

June 2016 Technical Service

Rear Spoiler Screw Connection Corroded

MODEL

F34 (4 Series GT)

SITUATION

The flange nuts for the rear spoiler adjustment may be corroded.

CAUSE

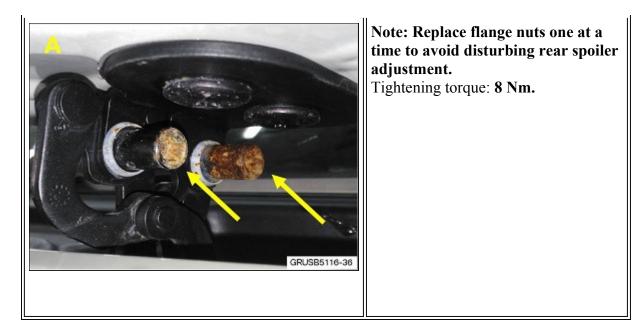
Damage to coating of screw connection

CORRECTION

Replace flange nuts.

PROCEDURE

CRUSE5116-37	1.	Raise the rear spoiler manually using the button on the driver's door switch block.
	2.	Inspect flange nuts as shown in "Figure A". Is corrosion present on flange nuts? YES – Replace flange nuts (4). NO – Return car to customer.



PARTS INFORMATION

Part Number	Description	Quantity
51 62 7 474 192	Flange Nut	4

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	51 62 02 75 00	
Labor Operation:	Labor Allowance:	Description:
51 99 000	3 FRU	Work time to replace flange nuts for rear spoiler (Main work)
Or:		
51 99 000	2 FRU	Work time to replace flange nuts for rear spoiler (Plus work – Vehicle already in the workshop)

ATTACHMENTS

View PDF attachment <u>62467002-01</u>.

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