

## SERVICE BULLETIN

<b>Reference number:</b>	<b>SB-17-0422</b>	<b>Issued: 04 February 2016</b>
<b>Subject:</b>	<b>Correct Installation of Rear Lamp Assemblies</b>	
<b>Models:</b>	<b>DB9, DBS, Rapide, Vantage and Virage</b>	
<b>VIN Range:</b>	<b>All</b>	
<b>Applicable to:</b>	<b>All Dealers</b>	
<b>Distribute to:</b>	<b>After Sales Manager</b> <b>Executive Manager</b> <b>Service Manager</b> <b>Sales Manager</b>	<b>Warranty</b> <b>Technician(s)</b> <b>Parts</b>

### Reason for this Service Bulletin

When one of the two rear lamp assemblies is removed you must make sure that the assembly is installed correctly (refer to applicable Workshop Manual procedure 17.03.AA or 17.03.AB).

You must make sure that there is sufficient clearance at all points between the lamp assembly and the adjacent bodywork.

You must make sure that the lens of the lamp assembly is flush with its related quarter panel. The outboard tip of each assembly must be flush with, or a small distance above, its related quarter panel.

You must make sure also that each lamp assembly is aligned symmetrically with the other. The applicable edges of each lamp assembly must also align with the shut lines of the adjacent bodywork.

If there is not sufficient clearance between a rear lamp assembly and the adjacent bodywork, damage can occur. It is possible that vibration will cause the rear lamp assembly to touch the bodywork and rub against the paint.

### Workshop Procedure

1. There must be a gap a minimum of 2 mm wide between the rear lamp assembly and the adjacent body panels. This must be the same all around the rear lamp assembly (refer to Figure 1).

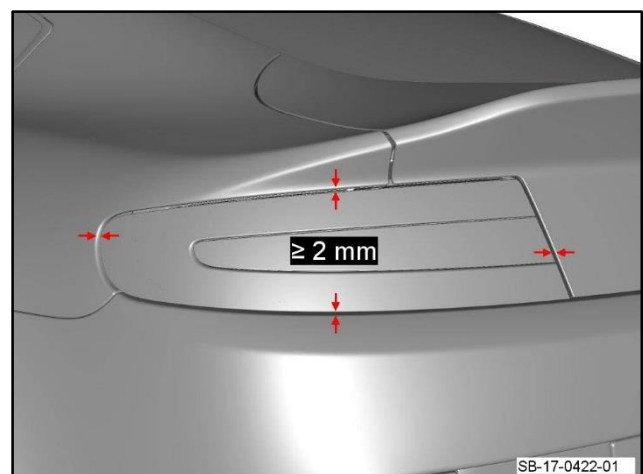
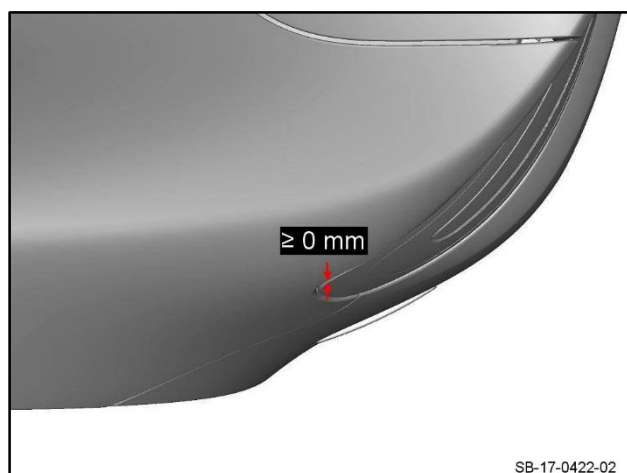


Figure 1

2. Make sure that the outboard tip of each rear lamp assembly is flush with, or a small distance above, the rear quarter panel (refer to Figure 2).

**Figure 2**

3. Make sure that the rear lamp assemblies are aligned symmetrically with each other (refer to Figure 3). Also make sure that the applicable edges of each lamp assembly align with the shut lines of the adjacent bodywork.

**Figure 3**

4. To align the rear lamp assembly, set the assembly to the correct position, then tighten the fasteners correctly.
5. To make the rear lamp assembly flush with the rear quarter panel, do the procedure that follows. The outboard tip of each rear lamp assembly must be flush with, or a small distance above, the rear quarter panel: do step 6 carefully at the applicable mounting.
6. Turn the lamp sleeve adjuster at the applicable mounting until the adjuster is in the correct position. Make sure that the lamp sleeve adjuster is against the body. If there is a space between the body and the adjuster, damage will occur to the rear lamp assembly when you tighten the fasteners. A fastener that is tightened too much will pull the rear lamp assembly against the body and crack the assembly.
7. Install the rear lamp assembly and tighten the fasteners correctly. Make sure that the rear lamp assembly is set correctly relative to the rear quarter panel.
8. Do steps 6 thru 7 again until the rear lamp assembly is set correctly relative to the rear quarter panel.
9. When the rear lamp assembly alignment is correct, complete the installation of the assembly (refer to applicable Workshop Manual procedure 17.03.AA or 17.03.AB).

If you have any questions related to this Service Bulletin, please contact: Aston Martin Technical Services  
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Or contact your After Sales Manager.

The English version of this Service Bulletin is written in  
Simplified Technical English to ASD-STE100™.