



SERVICE ACTION: CHECK RIGHT SIDE REAR DOOR FOR WATER LEAK TIGHTNESS

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

F30 (3 Series Sedan)	F31 (3 Series Sports Wagon)
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AFFECTED VEHICLES

This Service Action involves F30, F31 (3 Series) models produced in August 2015.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

The sound insulation on the right side rear door may not have been bonded properly.


CAUSE




The right rear door sound insulation may not have been applied correctly and can cause water leaks.

CORRECTION

Water test the right rear door and replaced the sound insulation if needed.

PROCEDURE

	<ol style="list-style-type: none"> 1. Use plastic wedges to create a gap between the window and the weatherstrip.

 <p>GRUSBS115-44</p>	<p>2. Water test the right rear door for at least 2 minutes.</p>
 <p>GRUSBS115-45</p>	<p>3. Check the door panel for water drops near the bottom by looking in from the left side door. If no water leaks can be seen, no further work is required</p>
 <p>GRUSBS115-46</p>	<p>4. If water is found, replace the sound insulation. Use Repair Instructions REP 51 48 070 Removing and installing/replacing sound insulation on left or right rear door.</p>

PARTS INFORMATION

Part Number	Description	Quantity
51 48 7 286 652	Right-hand rear door acoustic insulation	1
8122 9 407 639	Butyl cord Bostik 1127 (B=3MM, L=5M)	As needed

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	00 51 77 03 00
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Completion “before” vehicle delivery to the customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 63 763	3 FRU	Check right-hand rear door for leak-tightness (No repair is necessary) (Plus work)

Completion after vehicle delivery to the customer

Labor Operation:	Labor Allowance:	Description:
00 63 135	5 FRU	Check right-hand rear door for leak-tightness (No repair is necessary) (Main work)

Or:

Completion “before” vehicle delivery to the customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 63 764	9 FRU	Check right-hand rear door for leak-tightness and replace the sound insulation (Plus work)

Completion after vehicle delivery to the customer

Labor Operation:	Labor Allowance:	Description:
00 63 136	11 FRU	Check right-hand rear door for leak-tightness and replace the sound insulation (Main work)

And:

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair-related bulk material (BMW part number, please do not use this part number for claim submission)
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Sublet Maximum: \$5.00

Sublet reimbursement calculation for claiming the “used quantities” of repair-related bulk materials (BMW part number) is at dealer net plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

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