



SI B63 06 16  
Lights

July 2016  
Technical Service

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## HALOGEN HEADLIGHT ADJUSTMENT PROCEDURE

### MODEL

F30 (3 Series)	F31 (3 Series Sport Wagon)
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### SITUATION

Halogen headlights may be misaligned (aimed too low or high).

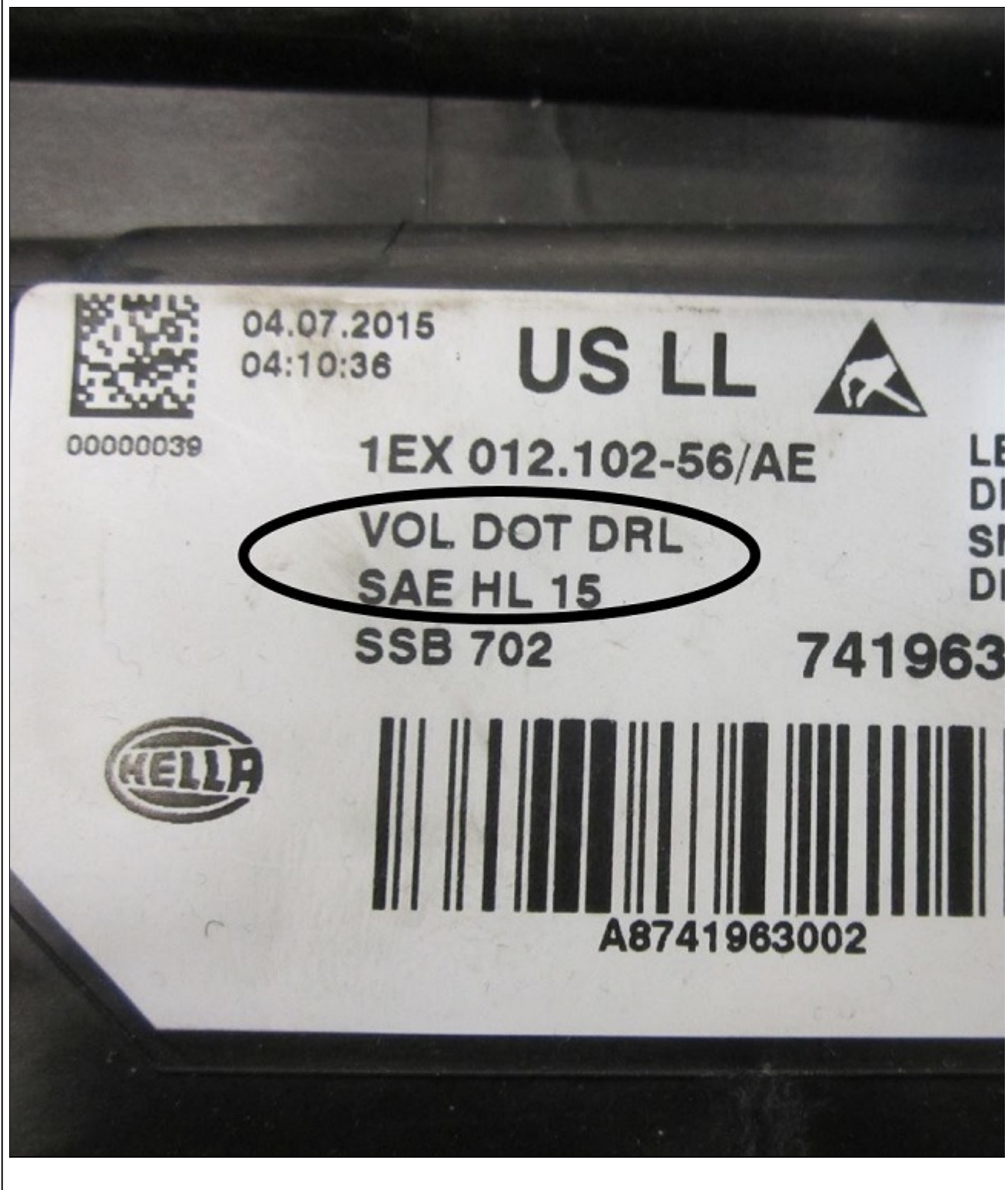
### CORRECTION

Re-adjust the headlight (only low beam)

### PROCEDURE

After the headlight unit is replaced or when a headlight of a vehicle in the shop is misaligned; the headlight must be aligned.

1. To perform the headlight alignment you can use a headlight aligner or follow the attached procedure.



2. Adjust the headlight by following ISTA procedure:

- REP 6310PRF "Test requirements for headlights vertical aim adjustment"
- REP 6310004 "Adjusting headlights"



Note: The recommended and tested headlight aligner can be purchased from BMW Center

Solution website:

<http://www.bmwcentersolutions.com/>

#### **WARRANTY INFORMATION**

Not applicable.

#### **ATTACHMENTS**

View PDF attachment [\*\*B630616\\_Adjustment\\_Procedure.\*\*](#)

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