FUNCTIONAL OPERATION Apply parking brake and cycle ignition "G-ON": place gear selector in reverse; turn on lights and rear delogger. Unlock doors, release fuel door, and release the back door. 1 Check dome, courtesy, map, and sun visor lights*	Itele gear solector in reverse; turn fixed door, and release the A diguist spare tite pressure, inspect for damage, and check jack and tool installation. A diguist spare tite pressure, inspect for damage, and check jack and tool installation. S install wheel covers/caps/spare tire wheel covers?. S install wheel covers?. S install wheel covers?. S install wheel covers?. S install nubber body plugs (stored in glove box or center console)? Reading Before Test: Reading Before Test: Reading Before Test: Reading Meter Test: Check engine operation at normal operating temperature. Check congine operation at normal operating temperature. Check congine operation and off-contert/whicle pull/flutter. Check congine operation and off-contert/whicle pull/flutter. Check congine operation and off-contert/whicle pull/flutter. Check control operation? Check transade operation. Check front and rear heater and A/C operation. Check front and rear heater and A/C operation. S Check for the and and parking brake operation. S Check for thar and a parking brake operation. S Check for thar and application and install using retained conterior. S Check for the and parking content operation. Check control operation and install using retaining clipse. S Vash and clean whicle: S Vash and clean whicle: S Nash and cle	FUNCTIONAL OPERATION ipply parting brais and cycle gration TG-ON: place ger selector in reverse, turn and frage and register the for decicit/amage. ipply and rank and cycle gration TG-ON: place ger selector in reverse, turn and place dormer. ipply and rank and cycle gration TG-ON: place ger selector in reverse, turn and place dormer. in Check dome, courtesy, map, and sun visor lights	BEFORE INSPECTION	OK Adjust	UNDER VEHICLE (ON HOIST) 5
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7 Check audio/navigation*/backup camera systems and set clock. ROAD 8 Check multi-information display. Image: Comparison of the system operation of the system operation of the system operation of the system operation. Image: Comparison of the system operation of the system operation of the system operation of the system operation. Image: Comparison operation	era systems and	7 Check audio/navigation*/backup camera systems and set clock.			
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3 Check engine coolant level. 5 Wash at 4 Check inverter coolant level* 6 Inspect 5 Check windshield washer fluid level. 6 Inspect 6 Check battery State-Of-Charge using Digital Battery 7 Inspect for fuel, oil, coolant, and other fluid leaks. 7 Inspect or 7 Inspect for fuel, oil, coolant, and other fluid leaks. 9 Place of 9 Place O 1 Perform HV battery check and maintenance. 10 Install fr	5 Wash and clean vehicle. 6 6 Inspect paint finish for scratches, chips, rust, dents, damage, etc. 7 7 Inspect exterior body parts for proper installation, damage, rust, etc. 6 8 Place oil change sticker on inside of windshield, top left corner. 6 9 Place Owner's Manual portfolio* in glove box. 6 10 Install front license plate and mounting bracket* 6 (see page 2). 11 Perform Techstream Health Check. 11 Perform Techstream Health Check. 16	3 Check engine coolant level. 5 4 Check inverter coolant level*. 6 5 Check windshield washer fluid level. 6 6 Check battery State-Of-Charge using Digital Battery 7 8 Check battery State-Of-Charge using Digital Battery 7 9 System Analyzer (SOC Reading: %). 1 Perform HV battery check and maintenance. 9 1 Perform HV battery check and maintenance. 10 1 Perform HV battery check and maintenance. 11 1 Perform Techstream Health Check. 11 1 Perform Techstream	1 Check engine oil level 2 Check brake fluid level		
5 Check windshield washer fluid level	amage, etc. amage, etc. fluid leaks. amage, rust, etc. fluid leaks. etc. <	5 Check windshield washer fluid level	3 Check engine coolant level		5 Wash and clean vehicle
6 Check battery State-Of-Charge using Digital Battery System Analyzer (SOC Reading:%)	ang Digital Battery and	7 Inspect or fuel, oil, coolant, and other fluid leaks 0 8 Place oil change sticker on inside of windshield, top left corner. 9 Place Owner's Manual portfolio* in glove box. 1 Perform HV battery check and maintenance. 0 * Inspect or install when equipped/required. 0 Completion and retention of this form is required to comply with Toyota's Warranty Policy. 0 We hereby certify that all item on this form have been	4 Check inverter coolant level*		
System Analyzer (SOC Reading:%)	%)	System Analyzer (SOC Reading:%)			aaa.ge, ete
BATTERY MAINTENANCE* I left corn 1 Perform HV battery check and maintenance I left corn	Intenance Image: Source of the second se	BATTERY MAINTENANCE* I left corner	System Analyzer (SOC Reading:%)	[] []	damage, rust, etc
BATTERY MAINTENANCE 9 Place O 1 Perform HV battery check and maintenance 10 Install fr	9 Place Owner's Manual portfolio* in glove box	Perform HV battery check and maintenance	-		
1 Perform HV battery check and maintenance	Image: Antenance	1 Perform HV battery check and maintenance. 1 * Inspect or install when equipped/required. 10 Install front license plate and mounting bracket* * Inspect or install when equipped/required. 11 Perform Techstream Health Check. * ompletion and retention of this form is required to comply with Toyota's Warranty Policy. We hereby certify that all item on this form have been	BATTERY MAINTENANCE*		
	d. 11 Perform Techstream Health Check	* Inspect or install when equipped/required.	1 Perform HV battery check and maintenance	0 ā	10 Install front license plate and mounting bracket*
		TECHNICIAN'S SIGNATURE SERVICE MANAGER'S SIGNATURE on this form have been	* Inspect or install when equipped/required.		(*** ** 5 *)
		TECHNICIAN'S SIGNATURE SERVICE MANAGER'S SIGNATURE on this form have been	completion and retention of this form is required to comply with Tovota'	s Warranty I	

NAME (PLEASE PRIN	T)	NAME (PLEASE F	PRINT)	
Date	Dealer Name		Dealer Code	Vehicle Identification Number (Sticker)

SHORT PIN INSTALLATION

To minimize battery discharge the short pin has been removed and is stored in the engine compartment Relay Block. Install the short pin and confirm ALL related DTCs are cleared.

DTC Clearing Procedure

- 1. Connect Techstream to DLC3.
- 2. Cycle the ignition switch to the "IG-ON" position.
- 3. Using Techstream, check ANY other codes being output.

NOTE

If ANY DTCs besides B1650 and B1794 remain, repair the applicable system according to the Repair Manual.



Refer to the Repair Manual for the Initialization procedure (Highlander / Highlander HV).

NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

COMPASS CALIBRATION*

Refer to the Repair Manual for the Calibration procedure (<u>Highlander</u> / <u>Highlander HV</u>) for vehicles equipped with a compass in the rear view mirror.

NOTE

- Do NOT perform calibration of the compass in a place where the Earth's magnetic field is subject to interference (underground parking, under a steel tower, between buildings, roof parking, near a railroad crossing, near a large vehicle, etc.).
- During calibration, do NOT operate electric systems (moon roof, power windows, etc.) as they may interfere with the calibration.

INITIALIZATION OF PARKING ASSIST MONITOR SYSTEM*

Refer to the Repair Manual for the parking assist monitor system initialization procedure (<u>Highlander / Highlander HV</u>).

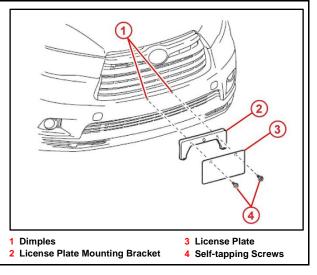
FRONT LICENSE PLATE & MOUNTING BRACKET INSTALLATION*

The front license plate mounting bracket and 2 self-tapping screws are loaded in the luggage compartment.

- 1. Align the holes on the front license plate and bracket with the dimples on the front of the bumper.
- 2. Install 1 self-tapping screw through the round hole on the front license plate bracket, license plate, and the bumper.
- 3. Install 1 self-tapping screw through the slotted hole on the front license plate bracket, license plate, and the bumper.

NOTICE

- Do NOT pre-drill holes into the bumper.
- Do NOT overtighten the self-tapping screws.



1 Storage Location

2 Installation Location