

Service Bulletin

n No.: 16-NA-360 Date: November, 2016

TECHNICAL

Subject: Sharp Edge at Bottom Rear Corner of Front Door Lower Molding

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
Dianu.		from	to	from	to		
Buick	Envision	2016	2017			All	All

Involved Region or Country	North America		
Condition	Some customers may comment on finding a sharp edge at bottom rear corner of the driver and/or passenger front door lower molding.		
Cause	The cause of the condition may be a flashing or sharp edge being exposed during the molding part production.		

Correction

Sand the affected corner(s) to remove the flashing/ edge and apply touch-up paint as necessary following the Service Procedure below.

Service Procedure



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1. Open the affected front door and locate the flashing/sharp edge.



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 Using a DA sander with 400 grit paper, or equivalent, carefully sand off the flashing/edge to a smooth radius.



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3. Finish sanding by hand, as necessary.

Version	1
Modified	

GM bulletins are intended for use by professional technicians, NOT a "<u>do-it-yourselfer</u>". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, <u>DO NOT</u> assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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- 4. Apply the appropriate touch-up paint color to the molding corner.
- 5. Repeat, if necessary, on the opposite front door.

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time			
1480738*	Remove Sharp Edge from Corner of Front Door Lower Molding (1 or Both Doors)	0.3 hr			
*This is a unique Labor Operation for Bulletin use only.					