

September 2016 Technical Service

DOOR FRAME TRIM DAMAGED

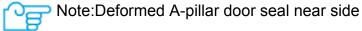
MODEL

II F 34 / 3 Series (Fran Hirismo)	F36 (4 Series Gran Coupe)
Vehicles produced from June 1, 2013 through November 11, 2014	

SITUATION

Door seal on the A-Pillar is damaged near exterior mirror.





view mirror

CAUSE

Mirror base gasket protrudes and interferes with door seal.

CORRECTION

Replace side frame strip and window glass on affected side.

PROCEDURE

- 1. Replace side frame strip including door seal following REP 51 13 316 "Removing and installing or replacing trim strip on roof gutter at left or right".
- 2. Remove and replace front door window glass (necessitated by change in trim design) following REP 51 32 170 "Removing and installing/replacing door window glass, front left or right".
- 3. Align the front door window glass following REP 51 32 154 "Adjusting left or right front side window"
- 4. Reassemble remaining parts as per instructions.

PARTS INFORMATION

Part Number	Description	Quantity
F34 only		
51 33 7 425 393	Front left door window glass	1
OR		
51 33 7 425 394	Front right door window glass	1
F36 only		
51 33 7 309 733	Front left door window glass	1
OR		
51 33 7 309 734	Front right door window glass	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Repairing One Side

Labor Operation:	Labor Allowance:	Description:
51 32 170	Refer to KSD2	Removing and installing or replacing left or right front door window (includes adjusting) (Main work)
Or:		
51 32 670	Refer to KSD2	Removing and installing or replacing left or right front door window (includes adjusting) (Plus work – Vehicle is already in the workshop)
And:		
51 13 816	Refer to KSD2	Removing and installing or replacing left or right rain channel trim strip (Plus work – Vehicle is already in the

	workshop).
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Or:

Repairing Both Sides

Labor Operation:	Labor Allowance:	Description:
51 32 156	Refer to KSD2	Removing and installing or replacing both front door windows (includes adjusting) (Main work)
Or:		
51 32 656	Refer to KSD2	Removing and installing or replacing both front door windows (includes adjusting) (Plus work – Vehicle is already in the workshop)
And:		
51 13 817	Refer to KSD2	Removing and installing or replacing both rain channel trim strip (Plus work – Vehicle is already in the workshop).

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