



SI B35 01 15
Pedals

February 2016
Technical Service

SUBJECT

Brake Pedal Cover Falls Off

MODEL

F48 (X1)

Produced from 07/15 to 02/14/16 with SA 205 Automatic transmission or SA 2TB Sport automatic transmission

SITUATION

The brake pedal cover can come off of the brake pedal

CAUSE

The geometric shape of the brake pedal tread plate and pedal cover do not match exactly. This can cause the pedal cover to detach.

PROCEDURE

The pedal cover must be bonded with BMW Super Glue S1 P/N 81 22 2 351 255



1. Lightly roughen the inner surface of the pedal cover with sandpaper. Clean out any remaining debris.

2. Coat the pedal cover inner surface or the front of the brake pedal with the Super Glue S1.



3. Apply Super Glue S1 to the rear of the brake pedal in the outlined area as well.

4. Ensure the pedal cover is properly fitted and clean away any remaining adhesive.

PARTS INFORMATION

| Part Number | Description | Quantity |
|-----------------|---------------|-----------|
| 81 22 2 351 255 | Super Glue S1 | As needed |

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

| | | |
|-------------------------|-------------------------|--|
| Defect Code: | 35 21 06 37 00 | |
| | | |
| Labor Operation: | Labor Allowance: | Description: |
| 35 99 000 | 4 FRU | Work time to prepare brake pedal cover, apply adhesive and install cover |

| | | |
|-----------|-------|---|
| | | to pedal (Main work) |
| Or: | | |
| 35 99 000 | 2 FRU | Work time to prepare brake pedal cover, apply adhesive and install cover to pedal (Plus work – Vehicle already in the workshop) |

And:

Sublet – Bulk Materials

| | | |
|---------------|--|--|
| Sublet Code 4 | See sublet reimbursement calculation below | Reimbursement for the used quantity of Super Glue S1 (Bulk container reference P/N 81 22 2 351 255, “Size” container. Please do not use this part number for claim submission) |
|---------------|--|--|

Sublet calculation: Reimbursement for used quantities of Super Glue S1 (Bulk container reference P/N 81 22 2 351 255, “Size” container) at dealer net plus your handling.

Enter this material cost in sublet and itemize the amount on the repair order and in the claim comment section

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