



SI B51 44 15
Body Equipment

January 2016
Technical Service

SUBJECT

A Groaning Noise is Heard from the Front Door Trim

MODEL

F10 (5 Series Sedan)

SITUATION

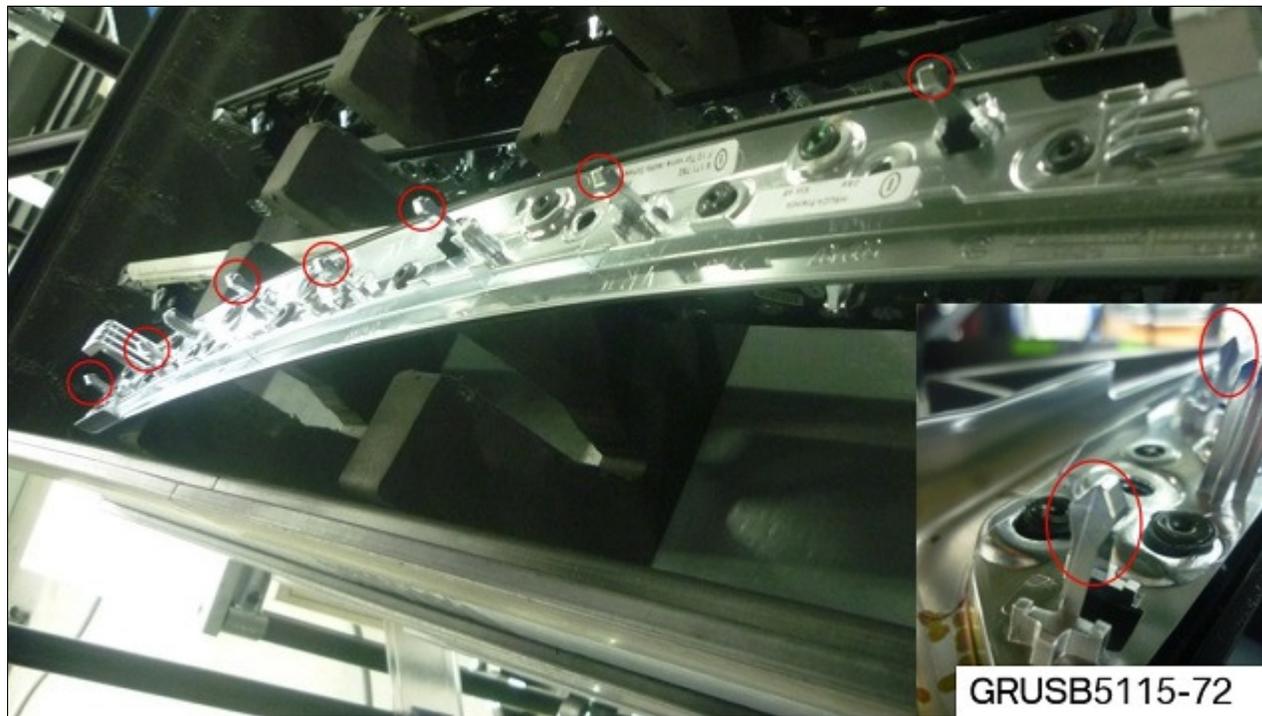
A groaning noise can be heard from one or both of the front door decorative trim pieces while on rough roads.

CAUSE

The chrome plating of the trim mounting pins rubs against the door panel creating a groaning noise.

PROCEDURE

1. Remove the front door trim for both doors per repair instruction “5141030 Removing and installing decorative strip on left or right door trim panel”.
2. Apply a film of Carbaflo to all the trim mounting points as highlighted below. Allow the Carbaflo to dry for a minute before reassembly.



3. Install the front door trim for both doors per repair instruction “5141030 Removing and installing decorative strip on left or right door trim panel”.

PARTS INFORMATION

Part Number	Description	Quantity
83 23 0 309 627	Carbaflo KSP 105 lubricant (50g)	See sublet

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	51 41 04 39 00	
Labor Operation:	Labor Allowance:	Description:
51 41 034	Refer to KSD2	Removing and installing both decorative strips on front door trim
And:		
51 99 000	1 FRU	Work time to apply Carbaflo to the trim pieces

If you are using a Main labor code for another repair, use the Plus code labor operation 51 41 534 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

Work time labor operation code 51 99 000 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.

And:

Sublet – Bulk Materials

Sublet Code 4	\$5.00	Reimbursement for the used quantity of Carbaflo KSP 105 (Bulk container reference P/N 83 23 0 309 627, “50g” container. Please do not use this part number for claim submission)
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