

"DOCUMENT UNCONTROLLED IF PRINTED"

DOC #	PROCESS NAME	PAGE	REVISION	STATION	BY	DATE
AR821	DPF Heat Shield Securement Clamp	1 OF 1		SER-E	C.WARD	2/19/2016

Read process before beginning. If you do not understand any part please contact: Chris Ward, Director of Parts and Warranty at 1-866-953-5555 or by E-mail @ cward@ARBOCSV.com.

Good Mechanics safety practice must be followed on any repairs.

Safety practices should include but not be limited to properly supporting the chassis, axles, blocking tires, and a work area free of clutter.

Repair shops safety rules must be followed and safety equipment used. O.E.M. Battery and Auxiliary Battery MUST be disconnected.

Vehicles Affected: Units with DPF heat shield securement tabs broken loose.

Labor Operation Code: 0115202

Pre-Authorization Required

Labor Time Allowance: .5 hours per unit

Parts Returned: No

Tools Required

Cordless Screw Gun

5/16 Socket

Parts Required

(2) 2002848 - Clamp, Heat Shield Stainless Steel Worm Drive SAE 152

1. Leave existing mounting tabs and hardware installed for the heat shield.
2. Add a Stainless Steel Worm Drive Clamp to each end of the heat shield.

