



Technical Service Bulletin

20 Fastening concepts on coolant expansion tank for high-voltage system

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Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A3 e-tron	2016 - 2017	All	e-tron

Condition

Customer statement:

Not applicable.

Workshop findings:

- Various fastening concepts on different Audi A3 e-tron vehicles.

Technical Background

There are different fastening concepts for the coolant expansion tank of the high-voltage system in the Audi A3 e-tron.

Production Solution

The current fastening concept (see "Service") has been in use since production week 03/2016.

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Service

The following pictures (Figure 1-4) provides an overview of the different versions of the fastening concepts (chronologically arranged from top to bottom):

• Label • Plastic security seal • Cover without bonding	 Figure 1. Reservoir.
• Label • Plastic security seal • Bonded cover	 Figure 2a. Reservoir.  Figure 2b. Bonded cap.

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• Label • Metal security seal • Bonded cover	  Figure 3a. Reservoir. Figure 3b. Bonded cap.
• Seal sticker • Metal security seal • Cover without bonding	 Figure 4. Reservoir.

The individual components (cap, filler cap, coolant expansion tank for high-voltage system, metal security seal, label and the seal sticker) are available in ETKA. The components must be used in their original condition and must not be modified (e.g. the cap must not be retrospectively bonded with the coolant expansion tank, even if it was bonded with the coolant expansion tank in the vehicle before).

Warranty

This TSB is informational only and not applicable to any Audi Warranty.



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Additional Information

All parts and service references provided in this TSB (2045757) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.

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