



REWORKING THE PVC SEAM SEAL ON THE RIGHT REAR WHEEL ARCH

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

F36 (4 Series Gran Coupe)

AFFECTED VEHICLES

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

PVC Seam Sealer on the right rear inner wheel arch may not have been properly applied.

CAUSE

Ineffective manufacturing procedure.

CORRECTION

Rework the PVC seam sealer on the right rear inner wheel arch.

PROCEDURE



1. Remove the rear right wheel arch trim panel as described in the repair instructions **REP 51 71 041**.

The affected area is marked in the image below (red arrow). Both sides of the PVC seam must be sealed.

2. Apply the PVC seam sealer as shown below and



then spread it out.

View of the rear right wheel arch after rework.



View of the battery box from below with the rework.

3. Reassemble removed components.

PARTS INFORMATION

Part Number	Description	Quantity
83 42 2 409 985	BMW Seam Sealant	1

Please note one container is sufficient to carry out 10 applications. Refer to sublet instructions below.

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	00 51 05 04 00	
Labor Operation:	Labor Allowance:	Description:
00 64 677	Refer to KSD	Reworking the PVC seam on the rear right wheel arch

And:

Sublet – Bulk Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair-related bulk materials (BMW part number listed above, please do not use the part
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		numbers for claim submission)
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Sublet reimbursement calculation for claiming the “used quantities” of repair-related bulk materials (BMW part numbers) is at dealer net plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

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