

WATCH

WORLDWIDE ALLISON TRANSMISSION COMMUNICATION HOTLINE



WATCH #510
January, 2016
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SUBJECT: Notification of Design Change for the 12V and 24V Vehicle Interface Modules (VIM)

MODELS AFFECTED: 1000/2000/3000/4000 Series Product Families and TC10™

IMPACTED REGION: Global

Effective Q4 2016, Allison Transmission has modified the 12V and 24V Vehicle Interface Modules (VIM) to improve performance and enhance long-term durability.

An internal modification has been made to improve VIM function. This change will not alter form or fit and there will be no change regarding installation on the vehicle. This VIM modification will not impact the OEM.

The P/N is being changed to provide Allison Transmission with part traceability. For relevant VIM part numbers, refer to [Table 1](#). This change will be a use stock change. Orders of former numbers will be automatically superseded by the new number when inventory allows transition.

Production is expected to change over to the new VIM in Q4 2016.

Table 1. Vehicle Interface Modules (VIM) Part Numbers

Component	Former P/N	Current P/N
VIM 12V 6 Relay	29509886	29556644
VIM 12/24V 6 Relay	29516036	29556646
VIM 24V 6 Relay	29509889	29556648