


# Blower Motor Noise

**Service Category** Vehicle Interior

**Section** Heating/Air Conditioning

**Market** USA

Scion Supports  
 ASE Certification 

## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2016	iA	WMI(s): 3MY

## Introduction

Some 2016 model year Scion iA vehicles may exhibit an abnormal high frequency ticking noise during blower motor operation (noise is NOT dependent on blower motor speed). Follow the procedure in this bulletin to inspect then repair and replace the blower unit as needed.

## Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
AC1604	R & R Blower Unit	1.0	87130-WB001	91	43

### APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

## Parts Information

PART NUMBER	PART NAME	QTY
87130-WB003	Blower Assy	1

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### Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Plastic Pry Tool Kit*	00002-06020-01	1

\* Essential SST.

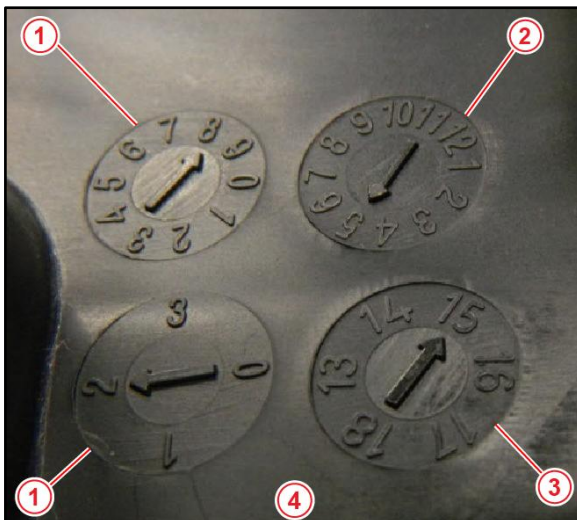
**NOTE**

Additional SSTs may be ordered by calling 1-800-933-8335.

### Repair Procedure

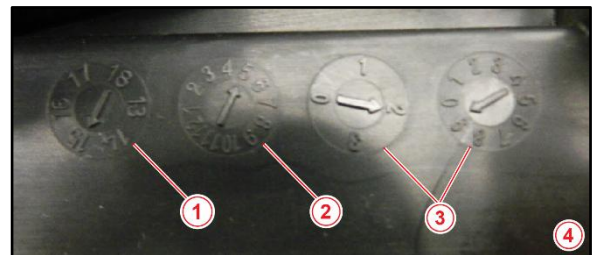
1. Confirm the condition.
2. Remove the blower unit.  
Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:
  - 2016 Scion iA:  
*Vehicle Interior – Door Lock – “Heating/Air Conditioning: Blower Unit: [Removal](#)”*
3. Determine the year of production by locating the 4 date code wheels on either side of the Blower Unit Assembly as shown below. ANY part with a year code of 15 or below is pre countermeasure.

**Figure 1.**



1	Day
2	Month
3	Year
4	Ex. 5/28/2015

**Figure 2.**



1	Year
2	Month
3	Day
4	Ex. 5/29/2015

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### Repair Procedure (Continued)

4. Is this part pre countermeasure?
  - **YES** – Continue to step 5.
  - **NO** – This bulletin does NOT apply. Continue diagnosis using Problem Symptoms table in the applicable Repair Manual.
5. Install the NEW blower unit.  
Refer to TIS, applicable model and model year Repair Manual:
  - 2016 Scion iA:  
*Vehicle Interior – Door Lock – “Heating/Air Conditioning: Blower Unit: [Installation](#)”*
6. Confirm proper operation of HVAC system.