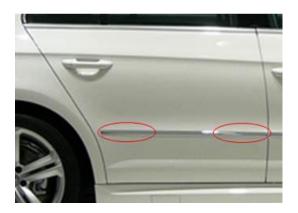


Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Passat	2006 – 2010	All	All	All	All
Passat Wagon	2006 – 2010	All	All	All	All
СС	2009 – 2012	All	All	All	All

## Condition

**58 16 03** June 13, 2016 **2039212** Supersedes Technical Bulletin 581503 dated July 21, 2015 to update Claim Processing statement.

Corrosion on Rear Door in Trim Strip Area



### Figure 1 (the red ellipses show the area which can be affected by the corrosion)

### **I**Note:

To determine if this procedure is covered under Warranty, always refer to the *Warranty Policies and Procedures Manual.* 

Documentation required per Warranty Policies and Procedures Manual.

For vehicles outside of the Limited Warranty Against Corrosion Perforation this Technical Bulletin is for information only.

#### Page 1 of 9 Plus attachments



## **Technical Background**

Because of incomplete bonding of the trim strip (Figure 2, red circle) water can get between trim strip and door. Because of water ingress, corrosion is possible in the area of the guide holes (Figure 1, red circles).

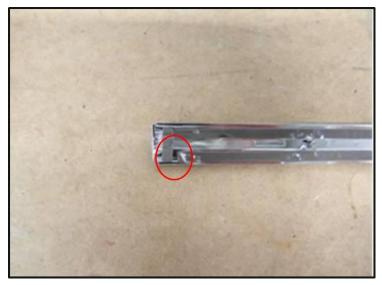


Figure 2 (the red circle shows the opening of the incomplete bonding)

## **Production Solution**

Not Applicable.

#### Page 2 of 9 Plus attachments



### Service

**1a. Repair Rear Door** <u>Only perform this operation if the total repair cost is 80% or less of the total replacement cost.</u>

Or

#### 1b. Replace Rear Door

Step 2 needs to be completed regardless of a repair or replacement.

#### 2. Replace the Trim strip and apply butyl sealer on trim strip:

#### 1a. Repair the rear door as follows:

- Disassemble the door according to the repair manual. See Repair Group 58 in Elsa
- Remove the corrosion on the inner and outer door in the area of the guide holes using a pneumatic brush grinder.

### Note:

If through-corrosion (perforation) is not present, door replacement will only be accepted if it qualifies per the Reimbursement Policy section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the "80% rule").

- Apply a VOC compliant epoxy primer as an anti-corrosion treatment and primer to both sides of the door (locally sourced).
- Repaint the rear door according to Volkswagen guidelines.

#### 1b. Replace the rear door as follows:

- Replace the door according to the repair manual. See Repair Group 58 in Elsa
- · Paint the rear door according to Volkswagen guidelines.

#### Page 3 of 9 Plus attachments

### 2. Replace the Trim strip and apply butyl sealer on trim strip:

• To avoid repeated water ingress, close the open areas on the trim strips in the end points of the adhesive tape with butyl sealing cord (part number AKL 450 005 05 - Figure 3 and 4, red arrows).



Figure 3 (rear end of a trim strip)



Figure 4 (front end of a trim strip)

• Form two balls of butyl sealing cord (part number: AKL 450 005 05) per trim strip with a diameter of 4-5 mm. Attach the butyl balls centrally in the end areas of the trim strip from the inside (Figures 5 and 6).



Figure 5 (rear trim strip area)

Page 4 of 9 Plus attachments





Figure 6 (rear trim strip area)

• The open areas of the adhesive tape must be closed by pressing the butyl balls into the gaps of the tape (Figure 7).



#### Figure 7 (front trim strip area)

- Install the trim strip on the door according to the repair manual. See Repair Group 66 in Elsa.
- Apply cavity wax on the inside of the door around the holes that the trim strip secures.
- Assemble and reinstall the door according to the repair manual. See Repair Group 58 in Elsa.

#### Page 5 of 9 Plus attachments



## Warranty

### **Note:**

- Dealers may complete the repair as described without prior authorization (through a WISE Warranty Repair Acceptance request).
- Documentation required: Clear pictures, completed estimate and body shop invoice must be saved and kept on file at the Dealership for audit purposes.
- This bulletin applies for 1 door repair or replacement. If both doors exhibit the corrosion they should be evaluated individually and claimed on separates lines. Total Body Painting Prep Time for both doors should be claimed on the first line only.
- Labor time units (TU), Material units (MU), and Material unit rate are correct at the time of publication. The time units and/or material units may differ if the repair catalogue is updated. The information in the repair catalogue applies, except for the open time items (labor operations ending in 99) which are calculated at actual time multiplied by the body shop labor rate. The material allowance (Paint material price per unit) is subject to change. Refer to WISE > Resource Center > Forms > Paint/Corrosion for the most current forms.
- This section is applicable for vehicles within the terms of Volkswagen's Limited Warranty Against Corrosion Perforation. For vehicles outside the terms of the Limited Warranty Against Corrosion Perforation this section is for information only.
- This bulletin may be provided to outside shops to ensure the proper repair is completed.

### **Note:**

### **Claim Processing**

Utilize the attached form examples and pre-populated forms on WISE to assist with calculating the reimbursement amounts. This will expedite the claim review process and reduce the time to pay the claim.

Note that miscalculations are subject to claim adjustment. You can email completed excel forms (in the excel format) to paintcamp@vw.com. The Paint and Corrosion Team will review your completed form(s) and adjust for overlap on behalf of the dealer.

For the complete set of pre-populated Paint/Corrosion Claim Form templates associated with this Technical Bulletin, refer to WISE > Resource Center > Forms > Paint/Corrosion.

#### Page 6 of 9 Plus attachments

© 2016 Volkswagen Group of America, Inc.



To determine if this procedure is covered under Warranty, always refer to the Warranty Policies and	nd
Procedures Manual <sup>1)</sup>	

			1	1	1	I		
Model(s)	Year(s)		Eng. Code(s)	Trans. Code(s)	VIN Range From	VIN Range To		
Passat	2006 – 2010		All	All	All	All		
Passat Wagon	2006 ·	- 2010	All	All	All	All		
СС	2009 ·	- 2012	All	AII	All	All		
			SAGA	Coding				
Claim Type:		160 <sup>1)</sup>						
Service Num	ber:		Damage Code	HST		nage Location ends on Service No.)		
5829			0003			160 or 162		
Parts Mar	nufacture	r	CC	(357)	160 o	or 162 <sup>2)</sup>		
				nd Passat Wagon C*)	r 162 <sup>2)</sup>			
			Rej	pair				
	Plea	ise use th	ne following part n	umber in "Outside	e Materials" <sup>4)</sup>			
LACKMATF: Pain	t and Ma	terials		MU @ \$12 per unit				
Epoxy Primer (Lo	cally Sou	urced)		Claim Dollar Amount (MAX: \$40)				
	Plea	se use th	e following Labor	Operation in "Out	side Labor" <sup>4)</sup>			
Select the approp	oriate Lab	oor Opera	tion below:					
- L0010000: Exter	nal Paint	ing-straig	ght color					
- L0020000: Exter	nal Paint	ing-meta	llic/2-layer	Claim Dollar Amo	bunt			
- L0030000: Exter	nal Paint	ing-pearl	color					
Use this for all bo - A0041000: Body				Claim Dollar Amo	punt			

Page 7 of 9 Plus attachments



Replace							
Please use the following part number in "Outside Materials" <sup>4)</sup>							
LACKMATF: Paint and Materia	ls	MU @ \$12 per un	it				
Please u	se the following Labor	r Operation in "Out	side Labor" <sup>4)</sup>				
Select the appropriate Labor C - L0010000: External Painting- - L0020000: External Painting- - L0030000: External Painting-	straight color metallic/2-layer	Claim Dollar Amount					
Use this for all body repair in t - A0041000: Body Shop repair		Claim Dollar Amo	punt				
Causal Part:		L00 <mark>#</mark> 0000					
	Diagnos	tic Time <sup>4)</sup>					
GFF Time expenditure	01500000 = 00 T	U max.	NO				
Road Test	01210002 = 00 T 01210004 = 00 T	-	NO				
Technical Diagnosis	01320000 = 00 T	U	NO				
Claim Comment: Input "As per	Technical Bulletin 20	39212" in commen	t section of Warranty Claim.				
<ul> <li><sup>1)</sup>For Vehicles outside the Limited Warranty Against Corrosion Perforation this bulletin is information only</li> <li><sup>2)</sup> Corrosion claim vendor code will be the damage location.</li> <li><sup>3)</sup> Labor Time Units (TUs) are subject to change with ELSA updates.</li> </ul>							
<sup>4)</sup> Documentation required per	-		al.				
<sup>5)</sup> See attachment "srt_reference	ce_table.pdf" for labor	time reference.					

#### Page 8 of 9 Plus attachments

All rights reserved. Information contained in this document is based on the latest information available at the time of printing and is subject to the copyright and other intellectual property rights of Volkswagen Group of America, Inc., its affiliated companies and its licensors. All rights are reserved to make changes at any time without notice. No part of this document may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, nor may these materials be modified or reposted to other sites, without the prior expressed written permission of the publisher.

© 2016 Volkswagen Group of America, Inc.



## **Required Parts and Tools**

Repair and Replace						
Part number	Designation					
AKL 450 005 05	Butyl sealing cord (Quantity 0.05)					
	One of the following					
3C0 853 753 C 2ZZ	Rear Left Door Trim Strip					
3C0 853 754 C 2ZZ	Rear Right Door Trim Strip					
	Replace (One of the following)					
3C5 833 055 H	Rear Left Door					
3C5 833 056 H	Rear Right Door					

For Special Tools see Repair Manual.

### **Additional Information**

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

Document Control Revision Table									
Instance Number	Published Date	Version Number	Reason For Update						
2039212/4	6/13/16	V581603	To update Claim Processing statement.						
2039212/3	7/21/15	V581503	To update service number.						
2039212/1	12/17/14	V581403	Original publication.						

<sup>© 2016</sup> Volkswagen Group of America, Inc. All rights reserved. Information contained in this document is based on the latest information available at the time of printing and is subject to the copyright and other intellectual property rights of Volkswagen Group of America, Inc., its affiliated companies and its licensors. All rights are reserved to make changes at any time without notice. No part of this document may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, nor may these materials be modified or reposted to other sites, without the prior expressed written permission of the publisher.

#### **Paint/Corrosion Claim Form**



Dealer No.	40	00000	-								VIN (17-Digits)	XXXX	xxxxx	xxxxxx		Das Auto
			E)	am		18	-	K	eb	Jair	Color No. (4-digit El				LR9/	
Repair Order No.	91	0000		t repair, provide e							Dealer Labor Rate	Sui 101	anii (110.)		100.0	-
											Paint material price	por unit			12.0	-
		P	6	Dace	2	4	D,		sr	Ποογ	Dealer-owned paint	-	-		12.0	-
		D	וש	r a 33				E C		Door			-	Yes		No
		-									Original paint mater	ial?		Yes		No
Service No.	Damag Code		F	Part manufacturer (Vendor Code)						Description of Repair		Paint L	_abor Ope	eration(s)	Time Units	Mat'l Units
5829	0003	160		160		1.1	Paint	Rear I	Door				5851790	03	11(	) 7
						••••••		Veri	fy <u>ALL</u> La	bor Operation Ti	ne Units					
								and	Material	Units						
			-			•••••						<u>.</u>				
		_														
-	-	-										1				+
										oors are affected,		<u> </u>				
										tered on the first		<u> </u>				
										ind only once on	the first	<u> </u>				-
	-	_						Pain	t/Corros	ion Claim Form		<u> </u>				
							•					-				
-		1					•			1						
Note: Auth	orization	and claim r		ment are continge r the repair	ent on t	he usage	e of ori	ginal		Body Painti	ng Prep Time		5101713	33	19	o 😳
			-	-						1			Paint	Subtotal	30	
The vehicle										epair order per VWoA in			Fallin	Subiolai	30	<i>,</i>
	su	DIET INVOICE TO	or painting, 1	the invoice amount	must be	split betwo	een out	side (si	udiet) lador a	nd outside (sublet) mate	181.					
D. AN			D				Part	Price	Total Part			Repa	ir/Replac	e Labor	Time	
Part Nu	umber		Part	Description		Part Qty		Unit	Price	Descriptio	n of Repair	-	Operation		Units	
EPOXY		Epoxy F	rimer			1	\$	40.00		Remove and install	ear door trim		7073190	00	4	0
					/					Remove and install	door carrier unit	1	5830195	50	5	) · · ·
					/					Remove and install	ear door parts		5851650	00	5	0
		vomnlo		and Part Pric			i alu			for painting		1				1.1
		xample	Part Qty		e per	Unit Of	пу			Repair door (Remov	e Corrosion)		5851630	00	7	
		All other r	arts sho	ould be claime	ed ser	harately	/ in			Wax Body	,		5101755		1	
		he SAGA			Lu Sch	Jaratery	,			Bond trim strip with I	su tha		6641419		1	
		!	ciuiiii			!	!				Julyi		0041413	<u> </u>		
		_												/		
						1	<u> </u>					- Eve	mola	Time	aite	
				ms can be fo	und i	n the	⊢					EXa	mple	Time Ur	iits	
		ving loca				,	L									
				er > Forms >			L									
				n specific to t	ne ve	nicie	L									
	and t	he repair	•				<u> </u>					<u> </u>				
I							[					<u> </u>				
						ł	1									
		-					i					1				
												-				
			ide Mater			Subtotal	\$		40.00			Во		Subtotal	23	0
			ide Mater KMATF	Total Paint N	laterial	Amount	\$		84.00			Во		Subtotal	23	0
				Total Paint N	laterial		\$					Bo	Tota	I TU/MU	53	0
VW Repre		e LAC		Total Paint N Tota	laterial Il Parts	Amount	\$		84.00	Authorization Date		Bo	Tota	I TU/MU .00#0000	53( \$	) 7 300.00
	esentative	e LAC		Total Paint N	laterial Il Parts	Amount	\$		84.00	Authorization Date		_	Tota L A	I TU/MU .00#0000 .0041000	53( \$ \$	0 7 0 7 300.00 230.00
		e LAC		Total Paint N Tota	laterial Il Parts	Amount	\$		84.00	Authorization		_	Tota L A	I TU/MU .00#0000 .0041000 //aterials:	53( \$ \$ \$	300.00 230.00 124.00
		e LAC		Total Paint N Tota	laterial Il Parts	Amount	\$		84.00			_	Tota L A	I TU/MU .00#0000 .0041000	530 \$ \$ \$	0 7 0 7 300.00 230.00

Warranty

VW Representative Name (printed)

VW Representative Signature

#### **Paint/Corrosion Claim Form**



Dealer No.	4000	000 [ 🗖 🗧						VIN (17-Digits)	XXXX	XXXXX	ххххх	<xx< th=""><th></th></xx<>	
Repair		—E,		ie •	• K	epi	Idce	Color No. (4-digi	it ElsaPro P	aint No.)		LR9A	
Order No.	9100		epeat repair, provide expl	anation in bo	x below.			Dealer Labor Ra		,		100.00	-
								Paint material pr				12.00	-
			CC R	02	r N			Dealer-owned p			Yes		No
				60				Original paint ma			-	-	-
								Onginal paint ma	aterial?		Yes		No
Service No.	Damage Code	Dmg Loc	Part manufacturer (Vendor Code)				Description of Repair		Paint L	Labor Ope	ration(s)	Time Units	Ma Uni
													_
5829	0003	160	160		Paint New	Rear Door				5851615	50	130	)
							O	an a bhaite					
							bor Operation Ti	me Units					
					and	d Material	Units						
					lfm	nultinle de	oors are affected	the nren time	_				
							tered on the firs		-				1
							ind only once on						1
							ion Claim Form						
						,							
													İ.
Note: Auth	orization and	d claim reimh	ursement are contingent	on the usage	of original								1
Note: Addin			rts for the repair	on the usage	or original		Body Paint	ing Prep Time		5101715	53	160	• • •
										Point 9	Subtotal	200	
The vehicle			any previous damage. Digita						sa 🔒		Subiolai	290	)
	sublet	invoice for pair	ting, the invoice amount mus										
				t be split betwe		sublet) labor a	nd outside (sublet) mat	eriai.		· · · · · ·			
	_					-				ir/Replace			
Part Nu	umber		Part Description	Part Qty	Part Price per Unit	-		on of Repair	Repa	air/Replace Operation	e Labor	Time Units	
Part Nu	umber		Part Description		Part Price	Total Part		on of Repair	Repa	air/Replace	e Labor (s)	Time	
Part Nu	umber		Part Description		Part Price	Total Part	Descriptio	on of Repair	Repa	air/Replace Operation	<b>e Labor</b> (s) )0	Time Units	• • •
Part Nu	umber		Part Description		Part Price	Total Part	Descripti Remove and install	on of Repair	Repa	nir/Replace Operation 5851190	e Labor (s) 00	Time Units 40	)
Part Nu	umber		Part Description		Part Price	Total Part	Descripti Remove and install Replace rear door	on of Repair rear door	Repa	nir/Replace Operation 5851190 5851555	e Labor (s) 00 50 50	Time Units 40 190	
Part Nu	umber		Part Description		Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part Nu	umber		Part Description		Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part N	umber		Part Description		Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part Nu	umber		Part Description		Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part Ni	umber		Part Description		Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part Ni				Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part Ni	Full pre		d forms can be found	Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part Ni	Full pre followir	ng location	d forms can be found	Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part N	Full pre followir WISE >	ng location Resource (	d forms can be found I: Center > Forms > Pai	Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part N	Full pre followir WISE > Corrosia	ng location Resource ( on > TB# -	d forms can be found	Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part N	Full pre followir WISE >	ng location Resource ( on > TB# -	d forms can be found I: Center > Forms > Pai	Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part N	Full pre followir WISE > Corrosia	ng location Resource ( on > TB# -	d forms can be found I: Center > Forms > Pai	Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part N	Full pre followir WISE > Corrosia	ng location Resource ( on > TB# -	d forms can be found I: Center > Forms > Pai	Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part N	Full pre followir WISE > Corrosia	ng location Resource ( on > TB# -	d forms can be found I: Center > Forms > Pai	Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part N	Full pre followir WISE > Corrosia	ng location Resource ( on > TB# -	d forms can be found I: Center > Forms > Pai	Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part N	Full pre followir WISE > Corrosia	ng location Resource ( on > TB# -	d forms can be found I: Center > Forms > Pai	Part Qty	Part Price	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50	Time Units 40 190 10	
Part N	Full pre followir WISE > Corrosia	ng location Resource ( on > TB# -	d forms can be found : Center > Forms > Pai Form specific to the	Part Qty	Part Price per Unit	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	air/Replace Operation 5851190 5851555 5101755	e Labor (s) 00 50 50 99	Time Units 40 190 10	
	Full pre followir WISE > Corrosia	ng location Resource ( on > TB# - repair.	d forms can be found Center > Forms > Pai Form specific to the Material Part Amou	Part Qty Part Qty	Part Price per Unit	Total Part	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	ir/Replaca Operation 5851190 5851555 6641419 6641419	e Labor (s) 00 50 50 99	Time Units 40 190 10 10	
	Full pre followir WISE > Corrosia	ng location Resource ( on > TB# - repair.	d forms can be found Center > Forms > Pai Form specific to the Material Part Amou TF Total Paint Mate	Part Qty Part Qty	Part Price per Unit	Total Part       Price       Image: Image in the state in the	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	ir/Replaca Operation 5851190 5851555 6641419 6641419	<b>a Labor</b> (s) 00 50 50 99 99	Time Units 40 190 10 10	
VW Repre	Full pre followir WISE > Corrosic and the	ng location Resource ( on > TB# - repair.	d forms can be found Center > Forms > Pai Form specific to the Material Part Amou TF Total Paint Mate	Part Qty Part Qty	Part Price per Unit	Total Part Price	Descripti Remove and install Replace rear door Wax body	on of Repair rear door	Repa	ir/Replace Operation 5851190 5851555 6641419 6641419 6041419 000000000000000000000000000000000	<b>a Labor</b> (s) 00 50 50 99 99	Time Units 40 190 10 10 10 10 10 20 250 540	
VW Repre	Full pre followir WISE > Corrosic and the	ng location Resource ( on > TB# - repair.	d forms can be found Center > Forms > Pai Form specific to the Material Part Amou TF Total Paint Mate	Part Qty Part Qty	Part Price per Unit	Total Part Price	Description	on of Repair rear door	Repa	ir/Replace Operation 5851190 5851555 6641419 6641419 6041419 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	E Labor (s) 00 50 50 50 50 50 99 99 99 99 99 99 99 99 99 99 99 99 99	Time Units 40 190 10 10 10 10 10 10 10 10 10 10 10 10 10	290.C
VW Repre	Full pre followir WISE > Corrosic and the	ng location Resource ( on > TB# - repair.	d forms can be found Center > Forms > Pai Form specific to the Material Part Amou TF Total Paint Mate Total Pa	Part Qty Part Qty	Part Price per Unit	Total Part Price	Description	on of Repair rear door butyl	Repa	ir/Replace Operation 5851190 5851555 6641419 6641419 6041419 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	E Labor (s) 00 50 50 50 50 50 50 50 50 50 50 50 50	Time Units 40 190 10 10 10 10 10 10 10 10 10 50 540 540 540 540	

VW Representative Name (printed)

VW Representative Signature

### SRT Reference Table for TPI# 2039212

Repair Rear Door (B6 Passat) –	Models(3C2)	
<u>Body Labor</u>		
Labor Operation: Remove and install rear door trim	70 73 19 00 = 40 TU	
Labor Operation: Remove and install door unit carrier	58 30 19 50 = 50 TU	
Labor Operation: Remove and install door parts for painting	58 51 65 00 = 50 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation: Repair door (remove corrosion)	58 51 63 00 = * TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation: Wax body	51 01 75 50 = 10 TU	
Labor Operation: Bond trim strip with butyl sealer	66 41 41 99 = 10 TU	
<u>Refinish Labor</u>	1	
Labor Operation: Prepare painting	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint rear door	58 51 79 03 = 110 TU	
		L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint rear door	7 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

\* Door replacement should be considered if the total repair cost will exceed 80% of the total replacement cost. Refer to the Reimbursement Policy section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the " 80% rule" ).

Repair Rear Door (B6 Passat W	/agon) – Model (3C5)	
<u>Body Labor</u>		
Labor Operation: Remove and install rear door trim	70 73 19 00 = 40 TU	
Labor Operation: Remove and install door unit carrier	58 30 19 60 = 90 TU	
Labor Operation: Remove and install door parts for painting	58 51 65 00 = 50 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation: Repair door (remove corrosion)	58 51 63 00 = * TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation: Wax body	51 01 75 50 = 10 TU	
Labor Operation: Bond trim strip with butyl sealer	66 41 41 99 = 10 TU	
<u>Refinish Labor</u>	1	
Labor Operation: Prepare painting	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint rear door	58 51 79 03 = 110 TU	L00 <b>#</b> 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint rear door	7 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

\* Door replacement should be considered if the total repair cost will exceed 80% of the total replacement cost. Refer to the Reimbursement Policy section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the " 80% rule" ).

Repair Rear Door (CC) – Mode	ls(357)	
Body Labor		
Labor Operation: Remove and install rear door trim	70 73 19 00 = 40 TU	
Labor Operation: Remove and install door unit carrier	58 30 19 50 = 20 TU	
Labor Operation: Remove and Install door handle	58 11 19 00 = 30 TU	
Labor Operation: Replace trim strip for rear door	66 41 55 00 = 30 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation: Remove and install rear window channel seal	64 68 19 00 = 20 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation: Repair door (remove corrosion)	58 51 63 00 = * TU	
Labor Operation: Wax body	51 01 75 50 = 10 TU	
Labor Operation: Bond trim strip with butyl sealer	66 41 41 99 = 10 TU	
<u>Refinish Labor</u>		
Labor Operation: Prepare painting	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint rear door	58 51 79 03 = 130 TU	L00#0000* *Please see warranty table for proper labor operation
<u>Outside Materials</u>		1
Labor Operation: Paint rear door	10 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

\* Door replacement should be considered if the total repair cost will exceed 80% of the total replacement cost. Refer to the Reimbursement Policy section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the " 80% rule" ).

## Replace Rear Door (B6 Passat and Wagon) – Models(3C2/3C5)

<u>Body Labor</u>		
Labor Operation: Remove and install rear door	58 51 19 00 = 30 TU	
Labor Operation: Replace rear door	58 51 55 50 = 190 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation: Wax body	51 01 75 50 = 10 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation: Bond trim strip with butyl sealer	66 41 41 99 = 10 TU	
<u>Refinish Labor</u>		
Labor Operation: Prepare painting	51 01 71 53= 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint rear door	58 51 61 50= 90 TU	L00 <b>#</b> 0000*
		*Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint rear door	8 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace Rear Door (CC) – Mod	els(357)	
Body Labor		
Labor Operation: Remove and install rear door	58 51 19 00 = 40 TU	
Labor Operation: Replace rear door	58 51 55 50 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation: Wax body	51 01 75 50 = 10 TU	
Labor Operation: Bond trim strip with butyl sealer	66 41 41 99 = 10 TU	
<u>Refinish Labor</u>		
Labor Operation: Prepare painting	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint rear door	58 51 61 50 =130 TU	L00 <b>#</b> 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint rear door	12 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF