



WATER LEAK IN REAR HATCH

This Service Information supersedes SI M51 05 16 dated July 2016.

MODEL

| | |
|---------------------------------------|---------------------------------------|
| F55 (Cooper, Cooper S Hardtop 4 door) | F56 (Cooper, Cooper S Hardtop 2 door) |
|---------------------------------------|---------------------------------------|

Vehicles produced to June 2016

SITUATION

Water may be found in trunk area.

CAUSE

Insufficient sealing of rear hatch.

CORRECTION

Reseal body seams and replace rear hatch seal.

PROCEDURE

| | |
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| | <ol style="list-style-type: none"> 1. Remove rear hatch seal according to repair instructions RA 51 71 360 "Remove and install/replace sealing of the tailgate". 2. Apply Polyurethane sealant (Part number 83 19 2 210 419) on body seams as indicated in the highlighted areas. 3. Replace rear hatch seal. |
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PARTS INFORMATION

UPDATE!

| Part Number | Description | Quantity |
|-----------------|-----------------------|----------|
| 51 76 7 379 602 | Rear Hatch Seal (F55) | 1 |
| Or: | | |

| | | |
|-----------------|-------------------------------------|-----------|
| 51 76 7 375 849 | Rear Hatch Seal (F56) | 1 |
| 83 19 2 210 419 | Polyurethane Sealant, White (310ml) | As needed |

UPDATE! **WARRANTY INFORMATION**

Covered under the terms of the MINI New Passenger Car Limited Warranty as applicable.

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|-------------------------|-------------------------|--|
| Defect Code: | 51 71 03 48 00 | |
| | | |
| Labor Operation: | Labor Allowance: | Description: |
| 51 71 360 | Refer to KSD2 | Removing and installing or replacing seal for luggage compartment lid. (Main Work) |
| And | | |
| 41 99 000 | 5 FRU | Work time to reseal body seams |

If you are using a Main labor code for another repair, use the Plus code labor operation 51 71 860 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowances.

Work time labor operation code 41 99 000 is not considered a Main labor operation. Also, since the "work time" FRU allowance to be claimed is specified, a separate punch time is not required.

Sublet – Bulk Materials

| | | |
|----------------------|--|---|
| Sublet Code 4 | See sublet reimbursement calculation below | Reimbursement for the repair-related bulk materials (MINI part number, please do not use the part numbers for claim submission) |
|----------------------|--|---|

Sublet reimbursement calculation for claiming the "used quantities" of repair-related bulk materials (MINI part number) is at dealer net plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

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