



SI B51 45 15  
Body Equipment

January 2016  
Technical Service

### SUBJECT

**A Rattling Noise is heard coming From the Lower Front Door Area**

### MODEL

I12 (I8)

### SITUATION

A rattling noise is heard coming from the lower front door area while driving or closing the door.

### CAUSE

The lower power window regulator mounting screws have loosened over time.

### PROCEDURE

If the customer reports this issue, check and tighten both lower screws (where shown) on each front door to 8 Nm.



### WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>51 33 12 39 00</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 99 000	4 FRU	Work time to tighten Loose screws for both doors (Main work)
Or:		
51 99 000	2 FRU	Work time to tighten Loose screws for both doors (Plus work – Vehicle is already in the workshop)

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