-00, available from the Performance Parts Group (PPG).
6. Install the protective boot over the starter stud after all above steps are followed.



Service Information
TD/TU