



SI B31 03 16  
Front Axle

July 2016  
Technical Service

### Delivery Stop – Replace Front Auxiliary Dampers (Strut Bumper Stop)

This Service Information bulletin supersedes SI 31 03 16 **dated May 2016**.

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

#### MODEL

F48 (X1 xDrive28i)
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#### SITUATION

The coil spring can be damaged if the auxiliary damper has a defect.



#### AFFECTED VEHICLES

This Service Action only affects 12 certain X1 Vehicles produced from April 4, 2016 to April 5, 2016.

Vehicles which require this Service Action to be completed will show it as “Open” when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.



#### CORRECTION

Replace the front auxiliary damper.



#### PROCEDURE

Follow ISTA REP 31 33 100.



#### PARTS INFORMATION

**Only 12 cars** need this repair, please only order for a scheduled appointment.

Part Number	Description	Quantity
31 33 6 861 727	Auxiliary damper	2
31 30 6 798 530	Hexagon screw	2
07 11 9 905 032	Hexagon nut	2
31 30 6 872 461	Sealing washer	2
33 32 6 760 668	Collar nut	2
33 40 6 858 534	Collar bolt	2

33 32 6 768 884	Hexagon nut	2
33 30 6 760 587	Hexagon nut	2
31 10 6 876 027	Hexagon screw	2
33 30 6 787 062	Hexagon nut	2
31 30 6 869 931	Hex bolt w/washer	10



### WARRANTY INFORMATION

Reimbursement for this “Delivery Stop” Service Action will be via normal claim entry utilizing the following information:

<b>Defect Code:</b>	<b>00 31 73 01 00</b>
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**Completion “before” vehicle delivery to the customer or the vehicle is already in the workshop**

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 64 612	32 FRU	Replace both front auxiliary dampers (Plus work)

**Completion after vehicle delivery to the customer**

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 64 099	34 FRU	Replace both front auxiliary dampers (Main work)

### ATTACHMENTS

View PDF attachment [B310316 Delivery Stop Legal.](#)

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