



## PAINT ON THE B-PILLAR IS SCRATCHED/DAMAGED

### MODEL

F22 (2 Series Coupe)	F23 (2 Series Convertible)	F32 (4 Series Coupe)	F33 (4 Series Convertible)
F48 (x1)	F82 (M4 Coupe)	F83 (M4 Convertible)	

### SITUATION

Paint on B-pillar is scratched. Especially noticeable on dark colored paint.

### CAUSE

Door seal is rubbing against entry opening surfaces.

### CORRECTION

Polish the affected area of the B-Pillar and install paint protection film.

### PROCEDURE

To address the situation that is described in this bulletin:

1. Remove scratches by polishing; and then
2. Apply the protective coating per the instructions provided in the attachments.

### PARTS INFORMATION

Part Number	Description	Quantity
51 77 7 404 141	Stone chip guard, transparent	1

### WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>51 91 90 54 00</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>

00 63 113	Refer to KSD2	Install paint protection film on both sides (Main work)
Or:		
00 63 647	Refer to KSD2	Install paint protection film on both sides (Plus work – Vehicle is already in the workshop)

## ATTACHMENTS

View PDF attachment [F22 Template](#).

View PDF attachment [F23 Template](#).

View PDF attachment [F32\\_F82 Template](#).

View PDF attachment [F33\\_F83 Template](#).

View PDF attachment [F48 Template](#).

View PDF attachment [B51 35 16 Attachment A](#).

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