





DOOR FRAME TRIM DAMAGED

MODEL

F34 (3 Series Gran Turismo)	F36 (4 Series Gran Coupe)
Vehicles produced from June 1, 2013 through November 11, 2014	

SITUATION

Door seal on the A-Pillar is damaged near exterior mirror.

 <p style="text-align: right; font-size: small;">GRUSB5116-84</p>	<p> Note: Deformed A-pillar door seal near side view mirror</p>
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CAUSE

Mirror base gasket protrudes and interferes with door seal.

CORRECTION

Replace side frame strip and window glass on affected side.

PROCEDURE

1. Replace side frame strip including door seal following REP 51 13 316 "Removing and installing or replacing trim strip on roof gutter at left or right".
2. Remove and replace front door window glass (necessitated by change in trim design) following REP 51 32 170 "Removing and installing/replacing door window glass, front left or right".
3. Align the front door window glass following REP 51 32 154 "Adjusting left or right front side window"
4. Reassemble remaining parts as per instructions.

PARTS INFORMATION

Part Number	Description	Quantity
F34 only		
51 33 7 425 393	Front left door window glass	1
OR		
51 33 7 425 394	Front right door window glass	1
F36 only		
51 33 7 309 733	Front left door window glass	1
OR		
51 33 7 309 734	Front right door window glass	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	51 33 20 41 00
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Repairing One Side

Labor Operation:	Labor Allowance:	Description:
51 32 170	Refer to KSD2	Removing and installing or replacing left or right front door window (includes adjusting) (Main work)
Or:		
51 32 670	Refer to KSD2	Removing and installing or replacing left or right front door window (includes adjusting) (Plus work – Vehicle is already in the workshop)
And:		
51 13 816	Refer to KSD2	Removing and installing or replacing left or right rain channel trim strip (Plus work – Vehicle is already in the

		workshop).
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Or:

Repairing Both Sides

Labor Operation:	Labor Allowance:	Description:
51 32 156	Refer to KSD2	Removing and installing or replacing both front door windows (includes adjusting) (Main work)
Or:		
51 32 656	Refer to KSD2	Removing and installing or replacing both front door windows (includes adjusting) (Plus work – Vehicle is already in the workshop)
And:		
51 13 817	Refer to KSD2	Removing and installing or replacing both rain channel trim strip (Plus work – Vehicle is already in the workshop).

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