

Service Campaign Bulletin



Mercedes-Benz

Campaign No. 2016020012, April 2016

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model 117, Model Year 2014**
Rework Seam Seal at Right Tail Lamp

This Service Campaign has been initiated because Daimler AG (DAG), the manufacturer of Mercedes-Benz vehicles, has determined that it is possible that a seal seam at the right tail lamp was applied not meeting our specifications. To remedy this, an authorized Mercedes-Benz dealer will correct the seal seam at the right tail lamp.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 1 vehicle is affected.

Order No. P-SC-2016020012

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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Procedure

1. Remove right tail lamp.
2. Thoroughly clean seam seal in marked area (Figure 1) and then degrease with silicone remover (shop supply).
3. Apply and spread sealant in marked area (Figure 1).

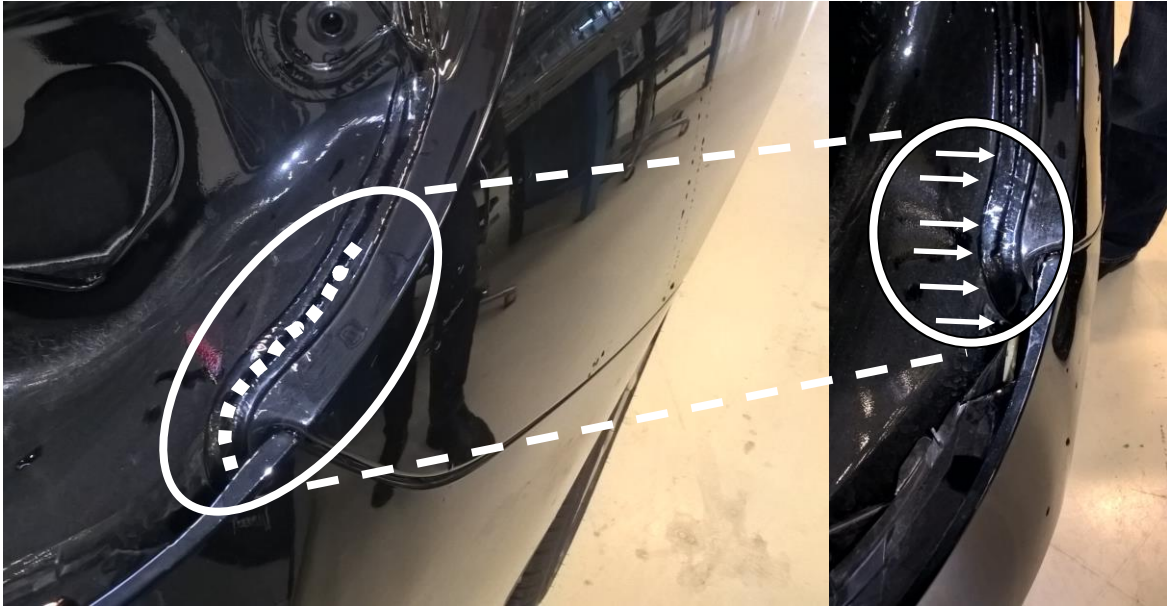


Figure 1

4. Assemble in reverse order.

Workshop Equipment



Caulking Gun

Locally Sourced

Note:

Use a standard size caulking gun to apply the seam sealer p/n A 004 989 29 20 which is a 310ml caulking tube with the standard size plastic applicator tip.

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
1	Seam sealant	A 004 989 29 20	100%



Note:

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: Rework seam seal at right tail lamp (02-9258).

Damage Code	Operation Number	Labor Time (hrs.)
63 930 35 7	02-9258	0.4



Note

Operation Number labor times are subject to change.