

HV Battery Cooling Fan Maintenance for Severe Usage Vehicles

Service Category Engine/Hybrid System

Section Hybrid/Battery Control System

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2012 – 2016	Camry HV	

REVISION NOTICE

May 26, 2016 Rev2:

- Applicability has been updated to include 2015 and 2016 model year Camry HV vehicles.

February 27, 2014 Rev1:

- Applicability has been updated to include 2013 and 2014 model year Camry HV vehicles.

Any previous printed versions of this bulletin should be discarded.

Introduction

For vehicles that are used under certain severe operating conditions, the HV Battery Cooling Fan may exhibit an excessive buildup of dust, lint, or other debris that can reduce the efficiency of the HV Battery Cooling System. HV Battery Cooling Fan maintenance and cleaning should be performed to address this condition.

NOTE

The following procedure should be completed every 5,000 miles OR anytime the HV Battery Assembly is replaced.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

HV Battery Cooling Fan Maintenance for Severe Usage Vehicles

Repair Procedure

1. Is the vehicle subject to all of the operating conditions detailed below?
 - (1) The vehicle is used for over 15 hours per day.
 - (2) The vehicle is used over 6 days per week.
 - (3) The rear seat is used over 50 times per day.

YES — Go to step 2.

NO — This bulletin does NOT apply.

2. Remove the HV Battery Cooling Fan Assembly.

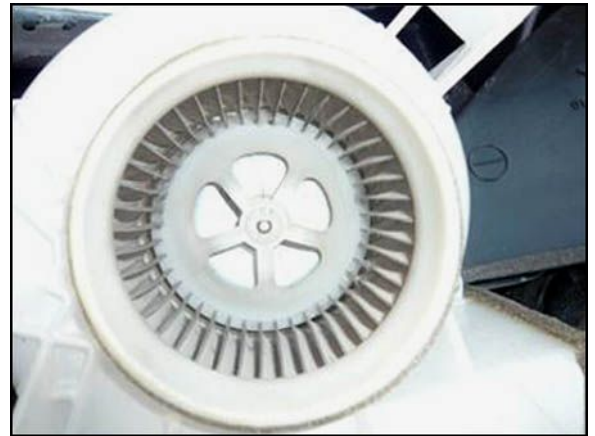
Refer to the Technical Information System (TIS), applicable model year Camry HV Repair Manual:

- [2012](#) / [2013](#) / [2014 \(8/2013 – 12/2013\)](#) / [2014 \(12/2013 – \)](#) / [2015](#) / [2016](#) Camry HV: *Engine/Hybrid System – Hybrid/Battery Control System – “Hybrid/Battery Control: Battery Blower: Removal”*
3. Using vacuum and compressed air, if necessary, clean any dust, lint or debris build up from the HV Battery, cooling fan blades, control module, air ducts and internal/external filter of the HV Battery cooling system.

Figure 1. HV Battery Cooling Fan BEFORE Cleaning



Figure 2. HV Battery Cooling Fan AFTER Cleaning



NOTICE

- Do NOT attempt to clean the HV Battery Cooling Fan while it is installed in the vehicle. Doing so may cause dust or debris to enter the HV Battery Case.
- Failure to secure the fan blades while cleaning can result in electronic circuit failure due to overturning.

HV Battery Cooling Fan Maintenance for Severe Usage Vehicles

Repair Procedure (Continued)

4. Reinstall the HV Battery Cooling Fan Assembly and verify normal operation.

Refer to TIS, applicable model year Camry HV Repair Manual:

- [2012](#) / [2013](#) / [2014 \(8/2013 – 12/2013\)](#) / [2014 \(12/2013 – \)](#) / [2015](#) / [2016](#) Camry HV:
*Engine/Hybrid System – Hybrid/Battery Control System – “Hybrid/Battery Control:
Battery Blower: Installation”*

5. Repeat this procedure as normal maintenance every 5,000 miles.