



Delivery Stop – Check/Replace Windshield Sealing

This Service Information Bulletin supersedes SI B51 15 16 dated June 2016

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

F06 (6 Series Gran Coupe)	F13 (6 Series Coupe, incl.M6)
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UPDATE! **SITUATION**

A Delivery Stop has been issued on the F06 and F13 vehicles produced from April 6, 2016 to April 8, 2016. These vehicles will require a check/replace of the windshield for possible water leaks. There are only **nine** vehicles affected by this stop. For your convenience, attached you will find the list of affected chassis#.

Affected vehicles can be identified with a “Open Campaign” in DCS Warranty Vehicle Inquiry or ISPA Light with the description:

“Delivery Stop B511516 Windshield Sealing”

UPDATE! CAUSE

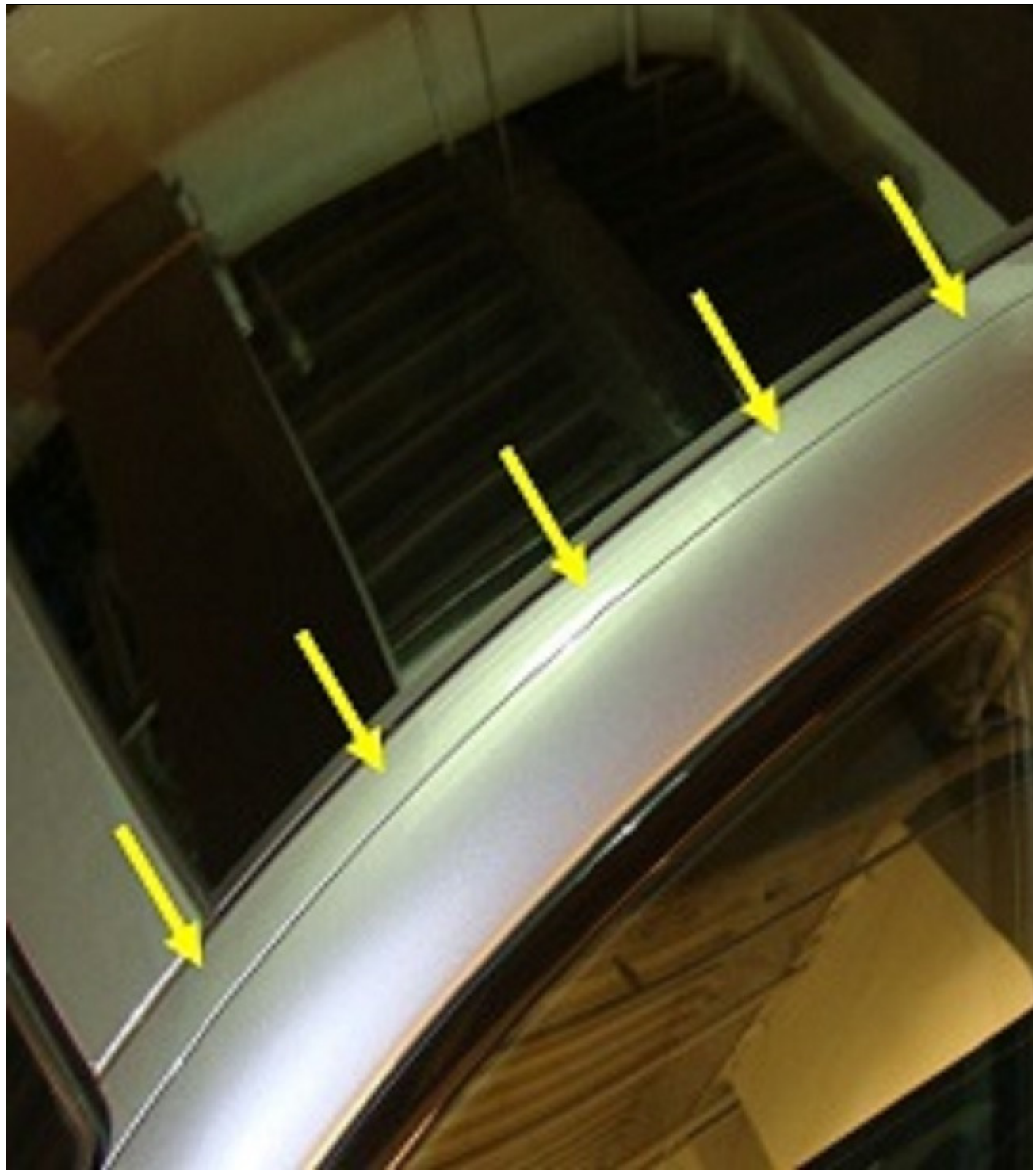
Improper installation of windshield sealant.

UPDATE! **CORRECTION**

Check windshield seal, reseal windshield if leak detected.

UPDATE! PROCEDURE







**UPDATE ! PARTS INFORMATION**

Part Number	Description	Quantity
83192289180	BMW Repair Kit Windscreen	1

**WARRANTY INFORMATION**

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	00 51 98 03 00
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Completion “before” vehicle delivery to the customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 64 614	7 FRU	Check the adhesive joint on the windscreen (No repair is necessary) (Plus work).
Or:		
00 64 615	28 FRU	Check the adhesive joint of the windscreen and remove and refit the windscreen (Center repair) (Plus work).

Or:

Completion after vehicle delivery to the customer

Labor Operation:	Labor Allowance:	Description:
00 64 100	9 FRU	Check the adhesive joint on the windscreen (No repair is necessary) (Main work)
Or:		
00 64 101	30 FRU	Check the adhesive joint of the windscreen and remove and refit the windscreen (Main work).

ATTACHMENTS

View PDF attachment [B511516 Delivery Stop Legal.](#)

View PDF attachment [B511516 VINs.](#)

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