



SI B63 07 16  
Lights

October 2016  
Technical Service

## WATER INSIDE REAR LIGHT ASSEMBLY

### MODEL

|                                     |                            |
|-------------------------------------|----------------------------|
| F22 (2 Series Coupe)                | F23 (2 Series Convertible) |
| Vehicles produced to March 10, 2016 |                            |

### SITUATION

Water is inside rear light assembly.

### CAUSE

Water is drawn into the rear light assembly through ventilation openings.

### CORRECTION

Replace both taillights.

### PROCEDURE

For conditions that are similar to the situation described:

1. Remove the rear light on both sides according to ISTA REP 63 21 260 "Removing and installing (replacing) left/right rear light".



2. Detach the spacers on both sides of the vehicle body if present and dispose of them.

3. Obtain new (modified) rear lights (same part number). Updated part has no black cap on bulb socket.

|  |   |
|--|---|
|  |   |
|  | <ol style="list-style-type: none"> <li>4. The new light assembly has the spacer fitted as shown.</li> <li>5. Install the new rear lights according to the REP 63 21 260.</li> </ol>   |
|  | <ol style="list-style-type: none"> <li>6. Verify position, symmetry and gap dimensions. Does the installation have gaps of 2mm +/- 1mm?<br/><br/>YES- repair is complete.<br/><br/>NO – go to next step</li> <li>7. Remove light assembly.</li> <li>8. Remove spacer attached in step 4.</li> <li>9. Reinstall the rear light assembly according to REP 63 21 260.</li> </ol> |

## PARTS INFORMATION

| Part Number     | Description       | Quantity |
|-----------------|-------------------|----------|
| 63 21 7 295 427 | Tail light, left  | 1        |
| 63 21 7 295 428 | Tail light, right | 1        |

## WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

|                     |                       |
|---------------------|-----------------------|
| <b>Defect Code:</b> | <b>63 21 00 50 00</b> |
|---------------------|-----------------------|

| <b>Labor Operation:</b> | <b>Labor Allowance:</b> | <b>Description:</b>                      |
|-------------------------|-------------------------|--|
| 63 21 270               | Refer to KSD2           | Removing and installing both rear lights |

If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 770 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

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