



G2-04.26.2016

AXLE & GEAR

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400 W. Artesia Blvd

Compton, CA 90220 USA

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TECHNICAL SERVICE BULLETIN

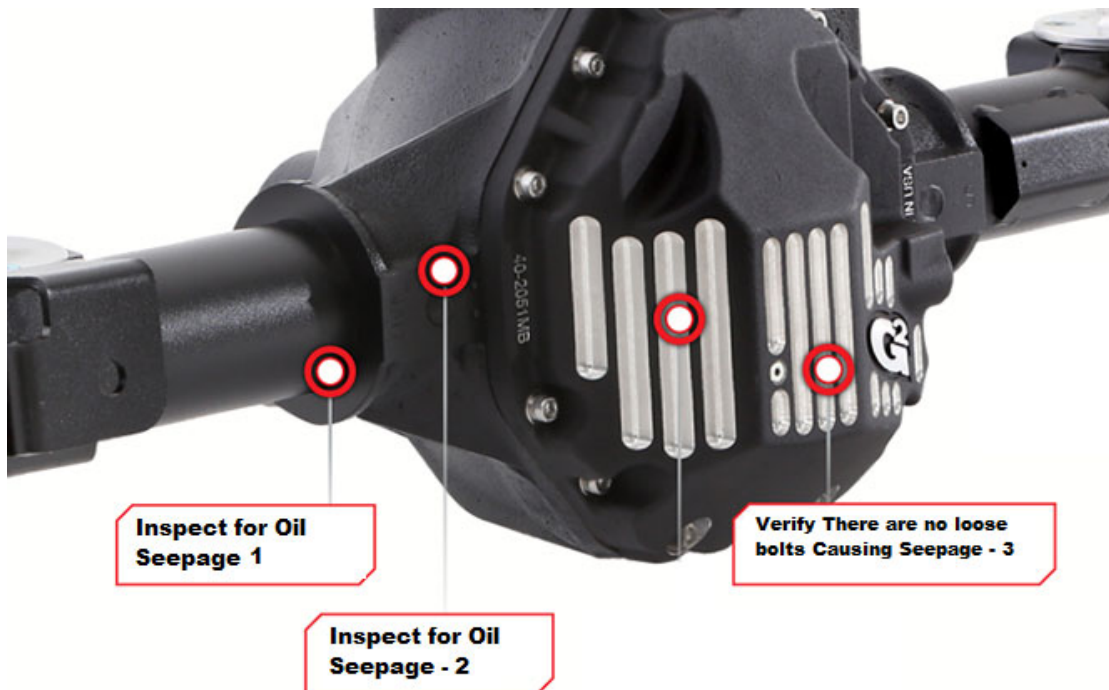
BULLETIN #: CORE 44 AXLES

DATE: 04/26/2016

RE: G2 Plug Weld and Casting inspection for Oil Seepage

PART #: 67-2051JKF, 67-2051JKFL, 67-2052JKR, 67-2052JKRS

Oil Seepage has been reported from where the Tube meets the Cast Housing and Possibly the Plug Welds, Inspect the Areas labeled 1-3 below and if Oil Seepage is present refer to the Corrective Action Steps below.



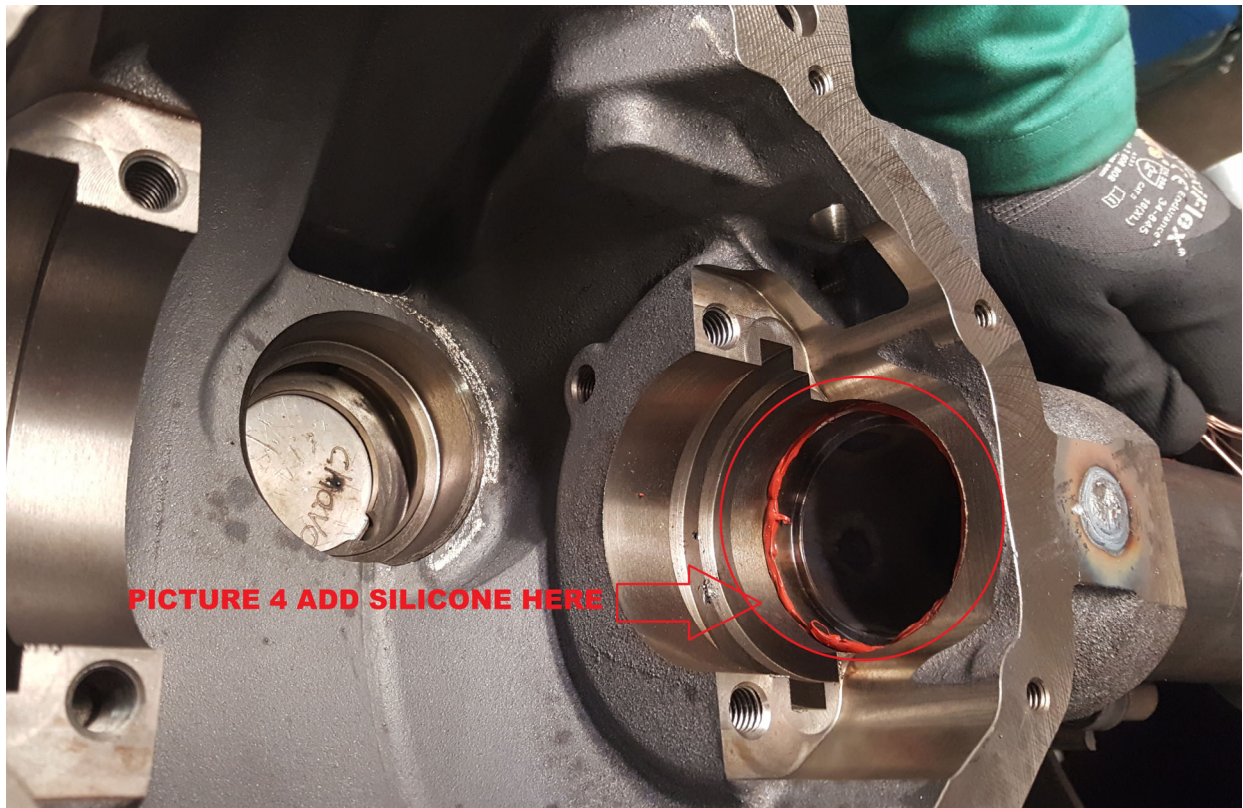
INSPECTION NOTES:

Note 1 Inspect the intersection of the TUBE and CAST HOUSING, Note 2 Inspect the Plug Welds for Oil Seepage, Note 3 Verify that all Cover Bolts and Fill Holes are Tight.

CORRECTIVE ACTION:

If Oil Seepage is Present from the TUBE/HOUSING Intersection remove the diff cover and Apply Silicon to the TUBE and Housing intersection (See Picture 4)

Please Note that a Proper Cleaning of the Oil is required to provide proper adhesion of the silicone, recommended clean with brake cleaner or equivalent then dry and apply.



PICTURE 4 ADD SILICONE HERE

CORRECTIVE ACTION FOR PLUG WELD SEEPAGE:

If Oil Seepage is Present from the Plug Weld Contact G2 Customer Service.

CORRECTIVE ACTION DIFF COVER:

If Oil Seepage is Present from the Differential Cover Tighten all loose hardware.

If the Issue Persists Please contact G2 Customer Service at: Toll Free: 877.852.7720