

Service Campaign Bulletin



Mercedes-Benz

Campaign No. 2016030009, April 2016

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model 205, Model Year 2016**
Correct Torque of Transmission Mount Cross Bar Bolts

This Service Campaign has been initiated because Daimler AG (DAG), the manufacturer of Mercedes-Benz vehicles, has determined that, the bolt torque for the transmission crossbar mount may not have been tightened to production specifications. Noise may develop in the area of the rear transmission mounting during acceleration/deceleration or at low outside temperatures. An authorized Mercedes-Benz dealer will correct the bolt torque at the transmission crossbar mount.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 13,995 vehicles are affected.

Order No. P-SC- 2016030009

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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Procedure

1.  Remove engine compartment paneling rear section (A, Figure 1).



Figure 1

2.  Torque transmission mount crossbar bolts (arrows, Figure 2) to 50 Nm.



Figure 2

3. Assemble in reverse order.

i **Note:**

The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: Correct torque of transmission mount crossbar bolts (02-9394).

Damage Code	Operation Number	Labor Time (hrs.)
26 900 31 8	02-9394	0.3

i **Note**

Operation Number labor times are subject to change.