



SI B64 04 16
Heating and Air Conditioning

March 2016
Technical Service

SUBJECT

Water Ingress In Footwell Area From A/C Condensate Drain

MODEL

F48 (X1 xDrive 28i)

SITUATION

Customer complains of musty odor or damp front footwell carpet.

CAUSE

Improper drainage of water from A/C housing.

CORRECTION

Replace blocked A/C condensate drain.

PROCEDURE

Refer to B640416 Attachment for repair procedure.

PARTS INFORMATION

Part Number	Description	Quantity
64 11 9 262 789	Condensate water drain	1
64 11 9 262 790	Retaining ring	If needed

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	64 11 33 32 00	
Labor Operation:	Labor Allowance:	Description:
51 16 160	Refer to KSD2	Removing and installing trim cover on center console
And:		
18 00 518	Refer to KSD2	Remove and install or replace exhaust
And:		
64 99 000	3 FRU	Work time to modify and install condensate drain and retaining ring

If you are using a Main labor code for another repair, use the Plus code labor operation 51 16 660

instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowances.

Work time labor operation code 64 99 000 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.

ATTACHMENTS

View PDF attachment [B640416 Attachment](#).

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