

Service Campaign Bulletin



Mercedes-Benz

Campaign No. 2016050002, May 2016

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model 217, Model Year 2016**
Rework Right and Left Mounting Rail

This Service Campaign has been initiated because Daimler AG (DAG), the manufacturer of Mercedes-Benz vehicles, has determined that the body-mounted door seals may not have been installed properly, and under certain conditions may allow moisture to enter the vehicle interior. An authorized Mercedes-Benz dealer will rework the left and right door seal during the next workshop visit.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 54 vehicles are affected.

Order No. P-SC-2016050002

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Service Campaign Bulletin

Service Campaign Bulletin

Service Campaign Bulletin

Service Campaign Bulletin

Service Campaign Bulletin

Procedure

1.  Release and lower the edge guard (1, Figure 1) on the driver and passenger side in the area of the roof frame.



Figure 1

2.  Remove the mounting rail (3, Figure 2) on the driver and passenger side.
 **Note:** Release screws/bolts (2, 16 each) for disassembly.

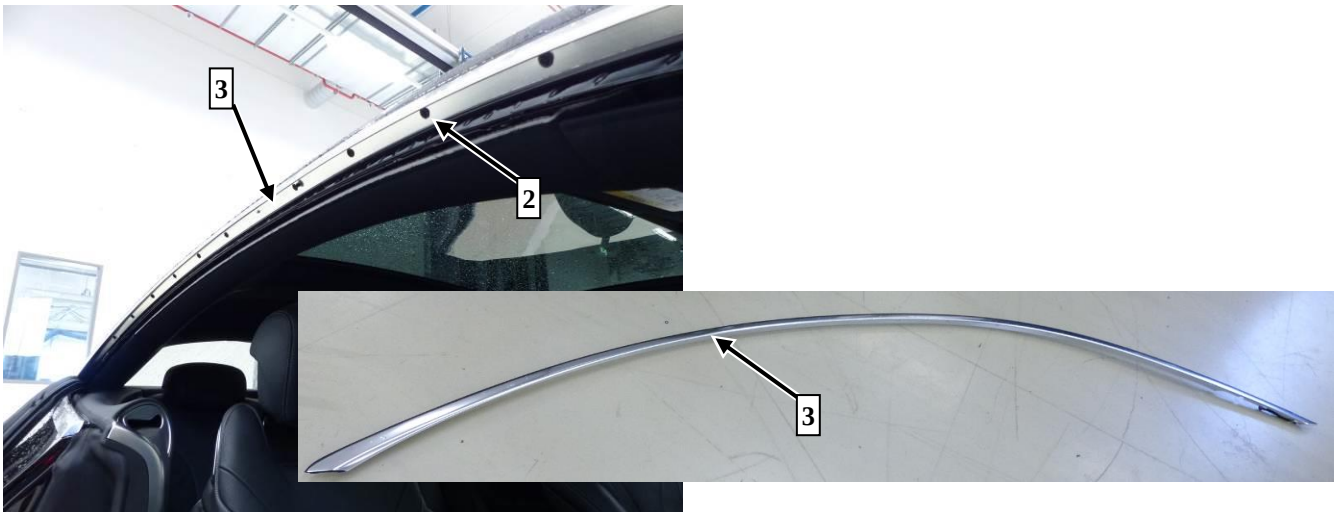


Figure 2

3.  Attach the butyl cord (A, Figure 3) on the upper side of the mounting:
 -  Fasten the butyl cord (A) parallel at a distance to the sealing and align it with edge of the elongated hole.
 -  Refer to Figures 4 and 5 for the position of the butyl cord (A).

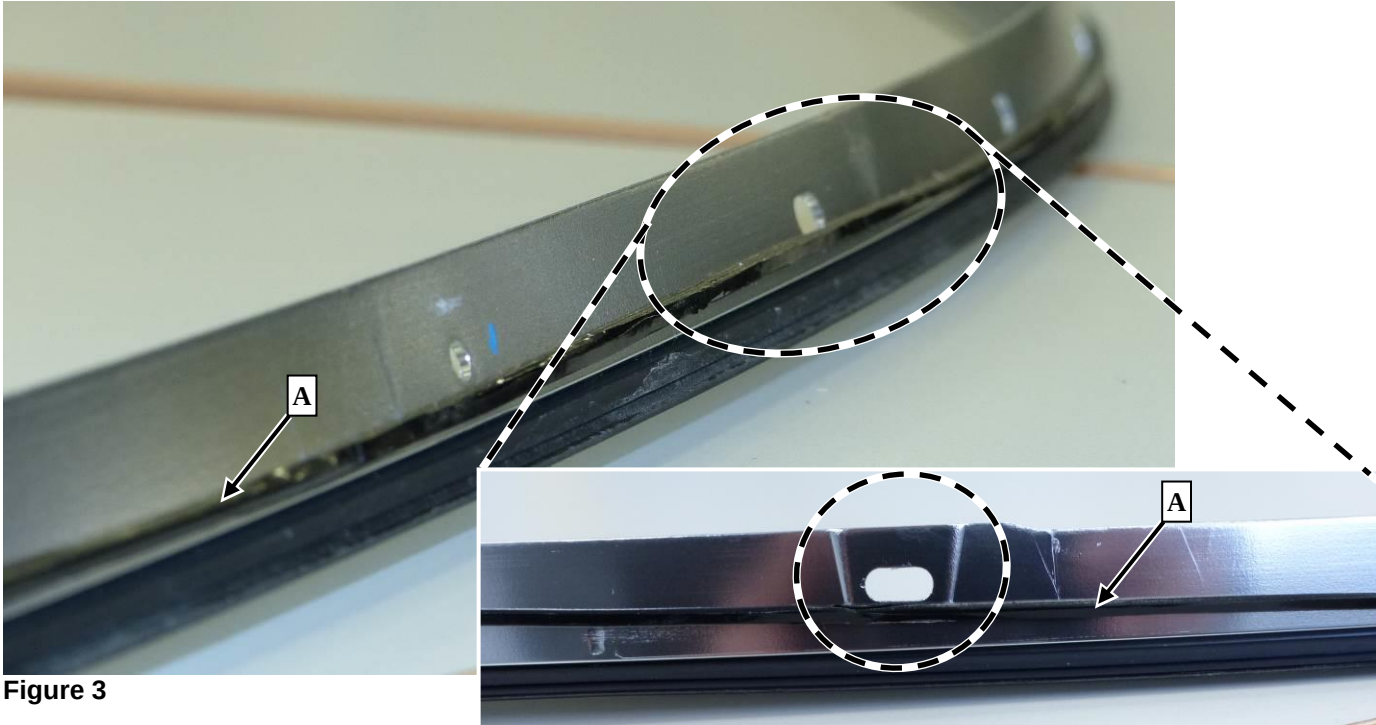


Figure 3

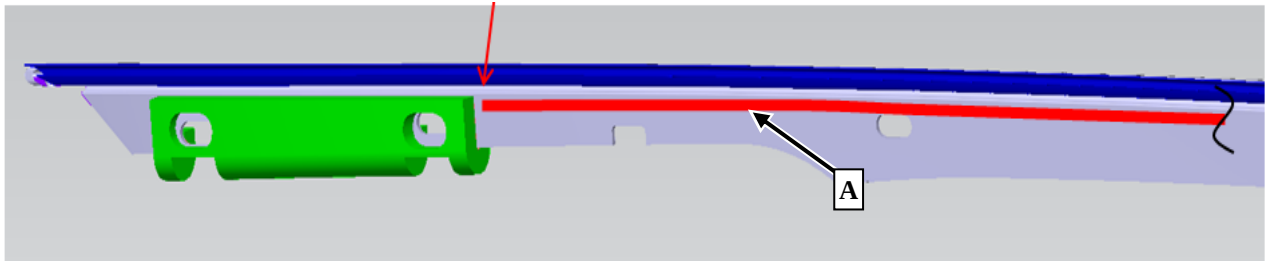


Figure 4 (*Start of the butyl cord at the front*)

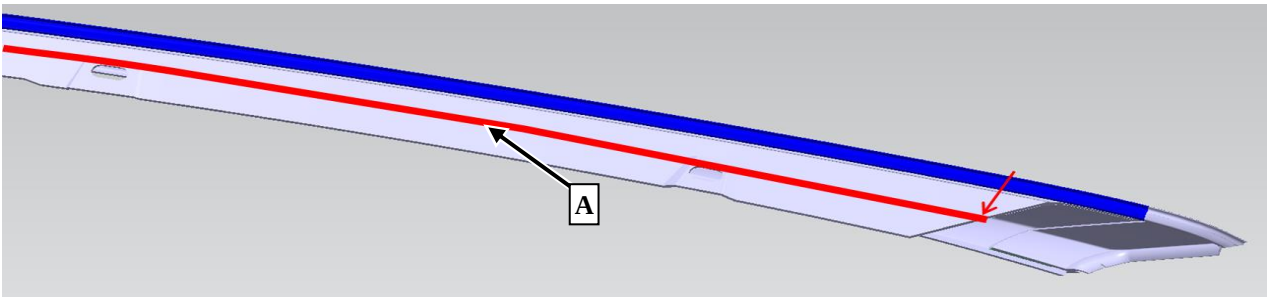


Figure 5 (*End of the butyl cord at the rear*)

4.  Assemble in the reverse order.

i **Note** (regarding WIS documents referenced in this Procedure):

Replacement of parts not listed in the parts table of this Procedure are not claimable under this campaign. If replacement of additional part(s) is necessary, check coverage prior to submitting under warranty.

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
1	Butyl cord	A 005 989 12 71 11	100%

i **Note:**

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: Rework mounting rail at right and left (02-9435).

Damage Code	Operation Number	Labor Time (hrs.)
67 920 36 7	02-9435	1.3

i **Note**

Operation Number labor times are subject to change.