


SERVICE ACTION: N63T ENGINE - CHECK AND REPLACE THE CRANKCASE VENTILATION HOSES

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

F01 (7 Series Sedan)	F02 (7 Series Sedan LWB)	F06 (6 Series Gran Coupe)	F07 (5 Series Gran Turismo)
F10 (5 Series Sedan)	F12 (6 Series Convertible)	F13 (6 Series Coupe)	F01 B7 (ALPINA B7)
F02 B7 (ALPINA B7 LWB)	F06 (ALPINA B6)		
Vehicles which require this Service Action to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.	This Service Action involves vehicles produced from March 2012 to August 2014.		

SITUATION

The crankcase ventilation hoses may become brittle and break when they come in contact with hot engine components.

CAUSE

One or more of the crankcase ventilation hoses are not FPM rubber material. The FPM rubber material is engine heat resistant.

Or

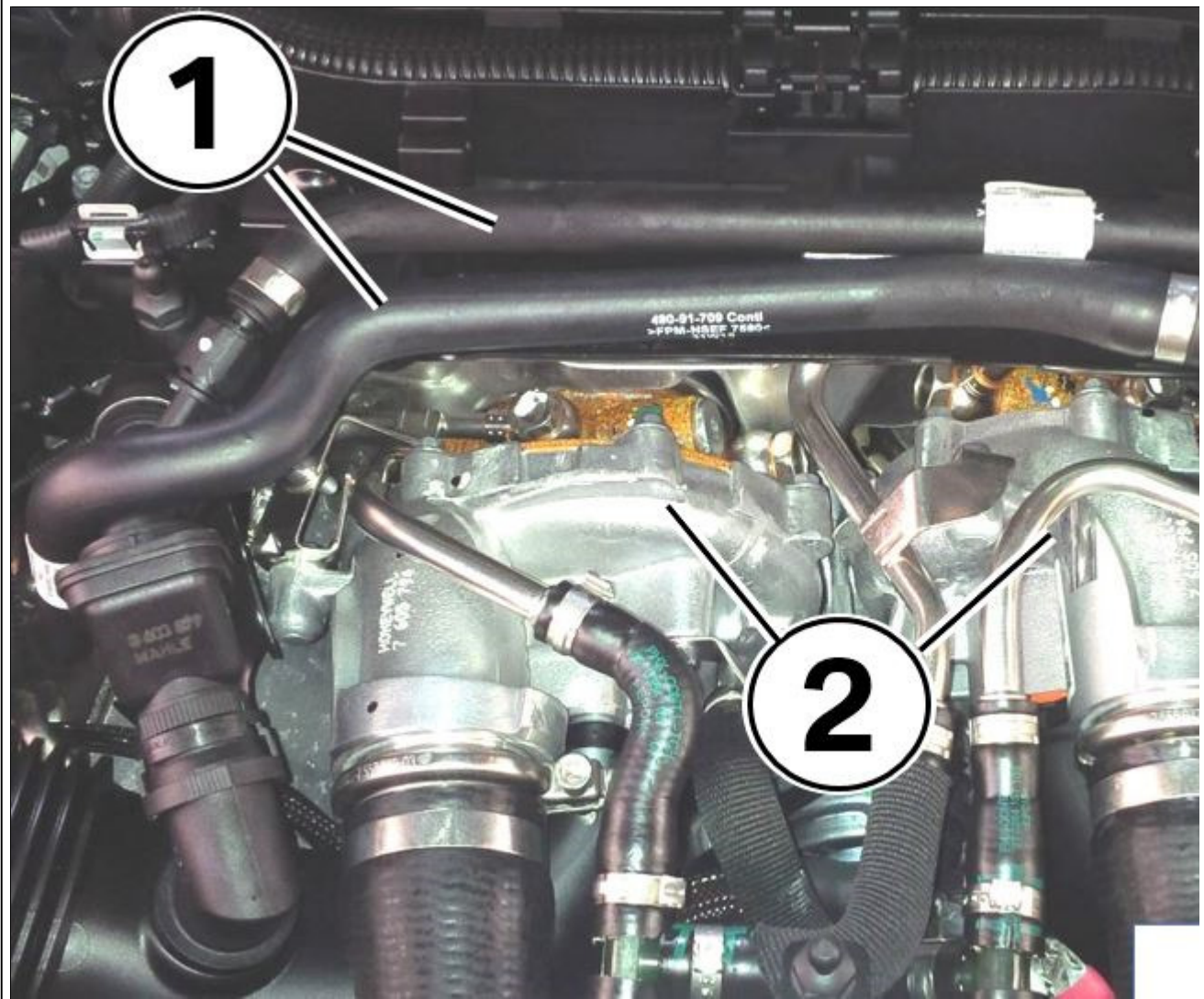
The plastic coggurated hoses are not fitted with the self-locking spacers. The self-locking spacers maintain an air gap between the hoses and the hot engine components.

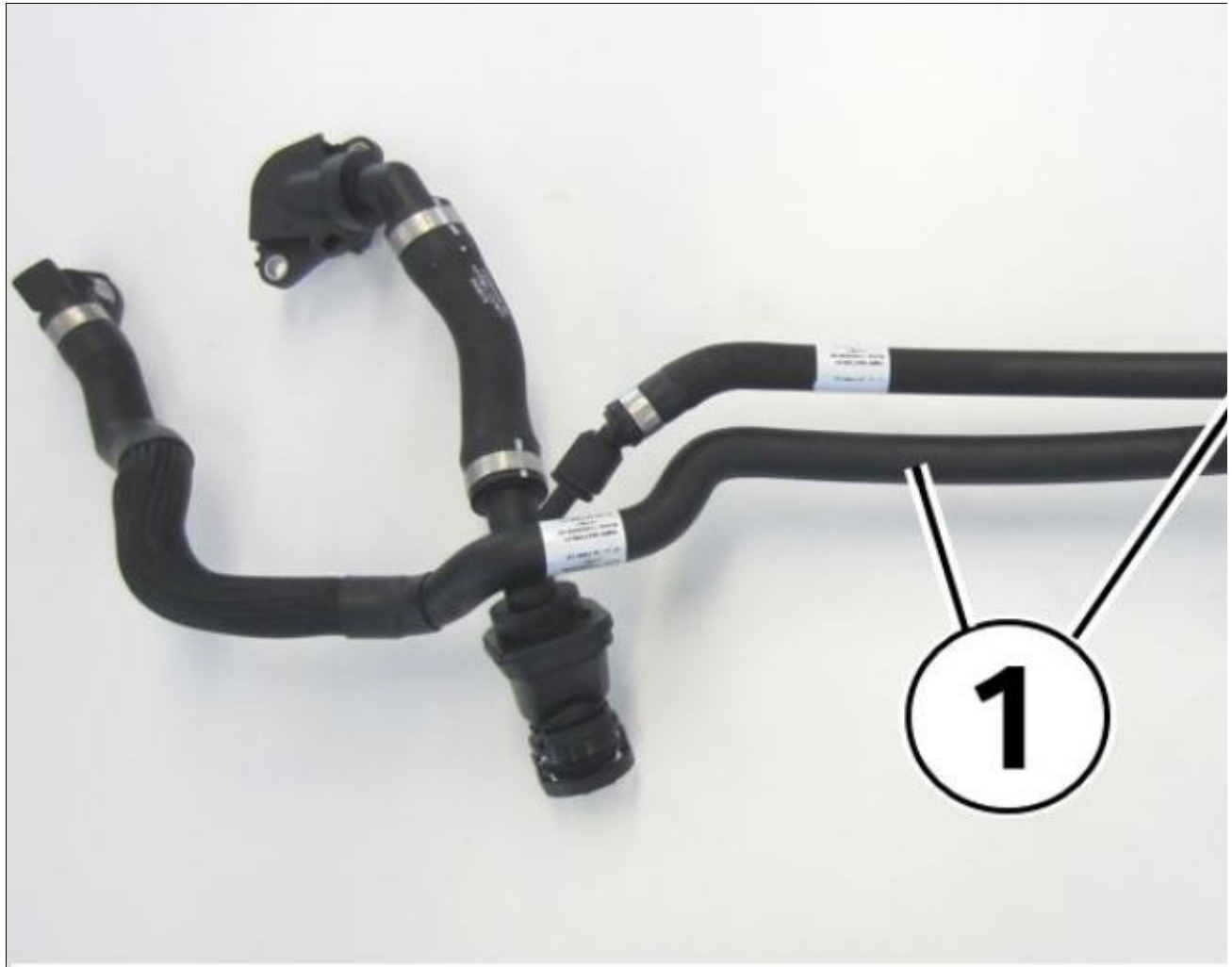
CORRECTION

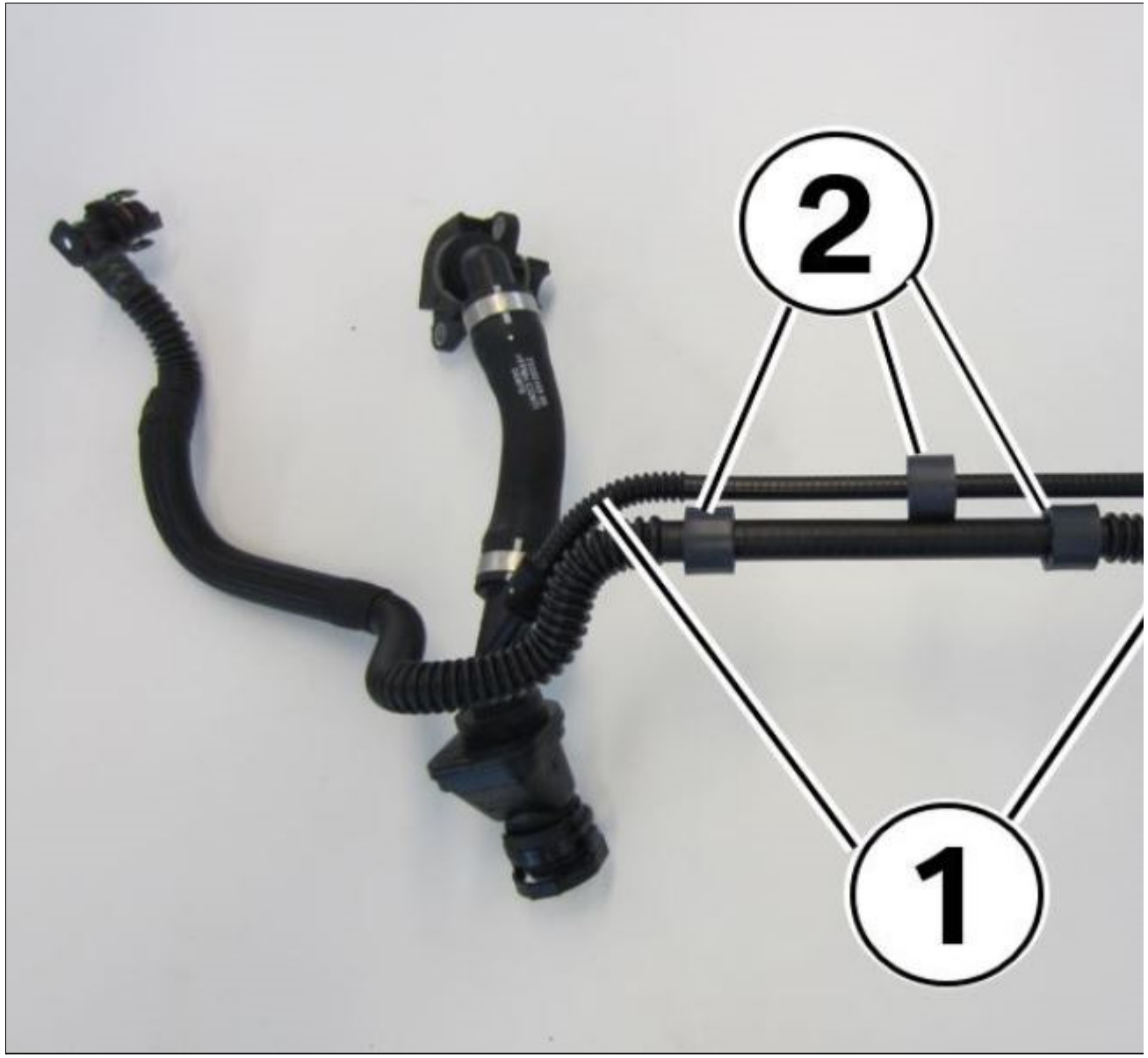
Inspect and if necessary replace the crankcase ventilation hoses.

PROCEDURE

1. Remove the acoustic engine cover as per repair instruction 11 00 ... "Removing and Installing Acoustic Cover".

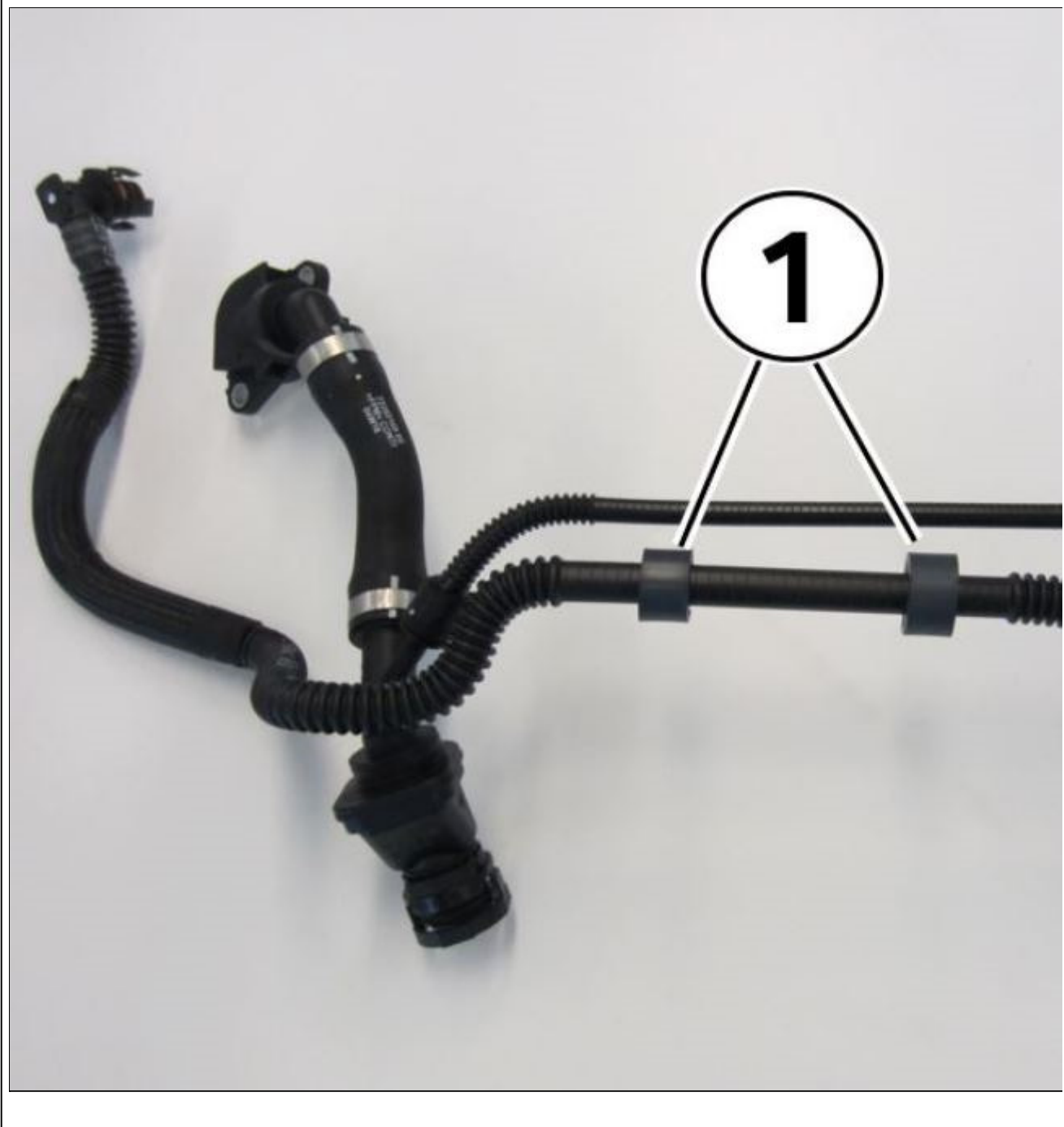












PARTS INFORMATION

Please monitor DCS messages for the parts ordering procedure.

Part Number	Description	Quantity
11 15 8 681 475	Connection hose	1
11 15 8 681 484	Ventilation hose	1

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following

information:

Defect Code:	00 11 08 04 00	
Labor Operation:	Labor Allowance:	Description:
00 63 985	Refer to KSD	Checking the crankcase ventilation hoses (No repair is necessary) (Plus work)
Or:		
00 63 988	Refer to KSD	Checking and replacing the crankcase ventilation hoses. (Plus work)

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