



SI M51 08 16
Body Equipment

August 2016
Technical Service

WATER INGRESS, FRONT DOOR

MODEL

R58 Cooper Coupe	R58 Cooper S Coupe	R58 JCW Coupe
------------------	--------------------	---------------

SITUATION

Water found on Driver's or Passenger's side front carpet.

CAUSE

Improper sealing of door at A-pillar.

CORRECTION

Install butyl rope under door seal and replace door seals.

PROCEDURE





PARTS INFORMATION

Part Number	Description	Quantity
51 76 7 372 775	Door weather strip, left	1

51 76 7 372 776	Door weather strip, right	1
83 19 0 000 537	Butyl Cord (Terostat 2460)	As needed

WARRANTY INFORMATION

Covered under the terms of the MINI New Passenger Car Limited Warranty as applicable.

Defect Code:	51 71 00 48	
One side		
Labor Operation:	Labor Allowance:	Description:
51 72 000*	Refer to KSD	Replacing edge protector for left or right front door (Main work)
51 99 000	1 FRU	Installing butyl rope

If you are using a Main labor code for another repair, use the Plus code labor operation 51 72 510 instead.

Both sides

Labor Operation:	Labor Allowance:	Description:
51 72 005*	Refer to KSD	Replacing edge protector for both front doors (Main work)
51 99 000	2 FRU	Installing butyl rope

If you are using a Main labor code for another repair, use the Plus code labor operation 51 72 515 instead.

And:

Sublet – Materials as Necessary

Sublet Code 4	See sublet reimbursement calculation below.	Reimbursement for used quantities of repair-related fluids and materials (applicable MINI part numbers. Do not use these part numbers for claim submission)
---------------	---	---

Sublet calculation: Reimbursement for used quantities of repair-related fluids and materials (applicable MINI part numbers) at dealer net plus handling.

[Copyright ©2016 BMW of North America, Inc.]