



SERVICE ACTION: CHECKING AND REWORKING PVC SEAM ON STRUT TOWER

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

F54 (MINI Cooper Clubman)			
Produced from July 20, 2016 to July 21, 2016			

SITUATION

A PVC seam of the front strut spring tower may not be providing the necessary corrosion protection.

CAUSE

Improper application of seam sealer.

AFFECTED VEHICLES

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

CORRECTION

Inspect and, if necessary, rework the PVC seam.

PROCEDURE



NOTE: This procedure must be carried out on both the left and right sides of the vehicle.

	<p>Inspect the PVC seam (as shown). Is there a gap in the seam? YES- Repair as follows:</p> <ol style="list-style-type: none"> a. apply sealant b. press into gap c. spread out the seam
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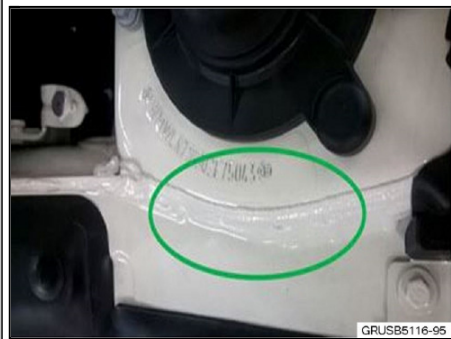
- d. let dry
- e. touch-up paint with paint stick *

NO – no repair needed.



* Note: For touch up stick, refer to EPC/Graphic

Parts Search/Other Products/ 83_0420 Touch-up Stick Set USA. Please do not claim for a complete Touch-up Stick for this repair



Note: Graphic at left shows proper application of PVC sealer.

PARTS INFORMATION

Part Number	Description	Quantity
83 42 2 409 985	Seam Sealer (300ml)	As needed

One (1) 300ml tube will repair 10 vehicles

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	00 51 06 04 00	
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No repair is necessary

Labor Operation:	Labor Allowance:	Description:
00 64 699	3 FRU	Checking PVC seam on the front strut spring tower.(No repair is necessary) (Plus work)

Or:

Checking and reworking PVC seam

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Labor Operation:	Labor Allowance:	Description:
00 64 700	5 FRU	Checking and reworking PVC seam on the front strut spring tower (Plus work)

And:

Sublet – Bulk Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair-related bulk materials (MINI part number(s), please do not use the part numbers for claim submission)
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Sublet maximum: \$3.00

Sublet reimbursement calculation for claiming the “used quantities” of repair-related bulk materials (MINI t numbers) is at dealer net plus your dealer’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

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