



SI B51 03 16
Body Equipment

February 2016
Technical Service

SUBJECT

Noise from the Power Window

MODEL

F07(5 Series Gran Turismo)

SITUATION

When operating front power windows a chattering noise can be heard.

CAUSE

Front window regulator is lacking lubrication

CORRECTION

Lubricate affected front window regulator

PROCEDURE

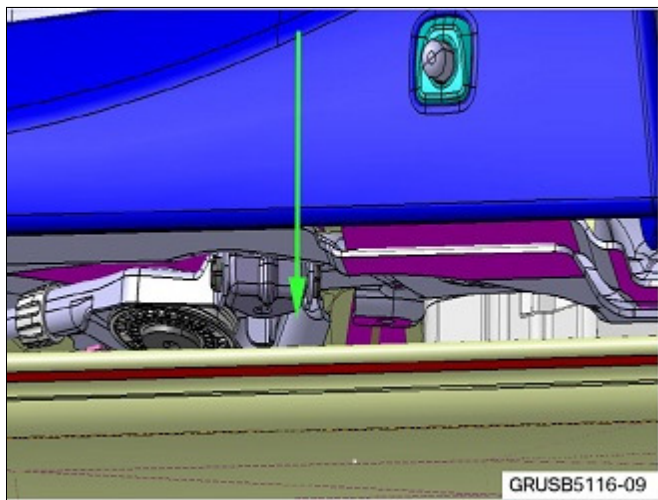


1. Move front window all the way down.

2. Use an appropriate tool (inflatable bag, nylon wedge) to pry open the gap and access the top of the regulator.
3. Use a tape measure to locate the area (120mm from back edge of



trim panel) to be lubed.



4. Place the spray lube nozzle at the upper end of the rail for the window guide. Use a good amount of spray lube in this area.



5. Run the window up and down several times until the noise is gone. If necessary, repeat the lubing process.
6. Clean any excessive spray lube from the window and door panel.

PARTS INFORMATION

Part Number	Description	Quantity
83 23 2 327 735	Universal spray lube (12 oz)	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	51 33 16 39 00
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Repairing One Side

Labor Operation:	Labor Allowance:	Description:
51 99 000	3 FRU	Lubricate one front window regulator (Main work)
Or:		
51 99 000	2 FRU	Lubricate one front window regulator (Plus work)

Or:

Repairing Both Sides

Labor Operation:	Labor Allowance:	Description:
51 99 000	5 FRU	Lubricate both front window regulators (Main work)
Or:		
51 99 000	4 FRU	Lubricate both front window regulators (Plus work)

And:

Sublet – Bulk Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair-related bulk materials (Please do not use the part number for claim submission)
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Sublet reimbursement calculation for claiming the “used quantities” of repair-related bulk materials (BMW part number) is at dealer net plus your center’s handling.

Enter this material cost in sublet and itemize the amount in the claim comment section.

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