

Front Seat Cushion Cover Tearing

Service Category Vehicle Interior

Section Seat

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2014 - 2015	Corolla	WMI(s): 5YF Plant Code(s): P

Introduction

Some 2014 – 2015 model year Corolla vehicles may exhibit splitting/separation as a result of poor manufacturing of the Front Seat Cushion Cover. The tearing will occur at the seam of the outer bolster and center trim (see picture below for exact location/condition). Follow the Repair Procedure to address this condition.

Figure 1.



Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	PRODUCTION CHANGE EFFECTIVE VIN
Corolla	TMMMS	5YFBURHE#FP349268

Front Seat Cushion Cover Tearing

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD1602	R & R Front Seat Cushion Cover CVR 1-SD	1.2	71511-02A#0 71511-026#0 71512-024#0 71512-02540 71072-0Z3#0 71072-0Z40# 71072-0Z41# 71072-0Z590 71072-0Z6#0 71072-0Z6#1 71072-0Z6#0 71071-0ZB#0 71071-0ZC#0 71071-0ZC5# 71071-0ZC6# 71071-0ZE#0 71071-0ZE7# 71071-0ZE90 71071-0ZF00	67	58

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

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Parts Information

PART NUMBER		PART NAME	QTY
PREVIOUS	NEW		
71511-02670	71511-02671	Pad, Front Seat Cushion RH	1
71511-02680	71511-02681	Pad, Front Seat Cushion RH	1
71512-02450	71512-02451	Pad, Front Seat Cushion LH	1
71512-02460	71512-02461	Pad, Front Seat Cushion LH	1
71512-02470	71512-02471	Pad, Front Seat Cushion LH	1
71512-02540	71512-02541	Pad, Front Seat Cushion LH	1
71072-0Z340	71072-0Z340	Cover, Front Seat Cushion, LH	1
71072-0Z350	71072-0Z350	Cover, Front Seat Cushion, LH	1
71072-0Z590	71072-0Z590	Cover, Front Seat Cushion, LH	1
71072-0Z600	71072-0Z600	Cover, Front Seat Cushion, LH	1
71072-0Z610	71072-0Z610	Cover, Front Seat Cushion, LH	1
71072-0Z621	71072-0Z621	Cover, Front Seat Cushion, LH	1
71072-0Z631	71072-0Z631	Cover, Front Seat Cushion, LH	1
71071-0ZB60	71071-0ZB60	Cover, Front Seat Cushion, RH	1
71071-0ZB70	71071-0ZB70	Cover, Front Seat Cushion, RH	1
71071-0ZB90	71071-0ZB90	Cover, Front Seat Cushion, RH	1
71071-0ZC00	71071-0ZC00	Cover, Front Seat Cushion, RH	1
71071-0ZE20	71071-0ZE20	Cover, Front Seat Cushion, RH	1
71071-0ZE30	71071-0ZE30	Cover, Front Seat Cushion, RH	1
71071-0ZE40	71071-0ZE40	Cover, Front Seat Cushion, RH	1

NOTE

The Front Seat Cushion Cover and the Front Seat Cushion Pad **MUST** be replaced at the same time.

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Required Tools & Equipment

REQUIRED TOOLS & MATERIAL	QUANTITY
Hog Ring Pliers	1
Hog Rings	Standard Cover – 19 Rings Sport Cover – 23 Rings

Repair Procedure

1. Confirm the condition.
2. Remove the Front Seat Assembly.
Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:
 - [2014 – 2015](#) Corolla:
Vehicle Interior – Seat – “Seat: Front Seat Assembly (for TMMMS Made Manual Seat): Removal”
 - [2014 – 2015](#) Corolla:
Vehicle Interior – Seat – “Seat: Front Seat Assembly (for TMMMS Made Power Seat): Removal”
3. Disassemble the Front Seat Assembly.
Refer to TIS, applicable model and model year Repair Manual:
 - [2014 – 2015](#) Corolla:
Vehicle Interior – Seat – “Seat: Front Seat Assembly (for TMMMS Made Manual Seat): Disassembly”
 - [2014 – 2015](#) Corolla:
Vehicle Interior – Seat – “Seat: Front Seat Assembly (for TMMMS Made Power Seat): Disassembly”
4. Assemble the Front Seat Assembly.
Refer to TIS, applicable model and model year Repair Manual:
 - [2014 – 2015](#) Corolla:
Vehicle Interior – Seat – “Seat: Front Seat Assembly (for TMMMS Made Manual Seat): Reassembly”
 - [2014 – 2015](#) Corolla:
Vehicle Interior – Seat – “Seat: Front Seat Assembly (for TMMMS Made Power Seat): Reassembly”

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Repair Procedure (Continued)

5. Reinstall the Front Seat Assembly.

Refer to TIS, applicable model and model year Repair Manual:

- [2014 – 2015](#) Corolla:
Vehicle Interior – Seat – “Seat: Front Seat Assembly (for TMMMS Made Manual Seat): Installation”
- [2014 – 2015](#) Corolla:
Vehicle Interior – Seat – “Seat: Front Seat Assembly (for TMMMS Made Power Seat): Installation”