

November 2016 Technical Service

WATER DRIPPING INTO LUGGAGE COMPARTMENT FROM OPEN TRUNK LID

MODEL

F30 (3 Series Sedan)	F80 (M3 Sedan)	
LCI from 7/1/15.		

SITUATION

Water drips into luggage compartment when the trunk lid is lifted (also see attached video below). www.tinyurl.com/F30trunk





Note: Situation may be reproduced by pouring approx. 3 liters of water over the closed

trunk lid making sure it flows over the taillight. Open the trunk lid within one minute of pouring water over taillight.

CAUSE

Water trapped between the tail light module and the body of the vehicle.

CORRECTION

Add butyl rope between tail light module and body of vehicle to block the water.

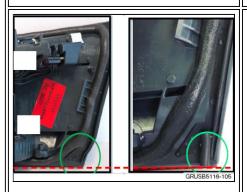
PROCEDURE

For conditions that are similar to the situation described:

1. Remove the rear light from the trunk lid following REP 63 21 240 "Removing and installing (replacing) left rear light (on tailgate)".



- 2. Clean the painted body surface behind the taillight. (Fig A and B)
- 3. Clean the taillight in the area where the butyl cord is to be attached. (Fig C and D).



- 4. Cut a 1.5 cm length of butyl cord.
- 5. Glue the cord into place being careful to position it right up to the edge of the light assembly as shown by the dashed line.
- 6. Reinstall the light assembly.
- 7. Repeat procedure on taillight on opposite side of vehicle.

PARTS INFORMATION

Part Number	Description	Quantity
X X 1 Y 11 11111 5 X /	Butyl Cord Terostat 2460 (W=6mm, L=20m)	As needed

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	63 21 15 50 00	
Labor Operation:	Labor Allowance:	Description:
63 21 250	Refer to KSD	Removing and Installing both rear lights (Main work)
Or:		
63 21 750	Refer to KSD	Removing and Installing both rear lights (Plus work)
And:		
63 99 000	2 FRU	Work time to install Butyl cord on

	rear tail lights
--	------------------

If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 750 instead.

Sublet - Bulk Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair- related bulk materials (BMW part number, please do not use the part numbers for claim submission)
---------------	--	---

Sublet reimbursement calculation for claiming the "used quantities" of repair-related bulk materials (BMW part number) is at dealer net plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

[Copyright ©2016 BMW of North America, Inc.]