



SI B51 08 16  
Body Equipment

March 2016  
Technical Service

## SUBJECT

**Edge Protection Trim Is Scratched**

## MODEL

F32 (4 Series Coupe)

F82 (M4 Coupe)

## SITUATION

The outside edge protector (B-pillar), where the rear edge of the front door glass makes contact, is scratched.


## CAUSE

Front window glass is out of adjustment

## CORRECTION

Adjust affected window (left or right) and replace the scratched edge protector

## PROCEDURE

 GRUSB5116-22	<ol style="list-style-type: none"> <li>1. Use Repair Instruction 51 32 154, check and adjust the affected window, If necessary.</li> <li>2. Verify damage to the edge protector.</li> <li>3. Replace the scratched edge protector.</li> </ol>
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**Note: To avoid further scratching of the new trim, advise the customer to close the door by the handle, not by the window glass.**

## PARTS INFORMATION

Part Number	Description	Quantity
51 76 7 369 303	Edge protection (left side)	If needed

51 76 7 369 304	Edge protection (right side)	If needed
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**WARRANTY INFORMATION**

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>51 33 18 41 00</b>
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**Repairing One Side**

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 32 154	KSD2	Adjusting left or right door window (Main work)
Or:		
51 32 654	KSD2	Adjusting left or right door window (Plus work)
And, if necessary:		
51 72 510	KSD2	Replace edge protector for left or right front door

Or:

**Repairing Both Sides**

51 32 171	KSD2	Adjusting both left and right door window (Main work)
Or:		
51 32 669	KSD2	Adjusting both left and right door window (Plus work)
And, if necessary:		
51 72 515	KSD2	Replace edge protector for both front door windows

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