



SI B54 01 16
Special Roofs

May 2016
Technical Service



Service Action: Sunroof – Possible Leak

This Service Information bulletin supersedes SI 54 01 16 dated February 2016

MODEL

i01 (i3 Battery Electric Vehicle)

SITUATION

A Delivery Stop has been issued on i3 BEV vehicles produced from December 09, 2015 to January 22, 2016. Vehicles are equipped with a sunroof as part of the Shadow Sport limited edition. The sunroof may not be properly sealed, so that leaks could possibly develop. This bulletin will be updated with repair instructions and warranty information when it becomes available.

AFFECTED VEHICLES

Affected vehicles can be identified with a “open campaign” in DCS Warranty Vehicle Inquiry or ISPA Light.

“A delivery stop has been issued for this vehicle. Dealers must ensure that all Campaigns are completed before retail delivery to the customer. See Service Information Bulletin B54 01 16 for repair instructions.”

The chassis numbers of the affected vehicles are listed below:

V556281
V556282
V556284
V556286
V556287
V556288
V556289
V556334
V556337
V556338
V556344
V556373

UPDATE! **CORRECTION**

Check sunroof cassette for damage and perform sealing procedure.

UPDATE! **PROCEDURE**

Refer to Attachment 2 for detailed inspection and repair procedure.

UPDATE! **PARTS INFORMATION****Bulk Materials**

Part number	Description	Quantity
83 19 0 404 517	Sealant Loctite 5970	As needed
83 19 2 211 217	Cleaner R1 100 ml (5 – 10 vehicles)	As needed

And also, as needed:

Part number	Description	Quantity
51 13 7 453 547	Cover A-pillar left	1 if needed
51 13 7 453 548	Cover A-pillar right	1 if needed
51 33 7 310 542	Clip strip	1 if needed
51 44 7 369 625	Cover A-pillar left	1 if needed
51 44 7 369 626	Cover A-pillar right	1 if needed
51 44 7 369 835	Cover roof frame left	1 if needed
51 44 7 369 836	Cover roof frame right	1 if needed

UPDATE! **WARRANTY**

Reimbursement for this Delivery Stop Action will be via normal claim entry utilizing the following information:

Defect Code:	00 51 95 03 00
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Completion “before” vehicle delivery to the customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 64 573	31 FRU	Repair the front roof frame (Plus work)

Or:

Completion after vehicle delivery to the customer

Labor Operation:	Labor Allowance:	Description:
00 64 060	33 FRU	Repair the front roof frame (Main work)

And:

Sublet – Bulk Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair-related bulk materials (BMW part numbers, please do not use the part numbers for claim submission)
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Sublet reimbursement calculation for claiming the “used quantities” of repair-related bulk materials (BMW part numbers) is at dealer net plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

And, as necessary:

Sublet – Refinishing Panels

Sublet Code 3	Sublet amount, see below	Reimbursement for the repair-related paint work
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Note: Aftersales Area Manager (AAM) “Field Authorization” (FAS) is not required.

Refinish and Paint Work

Invoice eligible refinish and paint sublet work on the repair order at the actual cost charged with no handling or markup. The sublet amount must also include any discounts or allowances.

The appropriate charge for “necessary repair-related paint work procedures” is determined by comparing the charge to the corresponding amount at your warranty rates.

It is your center’s responsibility to review the estimate to ensure the paint work reimbursement amount is fair and reasonable. Also, it must not exceed the scope of the repair work that is described in this bulletin.

Prior to performing the repair, calculate your center’s repair cost and then obtain outside repair estimate(s) for price comparison purposes.

Itemize the sublet amount on the repair order and in claim comment section.

ATTACHMENTS

View PDF attachment [**B540116 Attachment 1.**](#)

View PDF attachment [**B540116 Attachment 2.**](#)

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